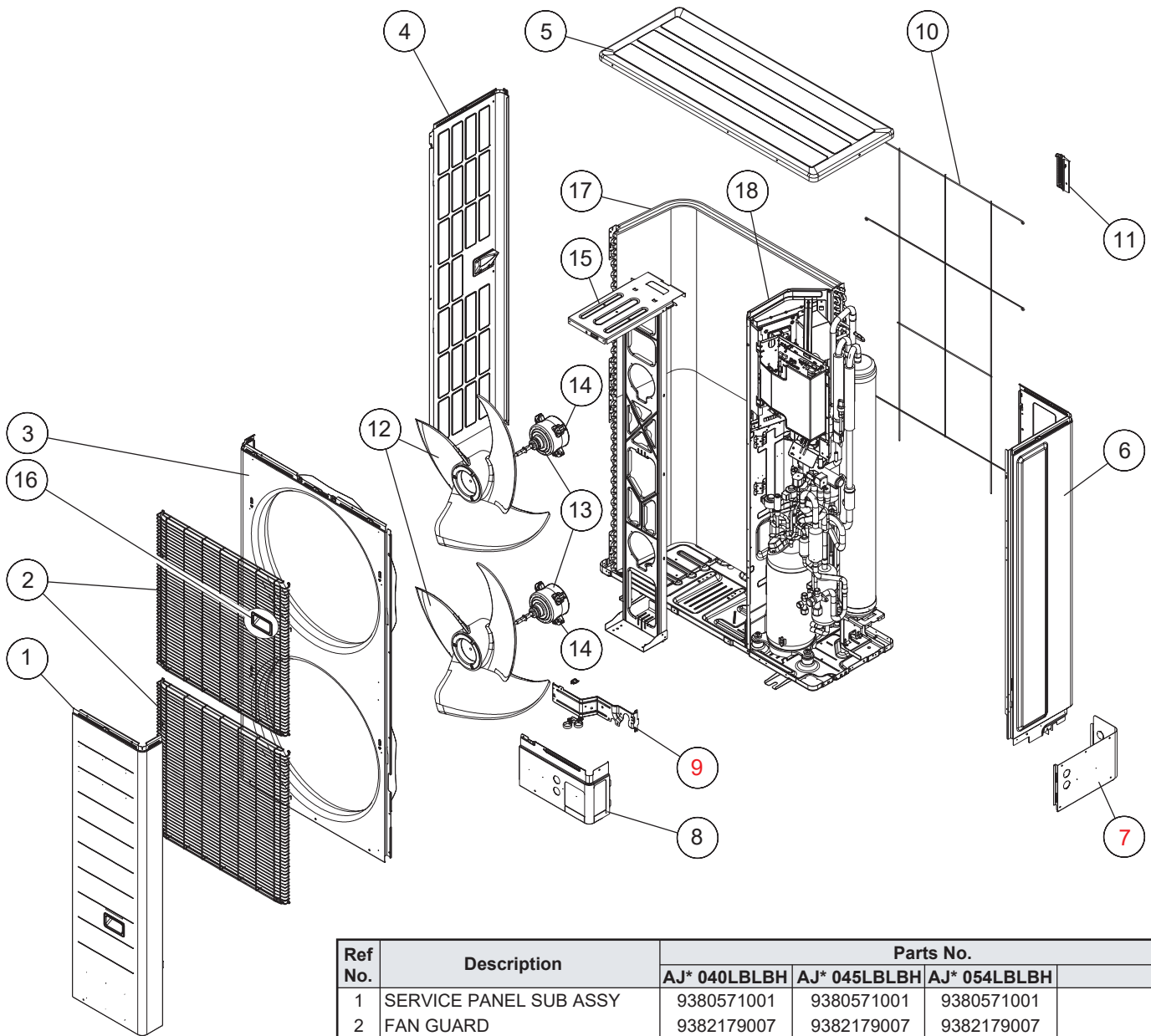


# DISASSEMBLY ILLUSTRATION & PARTS LIST

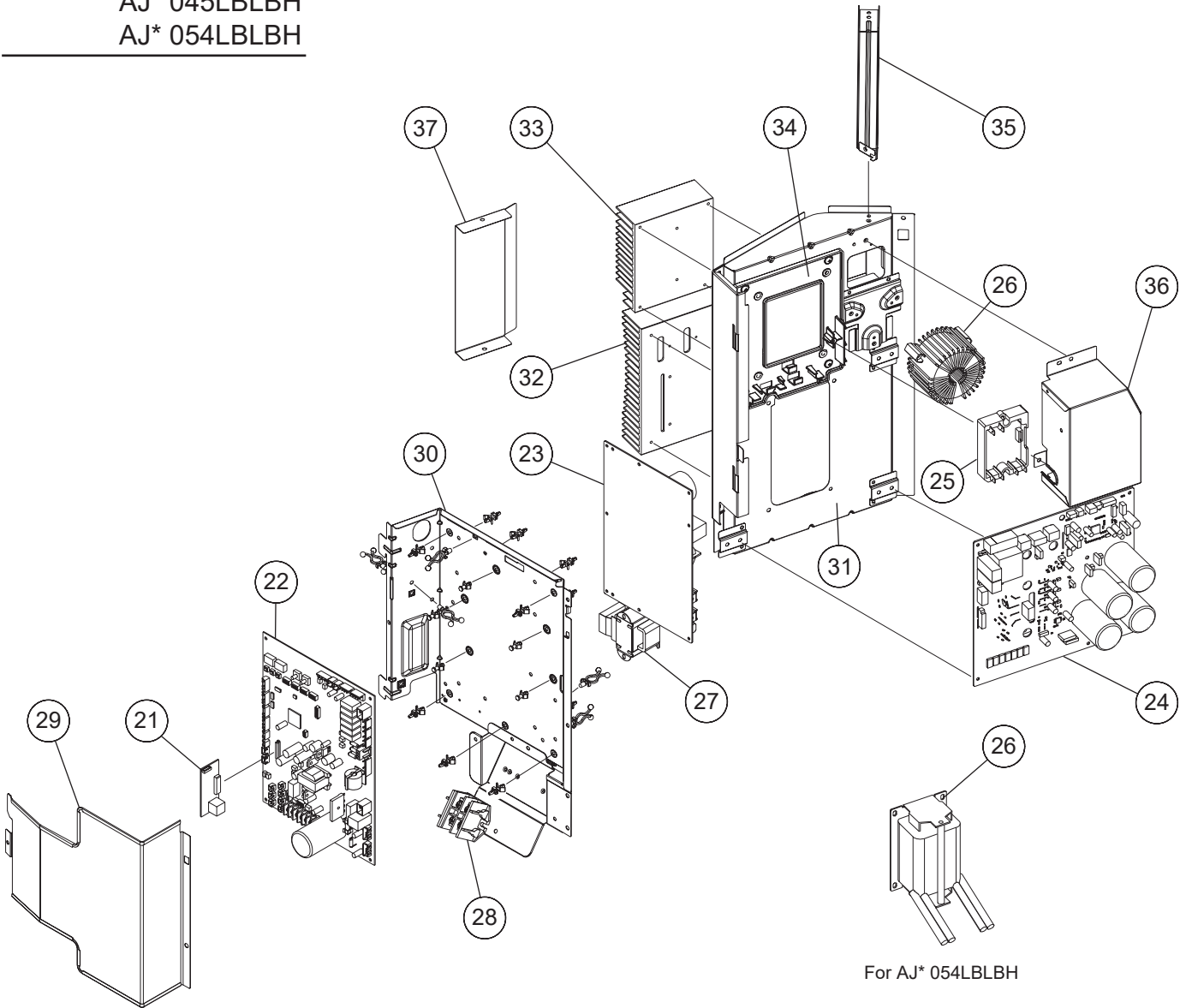
## OUTDOOR UNIT

Models : AJ\* 040LBLBH  
 AJ\* 045LBLBH  
 AJ\* 054LBLBH



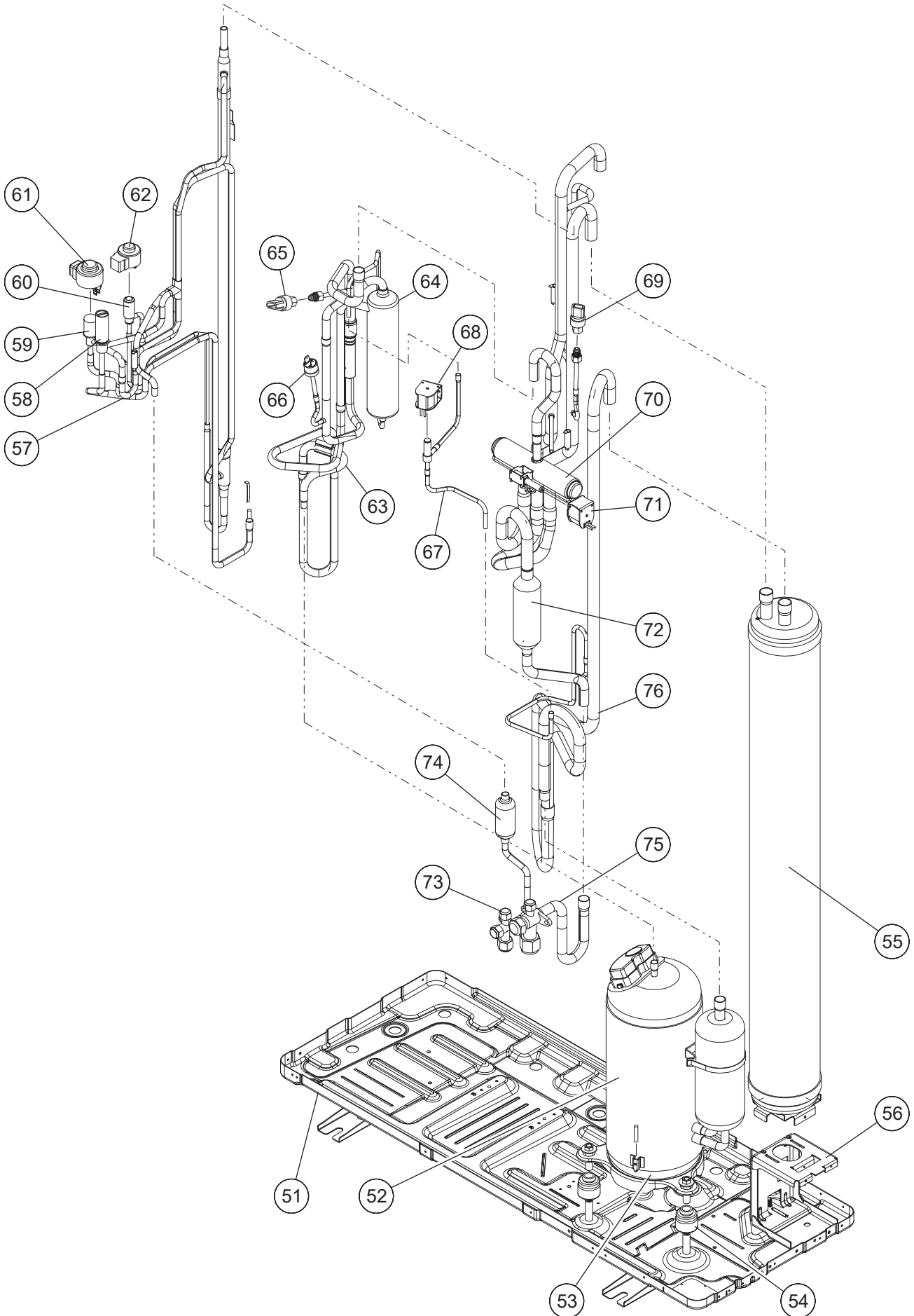
Ref No.	Description	Parts No.		
		AJ* 040LBLBH	AJ* 045LBLBH	AJ* 054LBLBH
1	SERVICE PANEL SUB ASSY	9380571001	9380571001	9380571001
2	FAN GUARD	9382179007	9382179007	9382179007
3	FRONT PANEL ASSY	9380569022	9380569022	9380569022
4	CABINET LEFT SUB ASSY	9380568001	9380568001	9380568001
5	TOP PANEL SUB ASSY	9379416016	9379416016	9379416016
6	CABINET RIGHT SUB ASSY	9380570004	9380570004	9380570004
7	PIPE COVER REAR	9380537007	9380537007	9380537007
8	PIPE COVER FRONT	9378805019	9378805019	9378805019
9	VALVE PLATE	9379409018	9379409018	9379409018
10	PROTECTIVE NET ASSY	9378926042	9378926042	9378926042
11	THERMO HOLDER	9374177011	9374177011	9374177011
12	PROPELLER FAN	9379414005	9379414005	9379414005
13	MOTOR,DC BRUSHLESS	9603042035	9603042035	9603042035
14	CUSHION RUBBER	9380530008	9380530008	9380530008
15	MOTOR BRACKET SUB ASSY	9380566007	9380566007	9380566007
16	GRIP (FRONT)	9381039005	9381039005	9381039005
17	CONDENSER SUB ASSY	9380633020	9380633020	9380633020
18	SEPARATE WALL SUB ASSY	9380567004	9380567004	9380567004
	LABEL (FUJITSU)	9380477006	9380477006	9380477006
	LABEL (GENERAL)	9378949003	9378949003	9378949003
	LABEL (AIRSTAGE)	9380479000	9380479000	9380479000

Models : AJ\* 040LBLBH  
 AJ\* 045LBLBH  
 AJ\* 054LBLBH



Ref No.	Description	Parts No.		
		AJ* 040LBLBH	AJ* 045LBLBH	AJ* 054LBLBH
21	COMMUNICATION PCB	9709612019	9709612019	9709612019
22	MAIN PCB	9708853123	9708853123	9708853123
23	FILTER PCB	9709911068	9709911068	9709911051
24	INVERTER PCB (IPM) (service unit)	9709680988	9709680988	9709680971
25	ACTPM	9708920009	9708920009	9708590004
26	CHOKE COIL	9900624019	9900624019	9900592011
27	REACTOR ASSY	9900481025	9900481025	9900481025
28	TERMINAL	9900428105	9900428105	9900428105
29	CONTROL COVER SUB ASSY	9378930025	9378930025	9378930025
30	CONTROL BOX (MAIN) ASSY	9380543008	9380543008	9380543008
31	CONTROL BOX (INV) ASSY	9380540014	9380540014	9380540021
32	HEAT SINK C	9380483014	9380483014	9380483014
33	HEAT SINK B	9380484004	9380484004	----
	HEAT SINK D	----	----	9380484011
34	HOLDER (HEAT SINK)	9380499015	9380499015	9380499022
35	BRACKET CONTROL BOX	9380496007	9380496007	9380496007
36	DUCT A	9380493006	9380493006	----
37	WIND GUIDE BOARD	----	----	9382169008

Models : AJ\* 040LBLBH  
AJ\* 045LBLBH  
AJ\* 054LBLBH



Models : AJ\* 040LBLBH  
AJ\* 045LBLBH  
AJ\* 054LBLBH

Ref No.	Description	Parts No.		
		AJ* 040LBLBH	AJ* 045LBLBH	AJ* 054LBLBH
51	BASE ASSY	9379427036	9379427036	9379427036
52	COMPRESSOR SUB ASSY	9374423262	9374423262	9374423262
53	BELT HEATER	9361140325	9361140325	9361140325
54	RUBBER SHEET A(COMP)	9378071018	9378071018	9378071018
55	ACCUMULATOR SUB ASSY	9372700051	9372700051	9372700051
56	INSTALLATION PLATE(ACCUMULATOR)	9380471004	9380471004	9380471004
57	SUB COOL HEX ASSY	9378749238	9378749238	9378749238
58	RERIEF VALVE ASSY	9380544012	9380544012	9380544012
59	EXPANSION VALVE (EEV 1)	9900170066	9900170066	9900170066
60	EXPANSION VALVE (EEV 2)	9900056049	9900056049	9900056049
61	COIL(EXPANSION VALVE) (EEV 1)	9970098055	9970098055	9970098055
62	COIL(EXPANSION VALVE) (EEV 2)	9970096075	9970096075	9970096075
63	DISCHARGE PIPE ASSY	9371581354	9371581354	9371581354
64	OIL SEPARATOR	9380553007	9380553007	9380553007
65	SENSOR (HP)	9970178030	9970178030	9970178030
66	PRESSURE SWITCH	9900186029	9900186029	9900186029
67	SOLENOID VALVE ASSY	9380016021	9380016021	9380016021
68	SOLENOID (SV2)	9900189235	9900189235	9900189235
69	SENSOR (LP)	9900505103	9900505103	9900505103
70	4-WAY VALVE	9970112010	9970112010	9970112010
71	SOLENOID (4-WAY VALVE)	9970113017	9970113017	9970113017
72	STRAINER ASSY	9380559009	9380559009	9380559009
73	3-WAY VALVE B ASSY	9380025030	9380025030	9380025030
74	STRAINER ASSY	9372524039	9372524039	9372524039
75	3-WAY VALVE ASSY	9380631002	9380631002	9380631002
76	SUCTION PIPE A ASSY	9372514160	9372514160	9372514160
	COMPRESSOR COVER A	9380513001	9380513001	9380513001
	COMPRESSOR COVER TOP	9380516002	9380516002	9380516002
	THERMISTOR ASSY (Discharge temp.+Comp. temp.)	9900805029	9900805029	9900805029
	THERMISTOR ASSY (Sub cool hex. temp. Liquid/ Gas.)	9900506018	9900506018	9900506018
	THERMISTOR ASSY (Suction temp.+Heat ex. temp.)	9900507022	9900507022	9900507022
	THERMISTOR ASSY (Outdoor temp.)	9900747039	9900747039	9900747039