SPLIT TYPE
ROOM AIR CONDITIONER
Compact Cassette / Slim Duct / Mini Duct / Wall Mounted
INVERTER MULTI

SERVICE INSTRUCTION

Models	Indoor unit	Outdoor unit	Indoor unit	Outdoor unit
	AS* G07KGTB	AO* G14KBTA2	RSG07KGTB	ROG14KBTA2
	AS* G09KGTB	AO* G18KBTA2	RSG09KGTB	ROG18KBTA2
	AS* G12KGTB		RSG12KGTB	
	AS* G14KGTB		RSG14KGTB	
	AS* G07KMTB/ KMCC		RSG07KMTB/ KMCC	
	AS* G09KMTB/ KMCC		RSG09KMTB/ KMCC	
	AS* G12KMTB/ KMCC		RSG12KMTB/ KMCC	
	AS* G14KMTB/ KMCC		RSG14KMTB/ KMCC	
	AS*G07KETA (-B)		RSG07KETA (-B)	
	AS*G09KETA (-B)		RSG09KETA (-B)	
	AS*G12KETA (-B)		RSG12KETA (-B)	
	AS*G14KETA (-B)		RSG14KETA (-B)	
	ARXG07KSLAP		RDG07KSLAP	
	ARXG09KSLAP		RDG09KSLAP	
	ARXG12KSLAP		RDG12KSLAP	
	ARXG14KSLAP		RDG14KSLAP	
	ARXG07KLLAP		RDG07KLLAP	
	ARXG09KLLAP		RDG09KLLAP	
	ARXG12KLLAP		RDG12KLLAP	
	ARXG14KLLAP		RDG14KLLAP	
	AUXG07KVLA		RCG07KVLA	
	AUXG09KVLA		RCG09KVLA	
	AUXG12KVLA		RCG12KVLA	
	AUXG14KVLA		RCG14KVLA	

Refrigerant R32

FUJITSU GENERAL LIMITED

1. CONTROL AND FUNCTIONS

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1. CONTROL AND FUNCTIONS

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1. Compressor frequency control

1-1. Cooling operation

A sensor (room temperature thermistor) built in the indoor unit body will usually perceive difference or variation between a set temperature and present room temperature, and controls the operation frequency of the compressor.

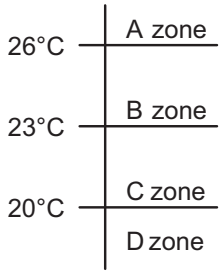
- If the room temperature is 6.0 °C higher than a set temperature, the compressor operation frequency will attain to maximum performance.
- If the room temperature is 1.0 °C lower than a set temperature, the compressor will be stopped.
- When the room temperature is within the range of +6.0°C to -1.0°C of the setting temperature, the compressor frequency is controlled within the range shown in the table below. However, the maximum frequency is limited in the range shown in the figure below based on the indoor fan mode and the outdoor temperature.

■ Compact cassette type

- **Compressor frequency range**

Connected model name	Minimum frequency	Maximum frequency
AOYG14KBTA2	12 rps	110 rps
AOYG18KBTA2	8 rps	120 rps

- **Limit of maximum speed based on outdoor temperature**



Unit: rps

– Model: AOYG14KBTA2

Model name	Outdoor temperature zone	Indoor unit fan mode			
		HIGH	MED	LOW	QUIET
AUXG07KVLA AUXG09KVLA AUXG12KVLA	A zone	96	67	58	50
	B zone	103	77	67	58
	C zone	110	96	83	72
	D zone	110	110	110	110
AUXG14KVLA	A zone	96	67	58	44
	B zone	103	77	67	50
	C zone	110	96	83	62
	D zone	110	110	110	110

CONTROL AND FUNCTIONS

– Model: AOYG18KBTA2

Model name	Outdoor temperature zone	Indoor unit fan mode			
		HIGH	MED	LOW	QUIET
AUXG07KVLA AUXG09KVLA AUXG12KVLA	A zone	102	68	58	50
	B zone	111	80	68	58
	C zone	120	102	87	74
	D zone	120	120	120	120
AUXG14KVLA	A zone	102	68	58	42
	B zone	111	80	68	50
	C zone	120	102	87	63
	D zone	120	120	120	120

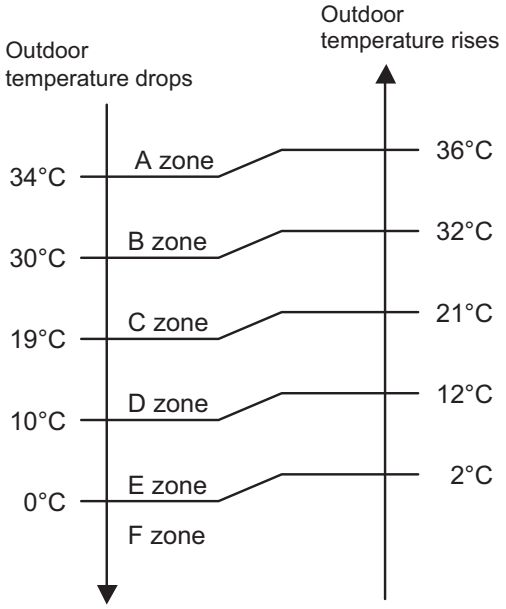
CONTROL AND FUNCTIONS

■ Mini duct type

- **Compressor frequency range**

Connected model name	Minimum frequency	Maximum frequency
AOYG14KBTA2	12 rps	89 rps
AOYG18KBTA2	8 rps	94 rps

- **Limit of maximum speed based on outdoor temperature**



Unit: rps

– Model: AOYG14KBTA2

Model name	Outdoor temperature zone	Indoor unit fan mode			
		HIGH	MED	LOW	QUIET
ARXG07KSLAP ARXG09KSLAP ARXG12KSLAP ARXG14KSLAP	A zone	89	50	38	24
	B zone	89	50	38	24
	C zone	50	38	34	24
	D zone	38	34	30	24
	E zone	38	34	30	24
	F zone	38	34	30	24

– Model: AOYG18KBTA2

Model name	Outdoor temperature zone	Indoor unit fan mode			
		HIGH	MED	LOW	QUIET
ARXG07KSLAP ARXG09KSLAP ARXG12KSLAP ARXG14KSLAP	A zone	94	50	34	20
	B zone	94	50	34	20
	C zone	50	34	30	20
	D zone	34	30	26	20
	E zone	34	30	26	20
	F zone	34	30	26	20

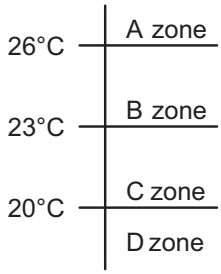
CONTROL AND FUNCTIONS

■ Slim duct type

- **Compressor frequency range**

Connected model name	Minimum frequency	Maximum frequency
AOYG14KBTA2	12 rps	110 rps
AOYG18KBTA2	8 rps	120 rps

- **Limit of maximum speed based on outdoor temperature**



Unit: rps

– Model: AOYG14KBTA2

Model name	Outdoor temperature zone	Indoor unit fan mode			
		HIGH	MED	LOW	QUIET
ARXG07KLLAP	A zone	96	67	58	50
ARXG09KLLAP	B zone	103	77	67	58
ARXG12KLLAP	C zone	110	96	83	72
ARXG14KLLAP	D zone	110	110	110	110

– Model: AOYG18KBTA2

Model name	Outdoor temperature zone	Indoor unit fan mode			
		HIGH	MED	LOW	QUIET
ARXG07KLLAP	A zone	102	68	58	50
ARXG09KLLAP	B zone	111	80	68	58
ARXG12KLLAP	C zone	120	102	87	74
ARXG14KLLAP	D zone	120	120	120	120

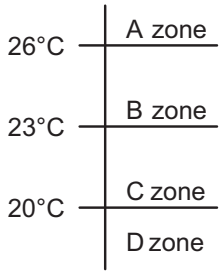
CONTROL AND FUNCTIONS

■ Wall mounted type (For KG)

- **Compressor frequency range**

Connected model name	Minimum frequency	Maximum frequency
AOYG14KBTA2	12 rps	110 rps
AOYG18KBTA2	8 rps	120 rps

- **Limit of maximum speed based on outdoor temperature**



Unit: rps

– Model: AOYG14KBTA2

Model name	Outdoor temperature zone	Indoor unit fan mode			
		HIGH	MED	LOW	QUIET
ASYG07KGTB	A zone	89	67	58	50
ASYG09KGTB	B zone	89	77	67	58
ASYG12KGTB	C zone	110	96	83	72
ASYG14KGTB	D zone	110	110	110	110

– Model: AOYG18KBTA2

Model name	Outdoor temperature zone	Indoor unit fan mode			
		HIGH	MED	LOW	QUIET
ASYG07KGTB	A zone	94	68	58	50
ASYG09KGTB	B zone	94	80	68	58
ASYG12KGTB	C zone	120	102	87	74
ASYG14KGTB	D zone	120	120	120	120

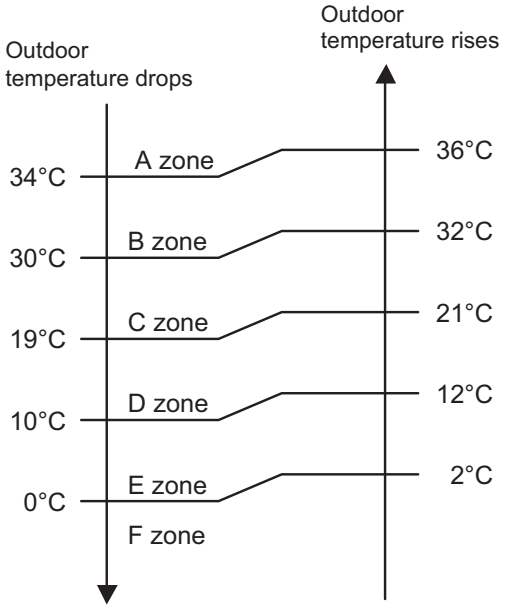
CONTROL AND FUNCTIONS

■ Wall mounted type (For KM)

- **Compressor frequency range**

Connected model name	Minimum frequency	Maximum frequency
AOYG14KBTA2	12 rps	89 rps
AOYG18KBTA2	8 rps	94 rps

- **Limit of maximum speed based on outdoor temperature**



Unit: rps

– Model: AOYG14KBTA2

Model name	Outdoor temperature zone	Indoor unit fan mode			
		HIGH	MED	LOW	QUIET
ASYG07KMTB ASYG07KMCC	A zone	89	50	38	18
	B zone	89	50	38	18
	C zone	50	38	34	18
	D zone	38	34	30	18
	E zone	38	34	30	18
	F zone	38	34	30	18
ASYG09KMTB ASYG12KMTB ASYG14KMTB ASYG09KMCC ASYG12KMCC ASYG14KMCC	A zone	89	50	38	14
	B zone	89	50	38	14
	C zone	50	38	34	14
	D zone	38	34	30	14
	E zone	38	34	30	14
	F zone	38	34	30	14

– Model: AOYG18KBTA2

Model name	Outdoor temperature zone	Indoor unit fan mode			
		HIGH	MED	LOW	QUIET
ASYG07KMTB ASYG07KMCC	A zone	94	50	34	14
	B zone	94	50	34	14
	C zone	50	34	30	14
	D zone	34	30	26	14
	E zone	34	30	26	14
	F zone	34	30	26	14
ASYG09KMTB ASYG12KMTB ASYG14KMTB ASYG09KMCC ASYG12KMCC ASYG14KMCC	A zone	94	50	34	10
	B zone	94	50	34	10
	C zone	50	34	30	10
	D zone	34	30	26	10
	E zone	34	30	26	10
	F zone	34	30	26	10

CONTROL AND FUNCTIONS

1-2. Heating operation

A sensor (room temperature thermistor) built in indoor unit body will usually perceive difference or variation between setting temperature and present room temperature, and controls operation frequency of compressor.

- If the room temperature is 6.0 °C lower than a set temperature, the compressor operation frequency will attain to maximum performance.
- If the room temperature is 1.0 °C higher than a set temperature, the compressor will be stopped.
- When the room temperature is within the range of +1.0°C to -6.0°C of the setting temperature, the compressor frequency is controlled within the range shown below.

- **Compressor frequency range**

Connected model name	Minimum frequency	Maximum frequency
AOYG14KBTA2	12 rps	110 rps
AOYG18KBTA2	8 rps	120 rps

CONTROL AND FUNCTIONS

1-3. Dry operation

The compressor rotation frequency shall change according to the temperature, set temperature, and room temperature variation which the room temperature sensor of the indoor unit has detected as shown in the table below.

Zone is defined by set temperature and room temperature.

■ Compact cassette type

- **Compressor frequency range**

Unit: rps

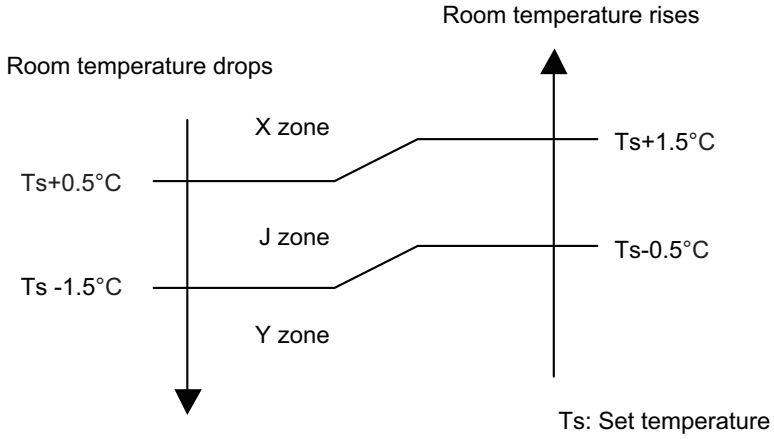
– Model: AOYG14KBTA2

Model name	Outdoor temperature zone	Operating frequency
AUXG07KVLA AUXG09KVLA AUXG12KVLA	X zone	50
	J zone	50
	Y zone	0
AUXG14KVLA	X zone	44
	J zone	44
	Y zone	0

– Model: AOYG18KBTA2

Model name	Outdoor temperature zone	Operating frequency
AUXG07KVLA AUXG09KVLA AUXG12KVLA	X zone	50
	J zone	50
	Y zone	0
AUXG14KVLA	X zone	42
	J zone	42
	Y zone	0

- **Compressor control based on room temperature**



CONTROL AND FUNCTIONS

■ Mini duct type

- **Compressor frequency range**

Unit: rps

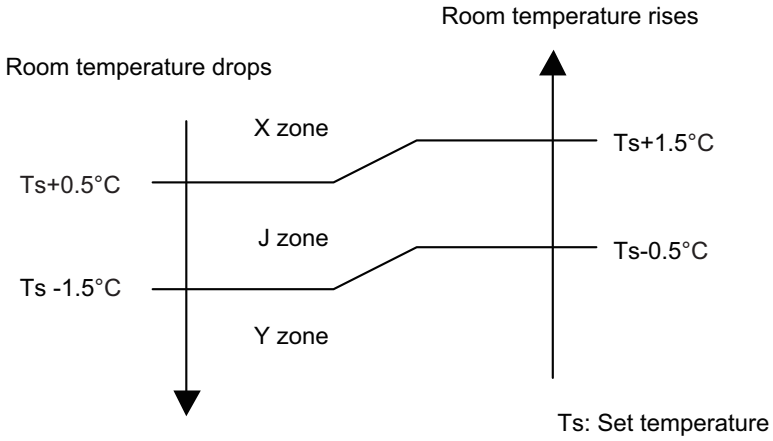
– Model: AOYG14KBTA2

Model name	Outdoor temperature zone	Operating frequency
ARXG07KSLAP ARXG09KSLAP ARXG12KSLAP ARXG14KSLAP	X zone	28
	J zone	28
	Y zone	0

– Model: AOYG18KBTA2

Model name	Outdoor temperature zone	Operating frequency
ARXG07KSLAP ARXG09KSLAP ARXG12KSLAP ARXG14KSLAP	X zone	24
	J zone	24
	Y zone	0

- **Compressor control based on room temperature**



CONTROL AND FUNCTIONS

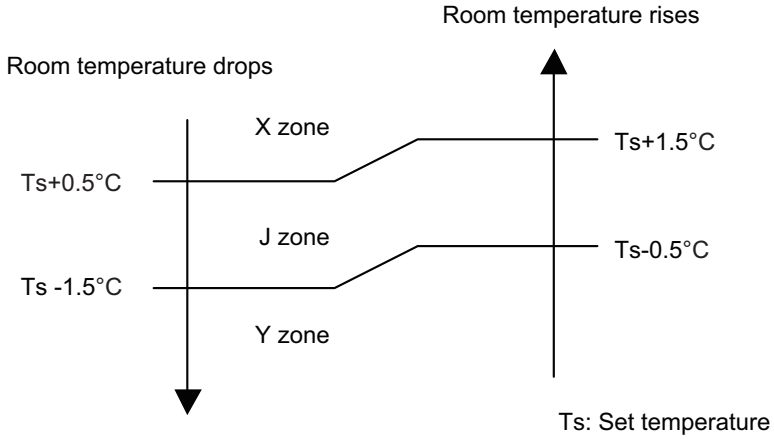
■ Slim duct type

- **Compressor frequency range**

Unit: rps

Model name	Outdoor temperature zone	Operating frequency
ARXG07KLLAP ARXG09KLLAP ARXG12KLLAP ARXG14KLLAP	X zone	50
	J zone	50
	Y zone	0

- **Compressor control based on room temperature**



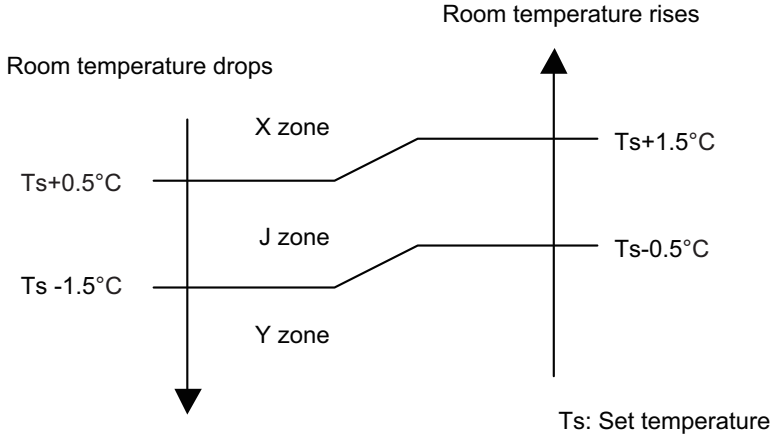
■ Wall mounted type (For KG)

- **Compressor frequency range**

Unit: rps

Model name	Outdoor temperature zone	Operating frequency
ASYG07KGTB ASYG09KGTB ASYG12KGTB ASYG14KGTB	X zone	50
	J zone	50
	Y zone	0

- **Compressor control based on room temperature**



CONTROL AND FUNCTIONS

■ Wall mounted type (For KM)

- **Compressor frequency range**

Unit: rps

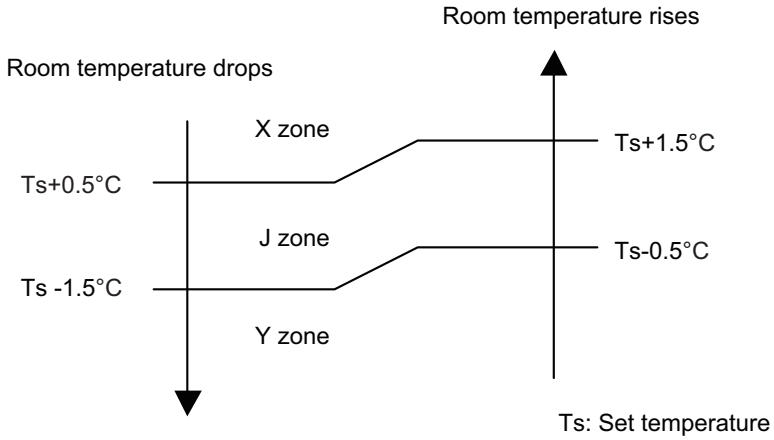
– Model: AOYG14KBTA2

Model name	Outdoor temperature zone	Operating frequency
ASYG07KMTB ASYG09KMTB ASYG12KMTB ASYG14KMTB ASYG07KMCC ASYG09KMCC ASYG12KMCC ASYG14KMCC	X zone	28
	J zone	28
	Y zone	0

– Model: AOYG18KBTA2

Model name	Outdoor temperature zone	Operating frequency
ASYG07KMTB ASYG09KMTB ASYG12KMTB ASYG14KMTB ASYG07KMCC ASYG09KMCC ASYG12KMCC ASYG14KMCC	X zone	24
	J zone	24
	Y zone	0

- **Compressor control based on room temperature**

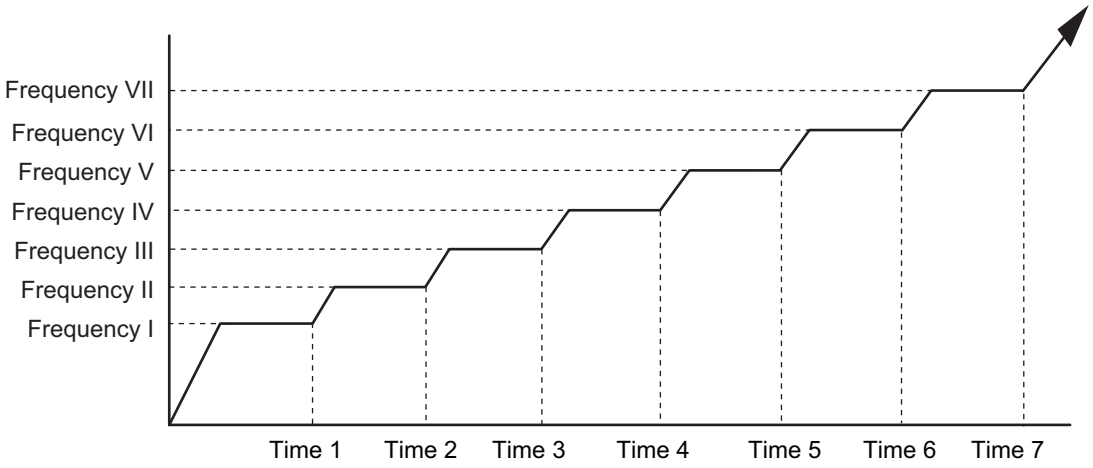


CONTROL AND FUNCTIONS

1-4. Compressor frequency at normal start-up

■ Model: AOYG14KBTA2

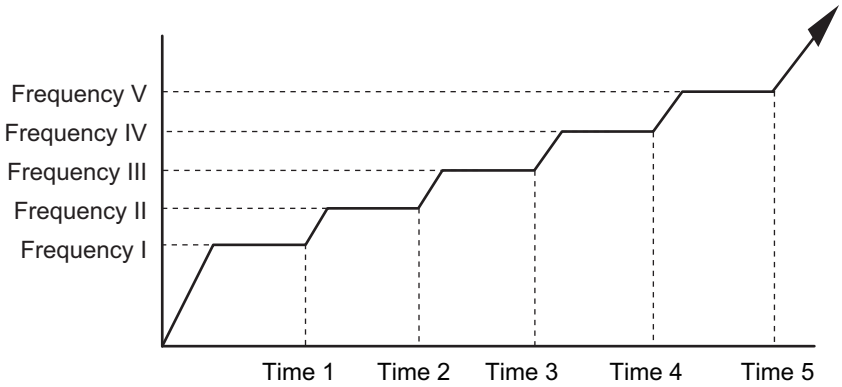
Compressor frequency soon after starting is controlled as below.



Frequency (rps)	I	II	III	IV	V	VI	VII
	45	56	68	77	84	93	103
Time (sec)	1	2	3	4	5	6	7
	60	140	170	220	280	360	430

■ Model: AOYG18KBTA2

Compressor frequency soon after starting is controlled as below.

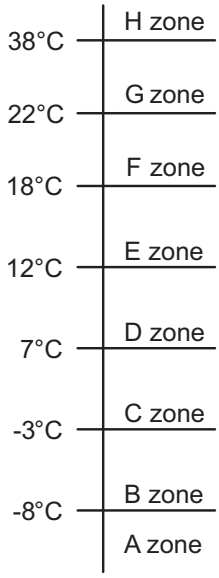


Frequency (rps)	I	II	III	IV	V
	40	56	77	90	99
Time (sec)	1	2	3	4	5
	60	240	280	360	400

1-5. Compressor frequency limitation by outdoor temperature

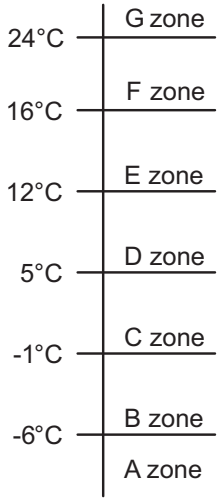
The minimum compressor frequency is limited by outdoor temperature as below.

- **Cooling/Dry mode**



Model name	Outdoor temperature zone	Limitation of compressor frequency
AOYG14KBTA2	A zone	40 rps
	B zone	25 rps
	C zone	25 rps
	D zone	19 rps
	E zone	19 rps
	F zone	19 rps
	G zone	18 rps
	H zone	23 rps
AOYG18KBTA2	A zone	30 rps
	B zone	30 rps
	C zone	23 rps
	D zone	18 rps
	E zone	13 rps
	F zone	11 rps
	G zone	11 rps
	H zone	25 rps

- **Heating mode**



Model name	Outdoor temperature zone	Limitation of compressor frequency
AOYG14KBTA2	A zone	40 rps
	B zone	35 rps
	C zone	26 rps
	D zone	18 rps
	E zone	1 rps
	F zone	1 rps
	G zone	1 rps
AOYG18KBTA2	A zone	30 rps
	B zone	25 rps
	C zone	15 rps
	D zone	15 rps
	E zone	15 rps
	F zone	10 rps
	G zone	1 rps

CONTROL AND FUNCTIONS

2. Auto changeover operation

When the air conditioner is set to AUTO mode by remote controller, operation starts in the optimum mode from among heating, cooling, dry and monitoring modes. During operation, the optimum mode is automatically switched in accordance with temperature changes. The temperature can be set between 18°C and 30°C in 1.0°C steps.

- When operation starts, indoor fan and outdoor fan are operated for around 1 minute.
  Room temperature and outdoor temperature are sensed, and the operation mode is selected in accordance with the table below.

Room temperature	Operation mode
Tr > Ts + 2°C	Cooling
Ts + 2°C ≥ Tr ≥ Ts - 2°C	Middle zone
Tr < Ts - 2°C	Heating

Tr: Room temperature

Ts: Setting temperature

NOTE: When the operation mode is middle zone, indoor unit operation mode is selected as below.

- Same operation mode is selected as outdoor unit.
  If outdoor unit is operating in cooling and heating mode, indoor unit will be operated by the same operation mode.
- Selected by outdoor temperature.
  If outdoor unit is operating in other than cooling and heating mode, indoor unit will be operated according to the outdoor temperature as below.

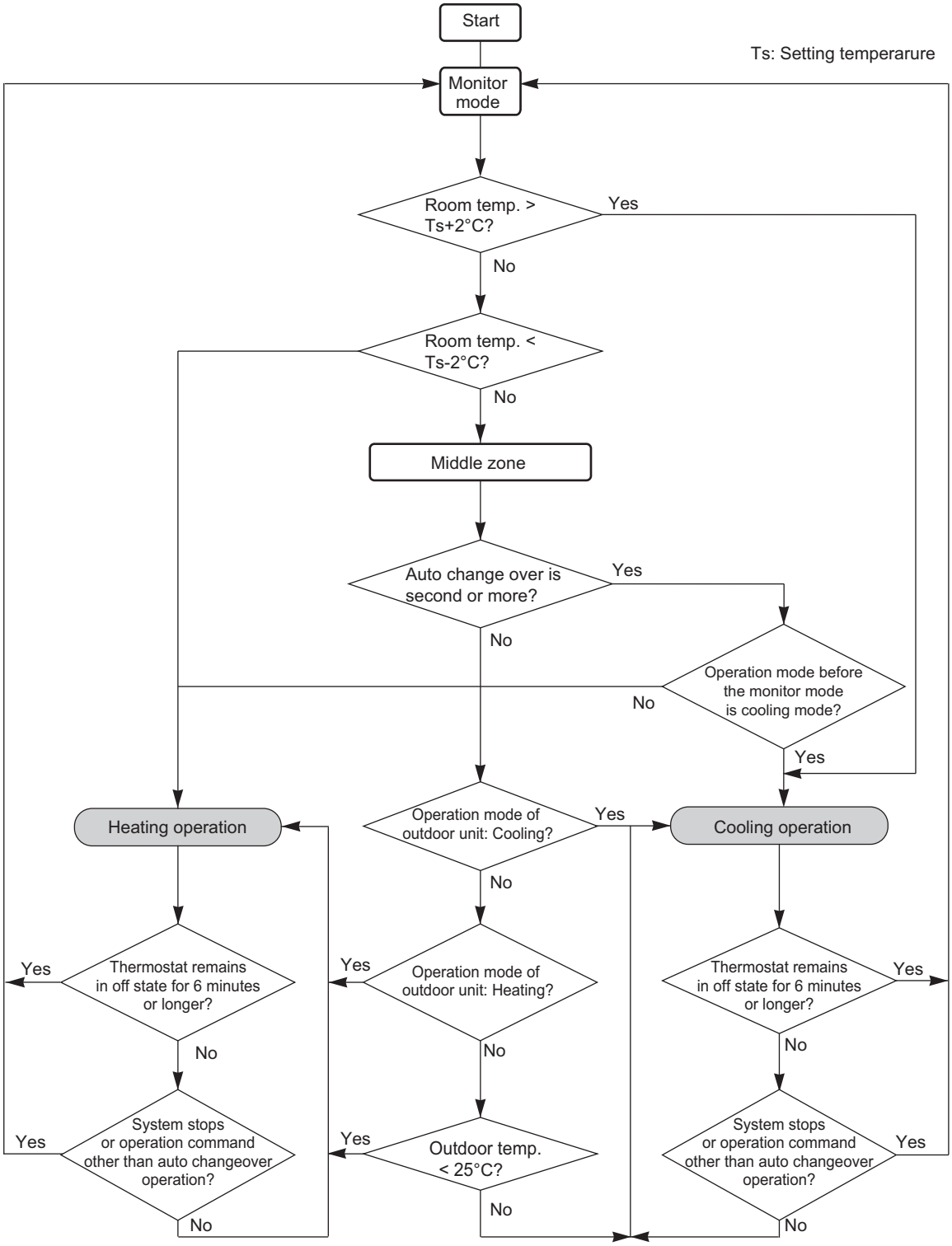
Outdoor temp.	Operation mode
25°C or more	Cooling
Less than 25°C	Heating

- When the compressor was stopped for 6 consecutive minutes by temperature control function after the cooling or heating mode was selected as above, operation is switched to monitoring mode and the operation mode selection is done again.

- When the middle zone is selected on the predetermining of the operation mode, the operation mode before the changing to the monitoring mode is selected.

CONTROL AND FUNCTIONS

Operation flow chart



CONTROL AND FUNCTIONS

3. Fan control

Tr: Room temperature
Ts: Setting temperature

3-1. Indoor fan control

■ Compact cassette type

● Fan speed

Indoor fan speed is defined as below.

Operation mode	Fan mode	Speed (rpm)			
		AUXG07KVLA	AUXG09KVLA	AUXG12KVLA	AUXG14KVLA
Heating	HIGH	590	590	650	830
	MED+	570	570	620	770
	MED	540	540	580	730
	LOW	490	490	520	630
	QUIET	440	440	460	500
	Cool air prevention	400	400	400	400
	S-LOW	300	300	300	300
Cooling/Fan	HIGH	590	590	650	730
	MED	540	540	580	630
	LOW	490	490	520	540
	QUIET	440	440	460	460
	Soft quiet	400*1	400*1	400*1	400*1
	S-LOW	300*2	300*2	300*2	300*2
Dry		X zone: 440 J zone: 440	X zone: 440 J zone: 440	X zone: 460 J zone: 460	X zone: 460 J zone: 460

*1: Fan mode only
*2: Cooling mode only

● Fan operation

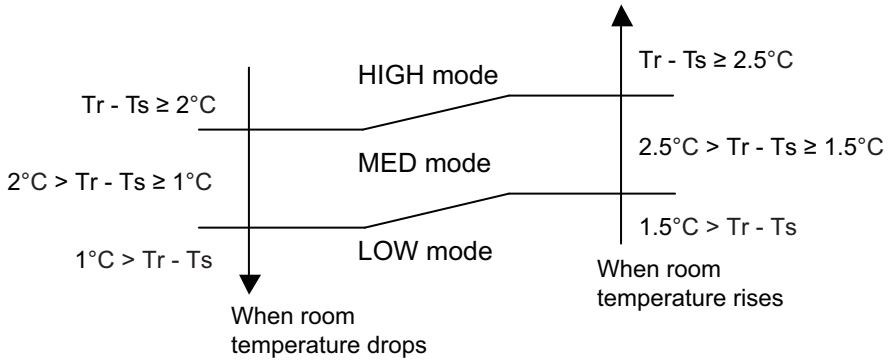
Airflow can be switched in 5 steps such as AUTO, QUIET, LOW, MED, HIGH while indoor unit fan only runs.
When fan mode is set at AUTO, it operates on MED fan speed.

CONTROL AND FUNCTIONS

● Cooling operation

Switch the airflow AUTO, and indoor fan motor will run according to room temperature, as below.
On the other hand, if switched in HIGH—QUIET, indoor motor will run at a constant airflow of COOL operation modes QUIET, LOW, MED, HIGH as shown in “Fan speed” above.

Airflow change over (Cooling: Auto)



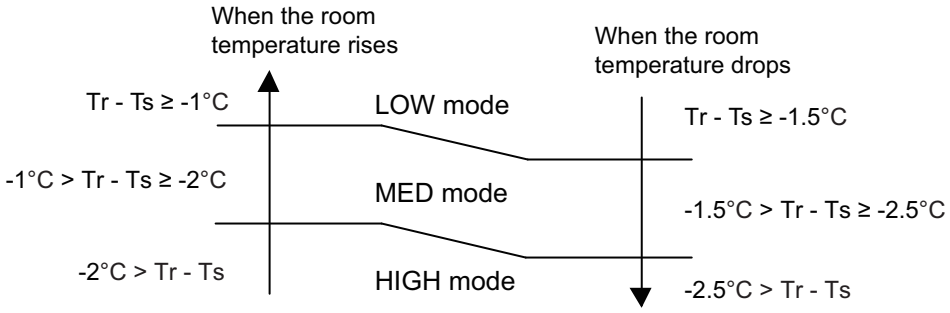
● Dry operation

During dry operation, fan speed setting can not be changed as shown in “Fan speed” above.

● Heating operation

Switch the airflow AUTO, and the indoor fan motor will run according to a room temperature, as below.
On the other hand, if switched in HIGH—QUIET, the indoor motor will run at a constant airflow of HEAT operation modes QUIET, LOW, MED, HIGH as shown in “Fan speed” above.

Airflow change over (Heating: Auto)

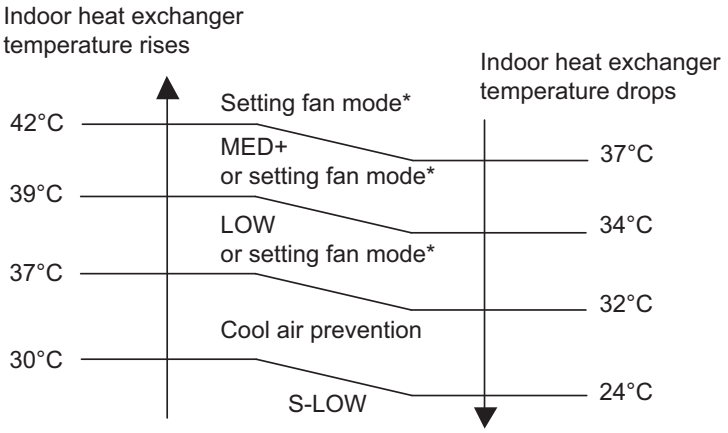


CONTROL AND FUNCTIONS

● Cool air prevention control (heating mode)

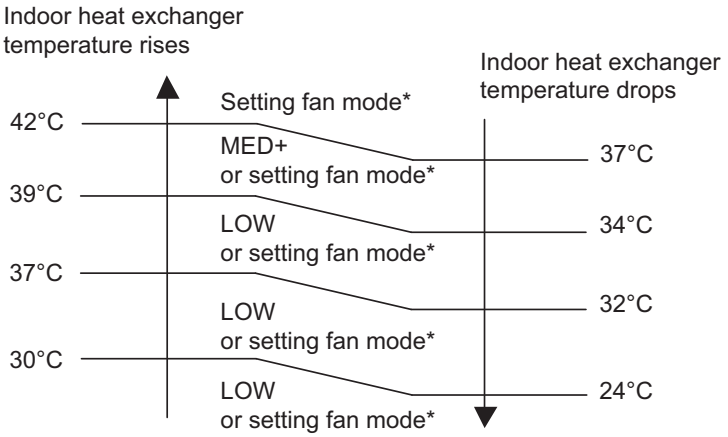
The maximum value of the indoor fan speed is set as shown below, based on the detected temperature by the indoor heat exchanger sensor on heating mode.

- **Normal operation**



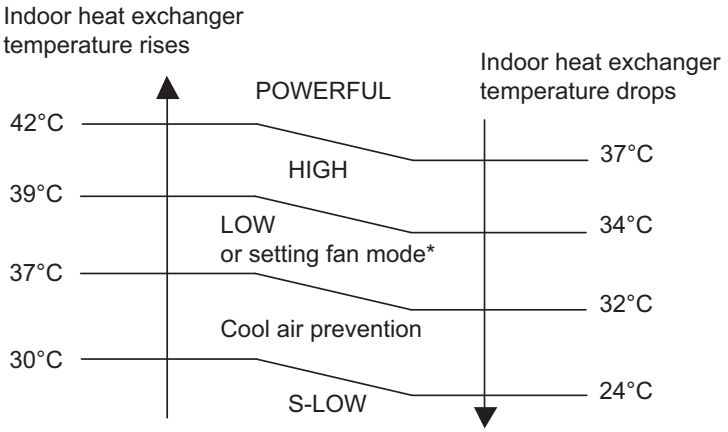
*: Lower speed is selected.

13 minutes later:

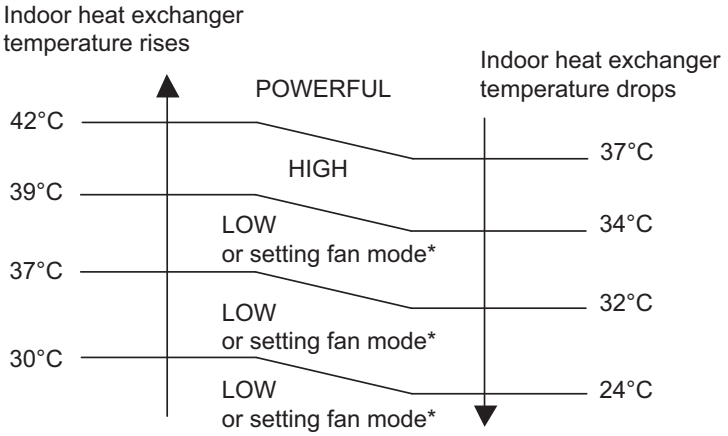


*: Lower speed is selected.

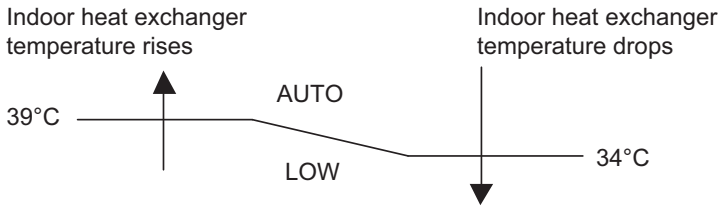
- **Powerful operation**



13 minutes later:

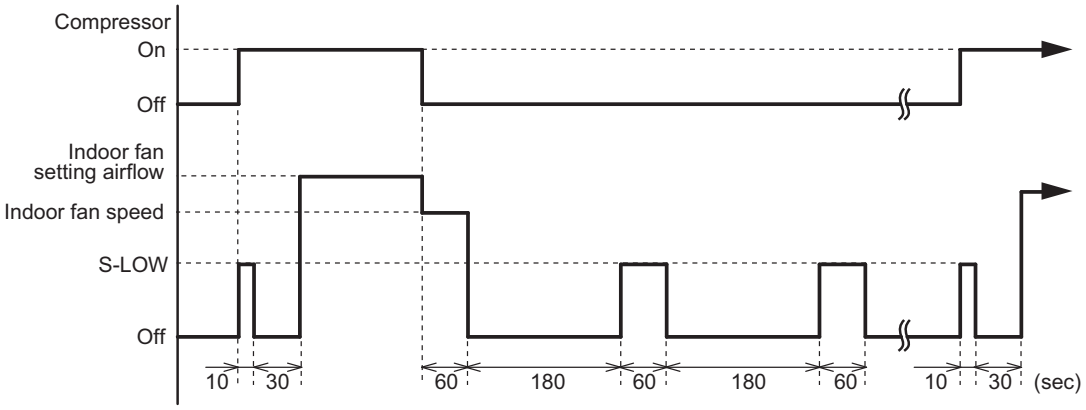


- **10 °C HEAT operation**



● Moisture return prevention control (cooling and dry mode)

Switch the airflow AUTO at cooling mode, and the indoor fan motor will run as shown below.



CONTROL AND FUNCTIONS

■ Mini duct type

● Fan speed

Indoor fan speed is defined as below.

Operation mode	Fan mode	Speed (rpm)			
		ARXG07KSLAP	ARXG09KSLAP	ARXG12KSLAP	ARXG14KSLAP
Heating	HIGH	1,100	1,170	1,240	1,500
	MED	890	890	960	1,220
	LOW	810	810	850	1,030
	QUIET	750	750	730	730
	S-LOW	360	360	360	360
Cooling/Fan	HIGH	1,100	1,170	1,240	1,500
	MED	890	890	960	1,220
	LOW	810	810	850	1,030
	QUIET	750	750	730	730
	Soft quiet	360*1	360*1	360*1	360*1
	S-LOW	360*2	360*2	360*2	360*2
Dry		X zone: 750 J zone: 750	X zone: 750 J zone: 750	X zone: 730 J zone: 730	X zone: 730 J zone: 730

*1: Fan mode only
*2: Cooling mode only

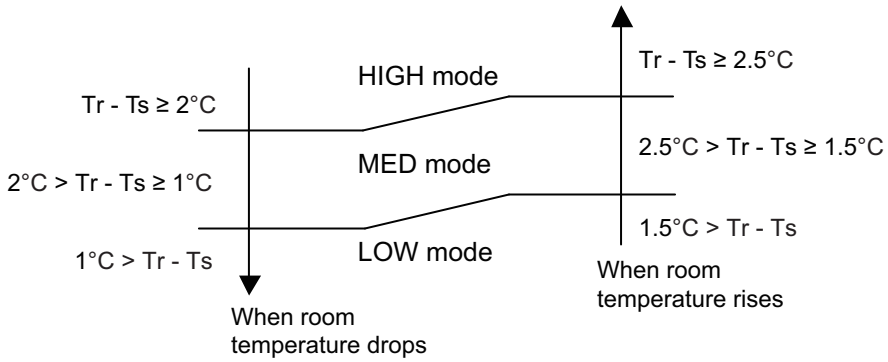
● Fan operation

Airflow can be switched in 5 steps such as AUTO, QUIET, LOW, MED, HIGH while indoor unit fan only runs.
When fan mode is set at AUTO, it operates on MED fan speed.

● Cooling operation

Switch the airflow AUTO, and indoor fan motor will run according to room temperature, as below.
On the other hand, if switched in HIGH—QUIET, indoor motor will run at a constant airflow of COOL operation modes QUIET, LOW, MED, HIGH as shown in “Fan speed” above.

Airflow change over (Cooling: Auto)



● Dry operation

During dry operation, fan speed setting can not be changed as shown in “Fan speed” above.

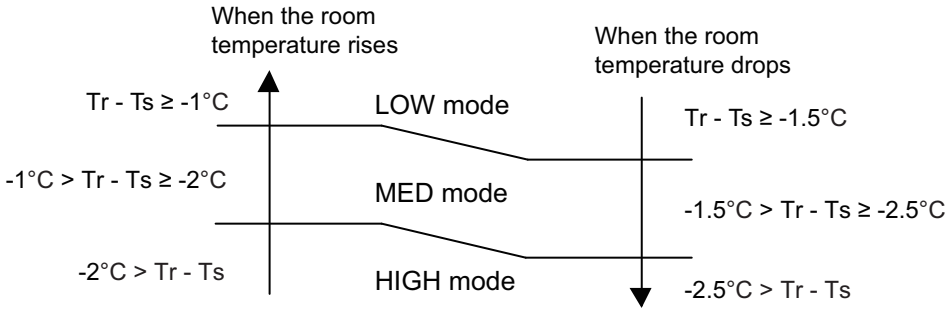
CONTROL AND FUNCTIONS

● Heating operation

Switch the airflow AUTO, and the indoor fan motor will run according to a room temperature, as below.

On the other hand, if switched in HIGH—QUIET, the indoor motor will run at a constant airflow of HEAT operation modes QUIET, LOW, MED, HIGH as shown in “Fan speed” above.

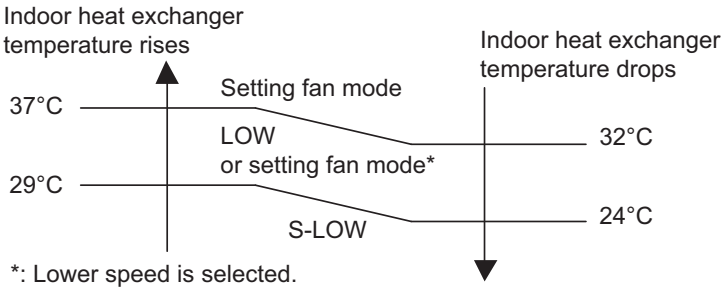
Airflow change over (Heating: Auto)



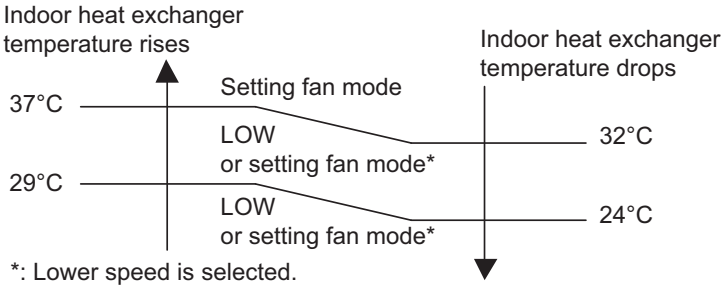
● Cool air prevention control (heating mode)

The maximum value of the indoor fan speed is set as shown below, based on the detected temperature by the indoor heat exchanger sensor on heating mode.

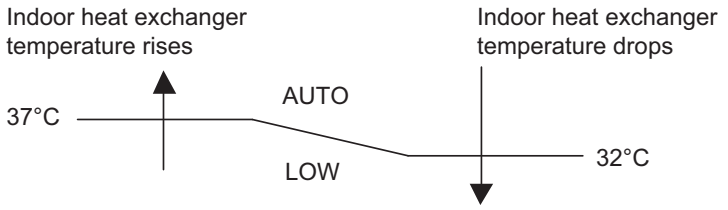
- **Normal operation**



13 minutes later:



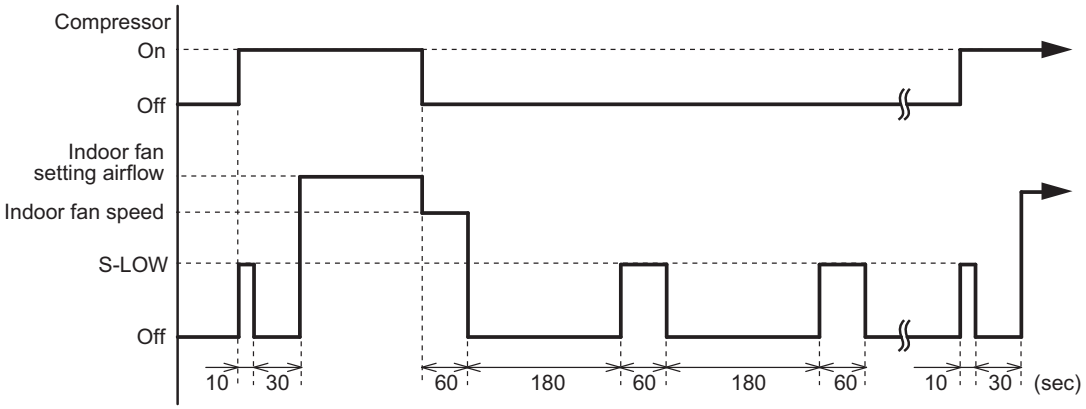
- **10 °C HEAT operation**



CONTROL AND FUNCTIONS

● Moisture return prevention control (cooling and dry mode)

Switch the airflow AUTO at cooling mode, and the indoor fan motor will run as shown below.



CONTROL AND FUNCTIONS

■ Slim duct type

● Fan speed

Indoor fan speed is defined as below.

Operation mode	Fan mode	Speed (rpm)			
		ARXG07KLLAP	ARXG09KLLAP	ARXG12KLLAP	ARXG14KLLAP
Heating	HIGH	1,160	1,260	1,340	1,560
	MED	1,000	1,160	1,240	1,400
	LOW	940	1,060	1,140	1,240
	QUIET	880	960	1,030	1,030
	S-LOW	500	500	500	500
Cooling/Fan	HIGH	1,160	1,260	1,340	1,560
	MED	1,000	1,160	1,240	1,400
	LOW	940	1,060	1,140	1,240
	QUIET	880	960	1,030	1,030
	Soft quiet	500*1	500*1	500*1	500*1
	S-LOW	500*2	500*2	500*2	500*2
Dry		X zone: 880 J zone: 880	X zone: 960 J zone: 960	X zone: 1,030 J zone: 1,030	X zone: 1,030 J zone: 1,030

*1: Fan mode only
*2: Cooling mode only

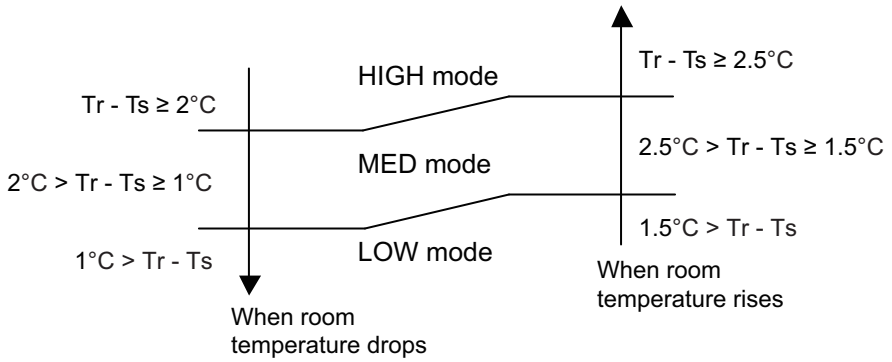
● Fan operation

Airflow can be switched in 5 steps such as AUTO, QUIET, LOW, MED, HIGH while indoor unit fan only runs.
When fan mode is set at AUTO, it operates on MED fan speed.

● Cooling operation

Switch the airflow AUTO, and indoor fan motor will run according to room temperature, as below.
On the other hand, if switched in HIGH—QUIET, indoor motor will run at a constant airflow of COOL operation modes QUIET, LOW, MED, HIGH as shown in “Fan speed” above.

Airflow change over (Cooling: Auto)



● Dry operation

During dry operation, fan speed setting can not be changed as shown in “Fan speed” above.

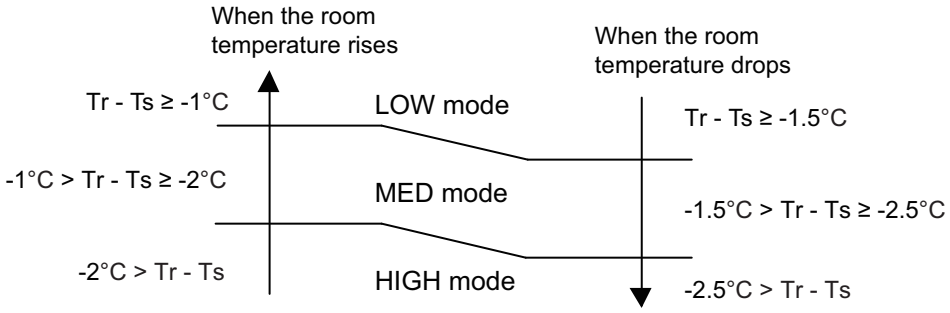
CONTROL AND FUNCTIONS

● Heating operation

Switch the airflow AUTO, and the indoor fan motor will run according to a room temperature, as below.

On the other hand, if switched in HIGH—QUIET, the indoor motor will run at a constant airflow of HEAT operation modes QUIET, LOW, MED, HIGH as shown in “Fan speed” above.

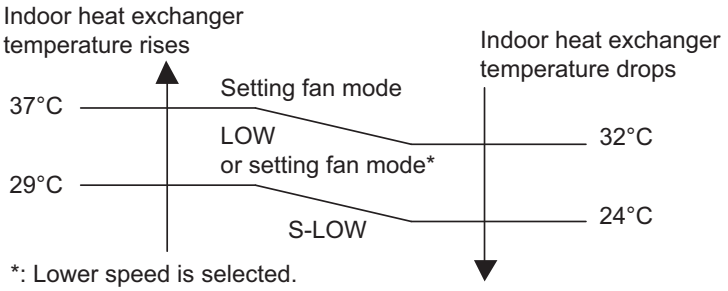
Airflow change over (Heating: Auto)



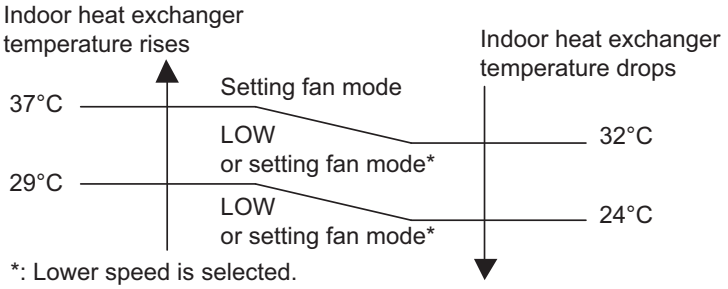
● Cool air prevention control (heating mode)

The maximum value of the indoor fan speed is set as shown below, based on the detected temperature by the indoor heat exchanger sensor on heating mode.

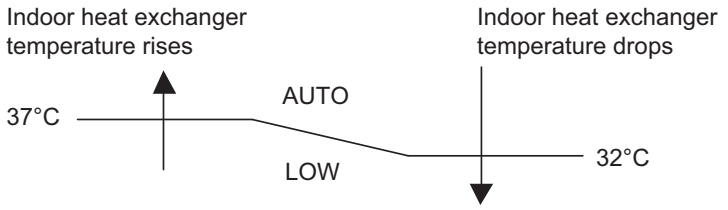
- **Normal operation**



13 minutes later:



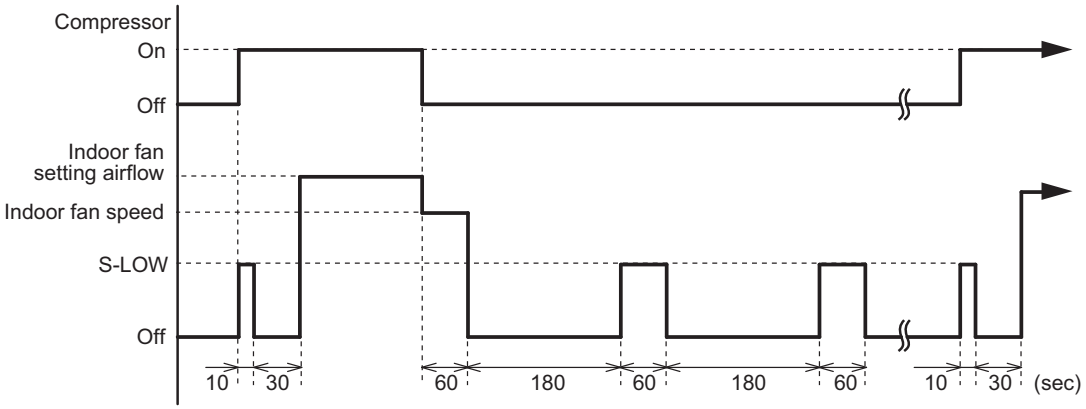
- **10 °C HEAT operation**



CONTROL AND FUNCTIONS

● Moisture return prevention control (cooling and dry mode)

Switch the airflow AUTO at cooling mode, and the indoor fan motor will run as shown below.



CONTROL AND FUNCTIONS

■ Wall mounted type (For KG)

● Fan speed

Indoor fan speed is defined as below.

Operation mode	Fan mode	Speed (rpm)			
		ASYG07KGTB	ASYG09KGTB	ASYG12KGTB	ASYG14KGTB
Heating	POWERFUL	1,200	1,230	1,290	1,330
	HIGH	1,130	1,160	1,220	1,260
	MED+	1,040	1,070	1,140	1,160
	MED	950	980	1,060	1,080
	LOW	790	800	900	900
	QUIET	620	620	630	670
	Cool air prevention	550	550	550	590
	S-LOW	400	400	470	470
Cooling/Fan	POWERFUL	1,110	1,170	1,200	1,290
	HIGH	1,040	1,100	1,130	1,220
	MED	890	920	950	1,000
	LOW	750	750	790	810
	QUIET	550	550	550	590
	Soft quiet	470*1	470*1	490*1	510*1
	S-LOW	400*2	400*2	470*2	470*2
Dry		X zone: 550 J zone: 550	X zone: 550 J zone: 550	X zone: 550 J zone: 550	X zone: 590 J zone: 590

*1: Fan mode only
*2: Cooling mode only

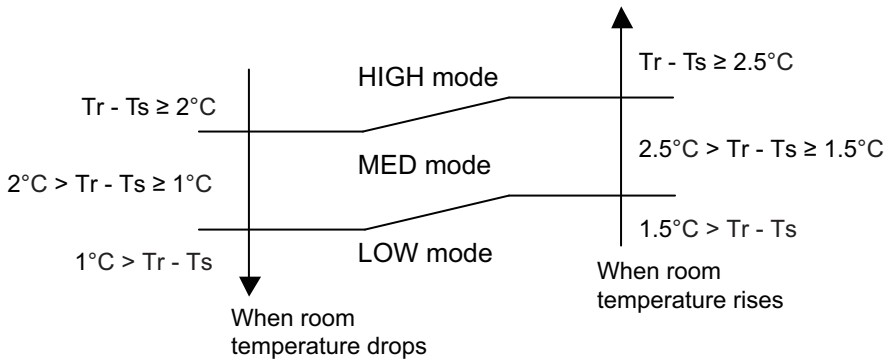
● Fan operation

Airflow can be switched in 5 steps such as AUTO, QUIET, LOW, MED, HIGH while indoor unit fan only runs.
When fan mode is set at AUTO, it operates on MED fan speed.

● Cooling operation

Switch the airflow AUTO, and indoor fan motor will run according to room temperature, as below.
On the other hand, if switched in HIGH—QUIET, indoor motor will run at a constant airflow of COOL operation modes QUIET, LOW, MED, HIGH as shown in “Fan speed” above.

Airflow change over (Cooling: Auto)



CONTROL AND FUNCTIONS

● Dry operation

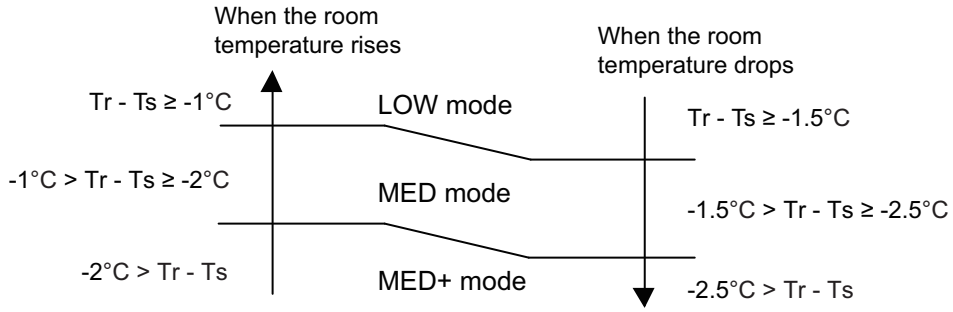
During dry operation, fan speed setting can not be changed as shown in “Fan speed” above.

● Heating operation

Switch the airflow AUTO, and the indoor fan motor will run according to a room temperature, as below.

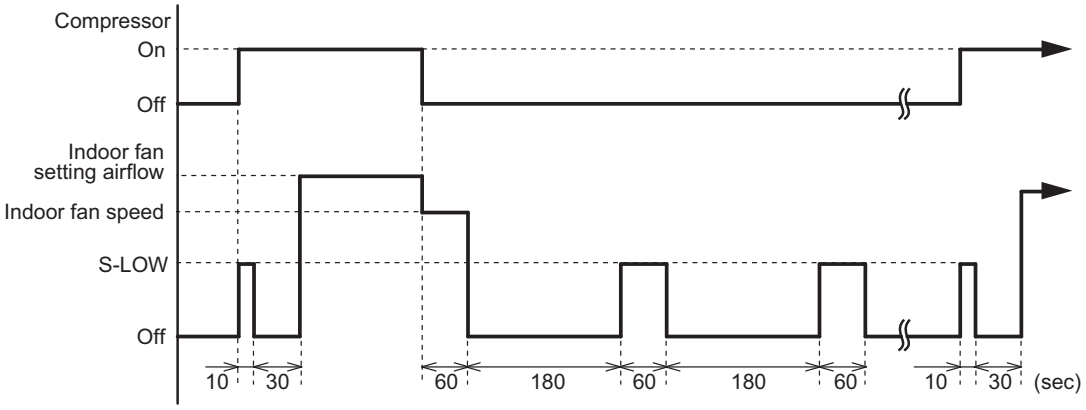
On the other hand, if switched in HIGH—QUIET, the indoor motor will run at a constant airflow of HEAT operation modes QUIET, LOW, MED, HIGH as shown in “Fan speed” above.

Airflow change over (Heating: Auto)



● Moisture return prevention control (cooling and dry mode)

Switch the airflow AUTO at cooling mode, and the indoor fan motor will run as shown below.



CONTROL AND FUNCTIONS

■ Wall mounted type (For KM)

● Fan speed

Indoor fan speed is defined as below.

Operation mode	Fan mode	Speed (rpm)			
		ASYG07KMTB ASYG07KMCC	ASYG09KMTB ASYG09KMCC	ASYG12KMTB ASYG12KMCC	ASYG14KMTB ASYG14KMCC
Heating	POWERFUL	1,210	1,250	1,270	1,360
	HIGH	1,140	1,180	1,200	1,290
	MED+	1,040	1,040	1,100	1,160
	MED	950	970	1,030	1,100
	LOW	800	810	880	910
	QUIET	630	630	630	670
	Cool air prevention	550	550	550	580
	S-LOW	400	400	400	470
Cooling/Fan	POWERFUL	1,120	1,180	1,180	1,320
	HIGH	1,050	1,110	1,110	1,250
	MED	900	920	920	1,020
	LOW	760	760	760	810
	QUIET	550	550	550	580
	Soft quiet	470*1	470*1	470*1	510*1
	S-LOW	400*2	400*2	400*2	470*2
Dry		X zone: 550 J zone: 550	X zone: 550 J zone: 550	X zone: 550 J zone: 550	X zone: 580 J zone: 580

*1: Fan mode only
*2: Cooling mode only

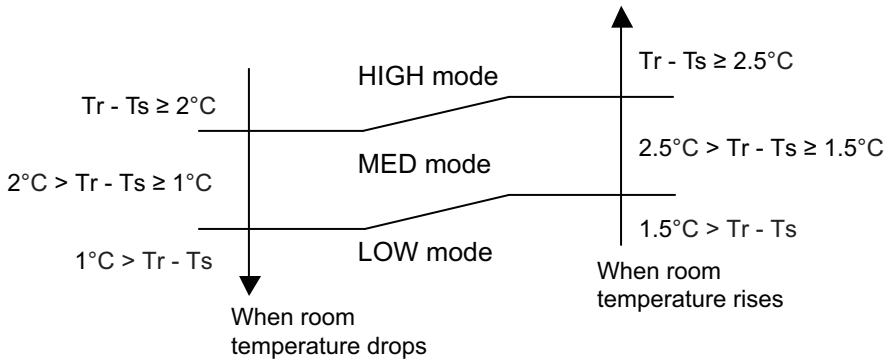
● Fan operation

Airflow can be switched in 5 steps such as AUTO, QUIET, LOW, MED, HIGH while indoor unit fan only runs.
When fan mode is set at AUTO, it operates on MED fan speed.

● Cooling operation

Switch the airflow AUTO, and indoor fan motor will run according to room temperature, as below.
On the other hand, if switched in HIGH—QUIET, indoor motor will run at a constant airflow of COOL operation modes QUIET, LOW, MED, HIGH as shown in “Fan speed” above.

Airflow change over (Cooling: Auto)



● Dry operation

During dry operation, fan speed setting can not be changed as shown in “Fan speed” above.

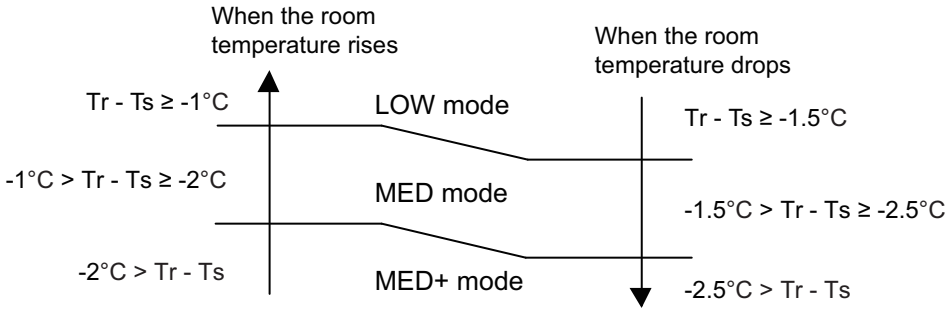
CONTROL AND FUNCTIONS

● Heating operation

Switch the airflow AUTO, and the indoor fan motor will run according to a room temperature, as below.

On the other hand, if switched in HIGH—QUIET, the indoor motor will run at a constant airflow of HEAT operation modes QUIET, LOW, MED, HIGH as shown in “Fan speed” above.

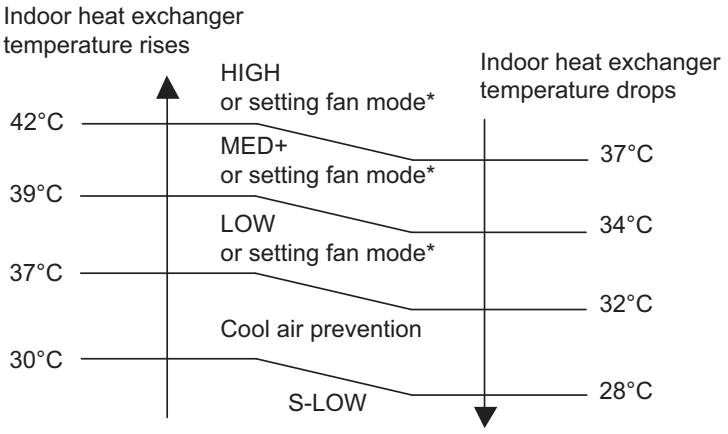
Airflow change over (Heating: Auto)



● Cool air prevention control (heating mode)

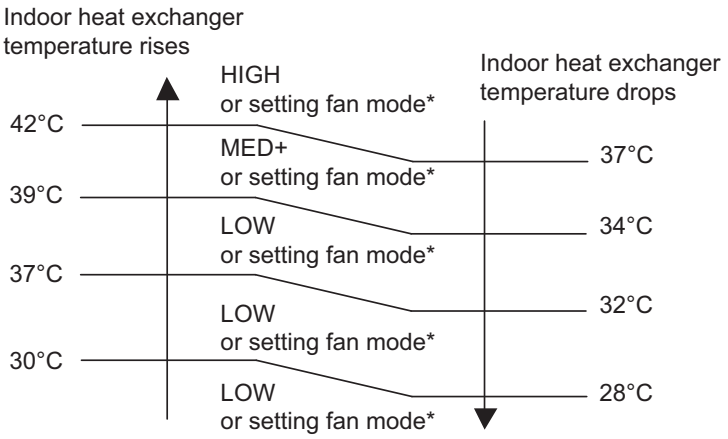
The maximum value of the indoor fan speed is set as shown below, based on the detected temperature by the indoor heat exchanger sensor on heating mode.

- **Normal operation**



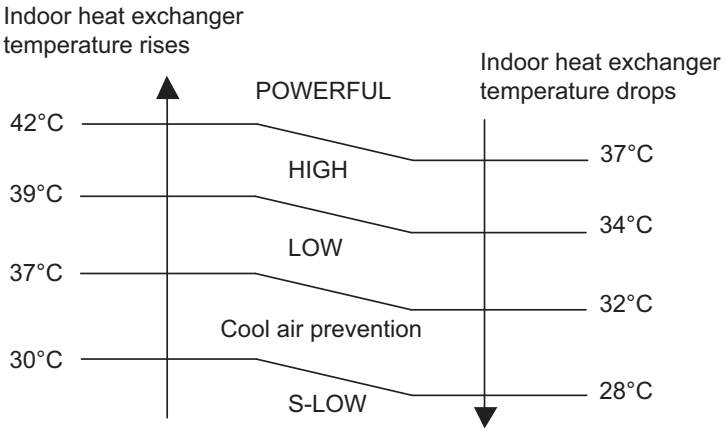
*: Lower speed is selected.

13 minutes later:

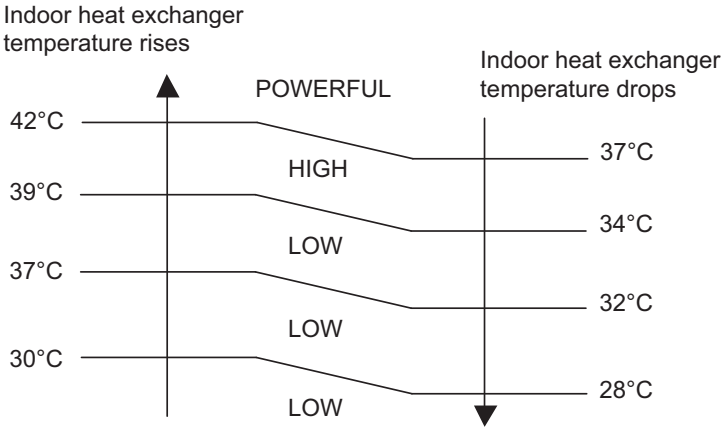


*: Lower speed is selected.

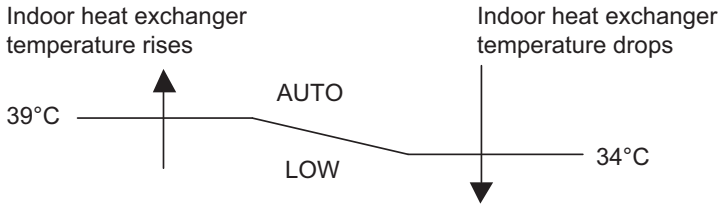
- **Powerful operation**



13 minutes later:

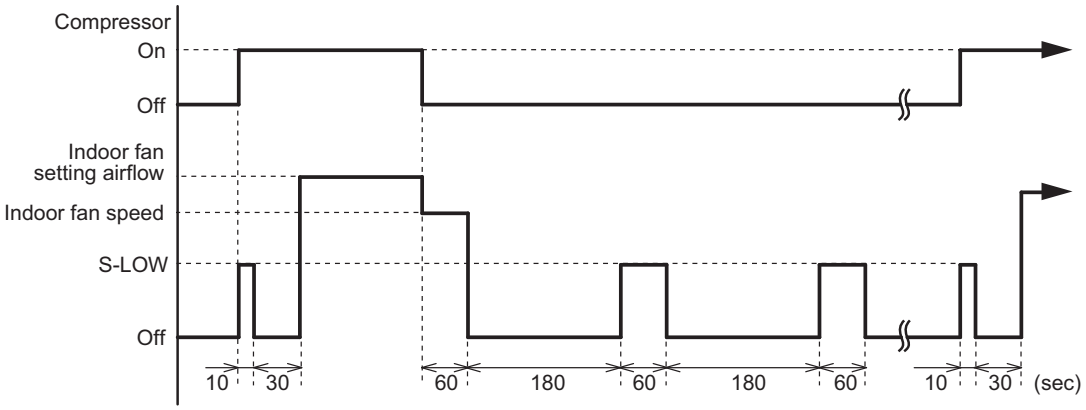


- **10 °C HEAT operation**



● Moisture return prevention control (cooling and dry mode)

Switch the airflow AUTO at cooling mode, and the indoor fan motor will run as shown below.



CONTROL AND FUNCTIONS

3-2. Outdoor fan control

■ Outdoor fan motor

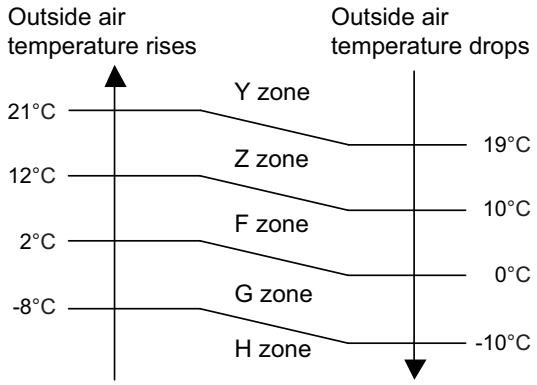
This outdoor unit has a DC fan motor. (Control method is different between AC and DC motors.)

■ Fan speed

● Model: AOYG14KBTA2

Fan speed is defined by outdoor temperature and compressor frequency.

- **Outside air temperature zone selection**



Unit: rpm

Fan step	Cooling	Heating	Dry	Cooling or dry at low outdoor temp.			
	Y zone		Y zone	Z zone	F zone	G zone	H zone
S-HIGH2	—	1,120	—	—	—	—	—
S-HIGH1	1,100	1,120	—	—	—	—	—
HIGH	1,100	1,120	—	—	—	—	—
10	—	1,120	—	—	—	—	—
9	1,100	870	1,100	840	450	370	370
8	920	870	920	840	450	370	370
7	870	870	870	710	450	370	370
6	870	800	870	710	450	280	280
5	830	800	830	610	300	250	250
4	670	660	670	610	300	220	220
3	570	500	570	450	220	200	200
2	570	500	570	310	220	200	200
1	520	500	520	200	200	200	200

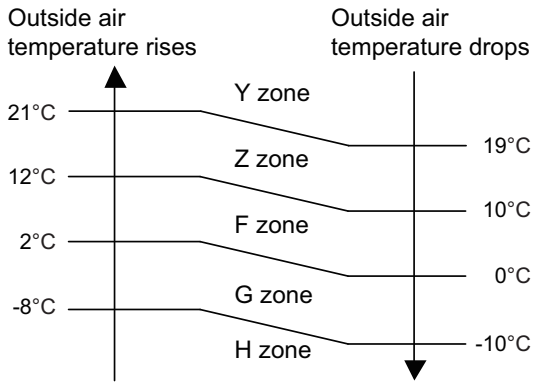
NOTE: After defrost control on the heating mode, the fan speed is kept higher regardless of the compressor frequency.
Fan speed after defrost control: 1,120 rpm

CONTROL AND FUNCTIONS

● Model: AOYG18KBTA2

Fan speed is defined by outdoor temperature and compressor frequency.

- **Outside air temperature zone selection**



Unit: rpm

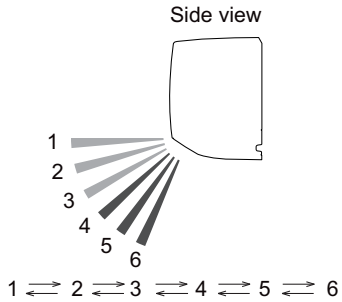
Fan step	Cooling	Heating	Dry	Cooling or dry at low outdoor temp.			
	Y zone		Y zone	Z zone	F zone	G zone	H zone
S-HIGH2	—	1,100	—	—	—	—	—
S-HIGH1	1,050	1,100	—	—	—	—	—
HIGH	1,050	1,100	—	—	—	—	—
10	—	1,100	—	—	—	—	—
9	1,050	1,100	1,050	850	350	320	320
8	1,050	820	1,050	850	350	320	320
7	800	710	800	770	320	270	270
6	800	570	800	630	270	230	230
5	770	510	770	440	270	210	210
4	630	470	630	320	270	210	210
3	510	420	510	320	270	210	210
2	400	420	400	320	270	210	210
1	400	420	400	320	270	210	210

NOTE: After defrost control on the heating mode, the fan speed is kept higher regardless of the compressor frequency.
Fan speed after defrost control: 1,100 rpm

4. Louver control

4-1. Vertical airflow direction louver control (For Wall mounted type)

Each time the button is pressed, the air direction range will change as below:



- Remote controller display is not changed.
- Vertical airflow direction is set automatically as shown, in accordance with the type of operation selected.

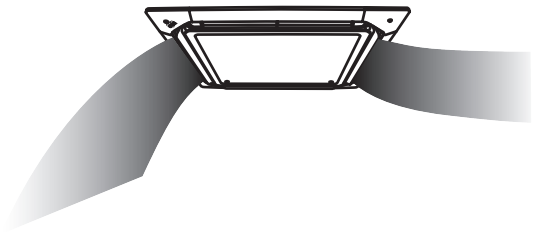
Cooling / Dry mode	: Horizontal flow 1
Heating mode	: Downward flow 6

- During AUTO operation, for the first a few minutes after beginning operation, airflow will be horizontal 1; the air direction cannot be adjusted during this period.
  The airflow direction setting will temporarily become 1 when the temperature of the airflow is low at the start of the Heating mode.
- After beginning of AUTO/HEAT mode operated and automatic defrosting operation, the airflow will be horizontal 1. However, the airflow direction cannot be adjusted at beginning AUTO operation mode.

CONTROL AND FUNCTIONS

4-2. Individual louver control (For Compact cassette type)

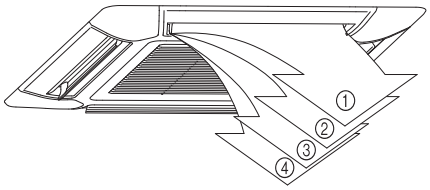
To independently can be set the airflow pattern of each louver as follows:



This function is given priority to overall louver control. But this function is release during the following operation.

- Cold air prevention control
- Monitor mode on the auto change over operation
- Defrost operation

The air direction range will change as follows:



Use the wired remote controller to set this function. This function is only available by 2 wire remote controller.

NOTE: When the 2 wire remote controller is disconnected, clear the individual setting. Otherwise, this setting can't change.

4-3. All louver control (For Compact cassette type)

- **All louver operation**
  When the mode is selected, the standard louver position of the each mode is set.

Operation mode	Standard Position
Cooling	1
Dry	1
Heating	4
Monitor	1

NOTES:

- Setting of the wireless remote controller is not displayed on the wired remote controller.
- The setting louver of the individual control function cannot be controlled.

CONTROL AND FUNCTIONS

4-4. Swing operation

■ Compact cassette type

- To select vertical airflow swing operation
  When the swing signal is received, the vertical airflow direction louver starts to swing.
  - Swinging range
    - Cooling mode/dry mode/fan mode: 1 ↔ 4
    - Heating mode: 1 ↔ 4
  - When the indoor fan is S-LOW or stop mode, the swing operation is interrupted and it stops at either upper end or bottom end.

■ Wall mounted type

- To select vertical airflow swing operation
  When the swing signal is received, the vertical airflow direction louver starts to swing.
  - Swinging range
    - Cooling mode/dry mode/fan mode (1 to 3): 1 ↔ 4
    - Heating mode/fan mode (4 to 6): 3 ↔ 6
  - When the indoor fan is S-LOW or stop mode, the swing operation is interrupted and it stops at either upper end or bottom end.

5. Timer operation control

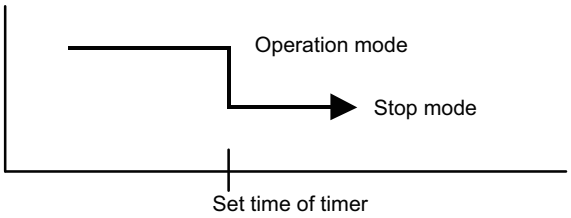
5-1. Wireless remote control

■ Compact cassette, Mini duct, Slim duct, and Wall mounted (For KM) types

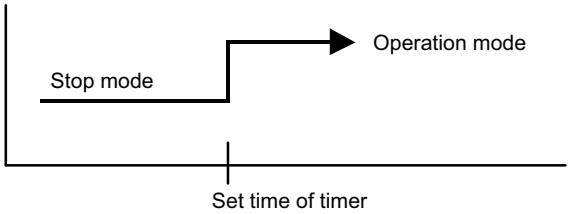
On/Off timer	Program timer	Sleep timer	Weekly timer
○	○	○	—

● On/Off timer

- Off timer: When the clock reaches the set timer, the air conditioner will be turned off.

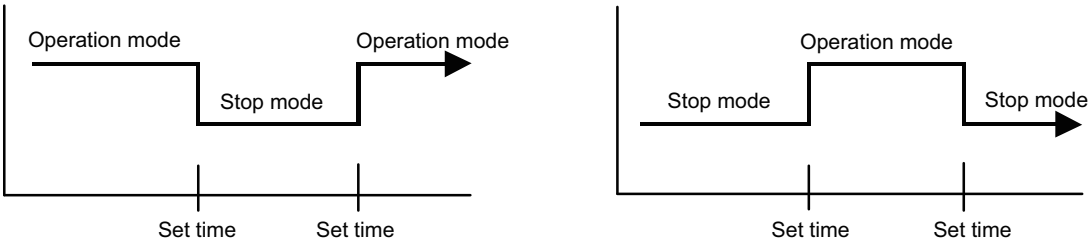


- On timer: When the clock reaches the set timer, the air conditioner will be turned on.



● Program timer

- The program timer allows the off timer and the on timer to be used in combination one time.



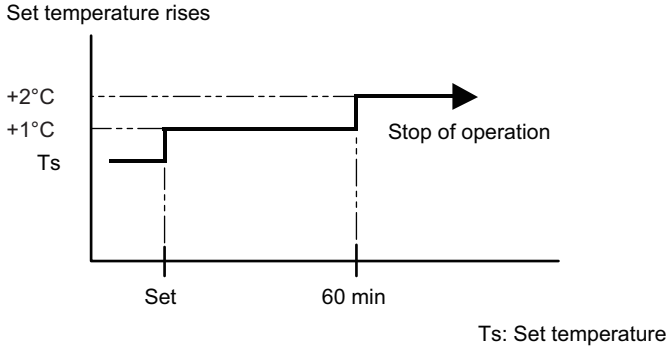
- Operation will start from the timer setting (either off timer and on timer) whichever is closest to the clock current timer setting. The order of operations is indicated by the allow in the remote controller screen.
- Sleep timer operation cannot be combined with on timer operation.

CONTROL AND FUNCTIONS

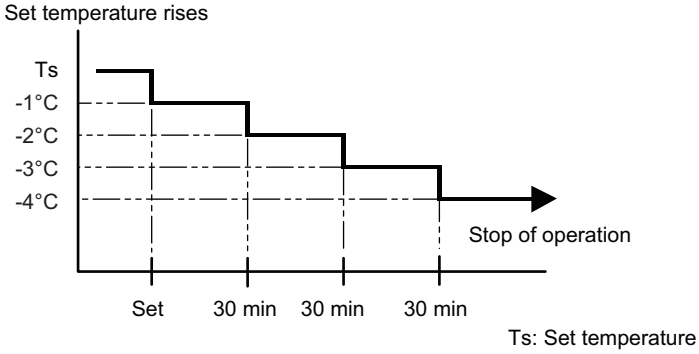
● Sleep timer

If the sleep timer is set, the room temperature is monitored and the operation is stopped automatically. If the operation mode or the set temperature is change after the sleep timer is set, the operation is continued according to the changed setting of the sleep timer from that time on.

- In the cooling operation mode
  When the sleep timer is set, the setting temperature is increased 1°C. It increases the setting temperature another 1°C after 1 hour. After that, the setting temperature is not changed and the operation is stopped at the setting time.



- In the heating operation mode
  When the sleep timer is set, the setting temperature is decreased 1°C. It decreases the setting temperature another 1°C every 30 minutes. Upon lowering 4°C, the setting temperature is not changed and the operation is stopped at the setting time.



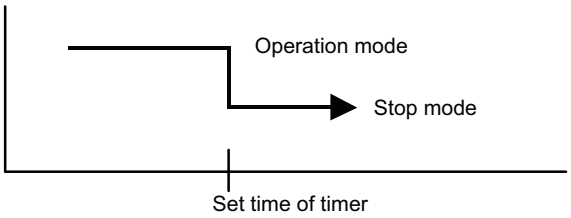
CONTROL AND FUNCTIONS

■ Wall mounted type (For KG)

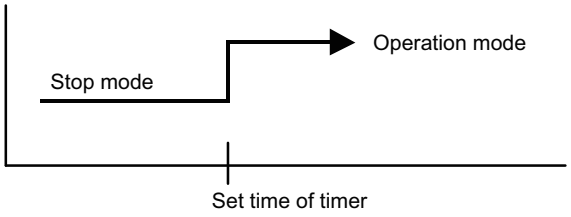
On/Off timer	Program timer	Sleep timer	Weekly timer
○	○	○	○

● On/Off timer

- Off timer: When the clock reaches the set timer, the air conditioner will be turned off.

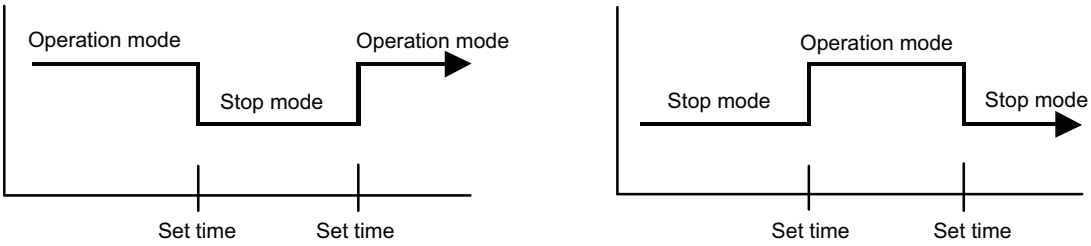


- On timer: When the clock reaches the set timer, the air conditioner will be turned on.



● Program timer

- The program timer allows the off timer and the on timer to be used in combination one time.



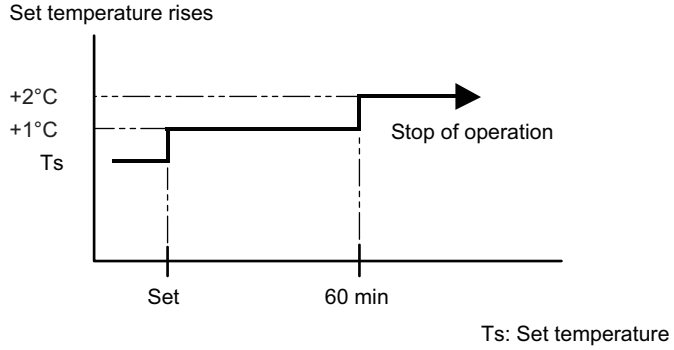
- Operation will start from the timer setting (either off timer and on timer) whichever is closest to the clock current timer setting. The order of operations is indicated by the allow in the remote controller screen.
- Sleep timer operation cannot be combined with on timer operation.

CONTROL AND FUNCTIONS

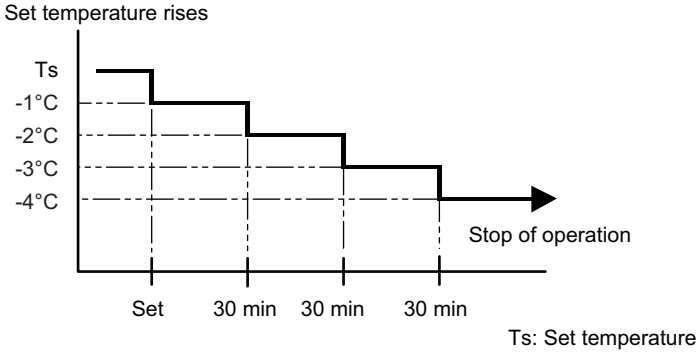
● Sleep timer

If the sleep timer is set, the room temperature is monitored and the operation is stopped automatically. If the operation mode or the set temperature is change after the sleep timer is set, the operation is continued according to the changed setting of the sleep timer from that time on.

- In the cooling operation mode
  When the sleep timer is set, the setting temperature is increased 1°C. It increases the setting temperature another 1°C after 1 hour. After that, the setting temperature is not changed and the operation is stopped at the setting time.



- In the heating operation mode
  When the sleep timer is set, the setting temperature is decreased 1°C. It decreases the setting temperature another 1°C every 30 minutes. Upon lowering 4°C, the setting temperature is not changed and the operation is stopped at the setting time.



● Weekly timer

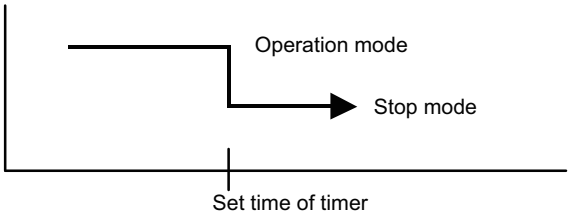
On and off timer can be combined, and up to 4 reservations per day and 28 reservations per week. Before setting the program, set the week and time of the air conditioner at first. If the week and time are not set, the weekly timer will not operate correctly at the setting time.

5-2. Wired remote control

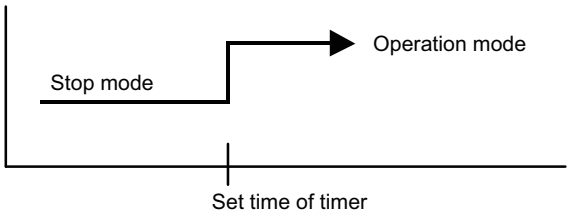
On/Off timer	Program timer	Sleep timer	Weekly timer	Temperature set back timer
○	○	○	○	○

■ On/Off timer

- Off timer: When the clock reaches the set timer, the air conditioner will be turned off.

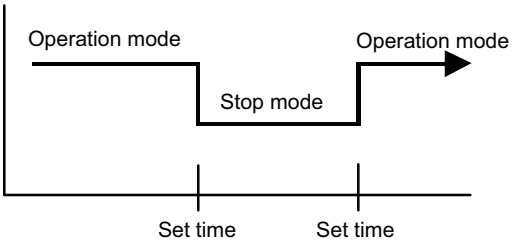


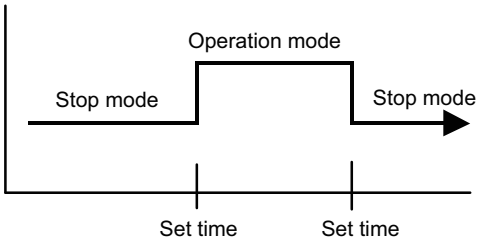
- On timer: When the clock reaches the set timer, the air conditioner will be turned on.



■ Program timer

- The program timer allows the off timer and the on timer to be used in combination one time.





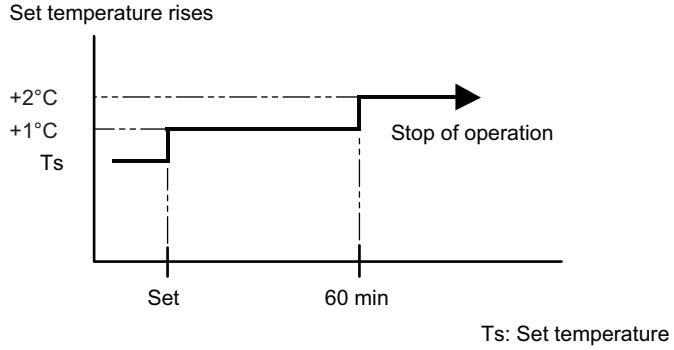
- Operation will start from the timer setting (either off timer and on timer) whichever is closest to the clock current timer setting. The order of operations is indicated by the allow in the remote controller screen.
- Sleep timer operation cannot be combined with on timer operation.

CONTROL AND FUNCTIONS

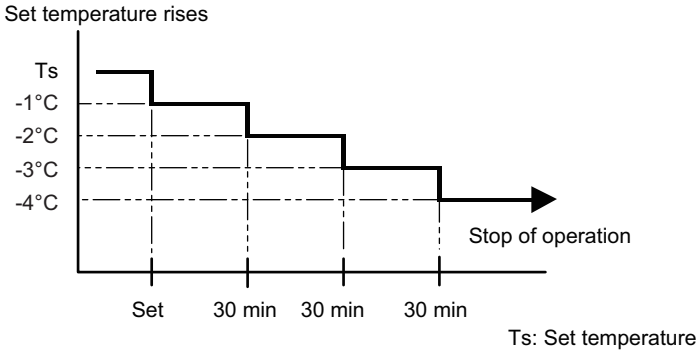
■ Sleep timer

If the sleep timer is set, the room temperature is monitored and the operation is stopped automatically. If the operation mode or the set temperature is change after the sleep timer is set, the operation is continued according to the changed setting of the sleep timer from that time on.

- In the cooling operation mode
  When the sleep timer is set, the setting temperature is increased 1°C. It increases the setting temperature another 1°C after 1 hour. After that, the setting temperature is not changed and the operation is stopped at the setting time.



- In the heating operation mode
  When the sleep timer is set, the setting temperature is decreased 1°C. It decreases the setting temperature another 1°C every 30 minutes. Upon lowering 4°C, the setting temperature is not changed and the operation is stopped at the setting time.



■ Weekly timer

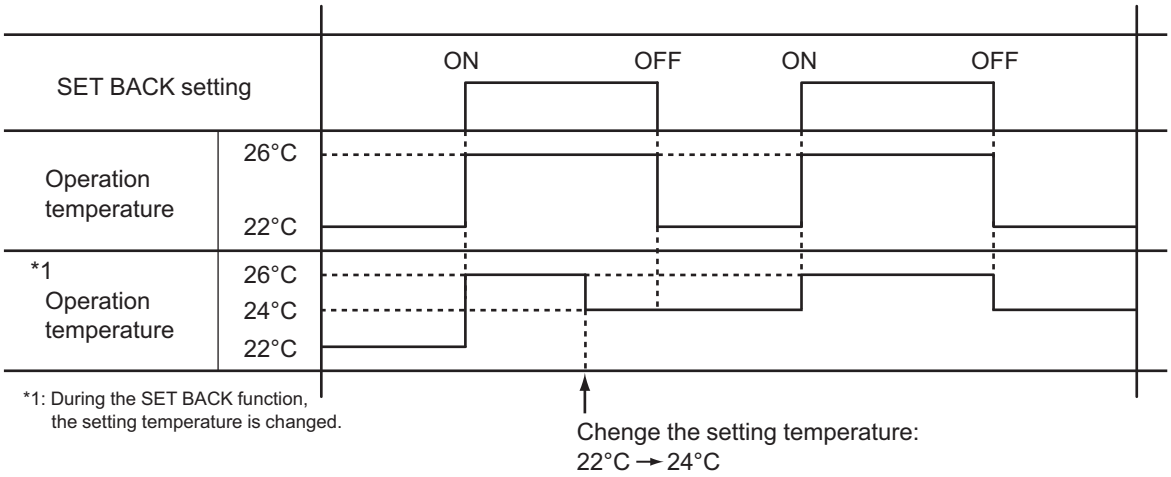
On and off timer can be combined, and up to 4 reservations per day and 28 reservations per week. Before setting the program, set the week and time of the air conditioner at first. If the week and time are not set, the weekly timer will not operate correctly at the setting time.

CONTROL AND FUNCTIONS

■ Temperature set back timer

- The SET BACK timer only changes the set temperature for 7 days, it cannot be used to start or stop air conditioner operation.
- The SET BACK timer can be set to operate up to two times per day but only one temperature setting can be used.
- During COOLING/DRY mode, the air conditioner will operate at a minimum of 18°C even if the SET BACK temperature is set to 17°C or lower.

Case of SET BACK timer on the Cooling operation. (Setting temperature :22°C, SET BACK temperature :26°C)



CONTROL AND FUNCTIONS

6. Defrost operation control

Tn: Outdoor unit heat exchanger temperature
Ta: Outdoor temperature
Tn10: Temperature at 10 minutes after compressor start
Tnb: Temperature before 5 minutes

• Triggering condition

The defrost operation starts when outdoor unit heat exchanger temperature sensor detects the temperature lower than the values shown below.

– **1st time defrosting after starting operation**

Compressor integrating operation time	Less than 17 min.	17 to 57 min.	More than 57 min.
Condition	Does not operate	Tn ≤ -9°C and Tn-Ta ≥ 5 deg	Tn ≤ -5°C

– **2nd time and after**

Compressor integrating operation time	Less than 40 min.	More than 40 min.
Condition	Does not operate	Tn-Tn10 < -5 deg (Tn ≤ -6°C) Tn-Tnb < -2 deg (Tn ≤ -6°C) Tn ≤ -20°C (Ta ≥ -10°C) Tn ≤ -7°C or Tn ≤ -25°C (Ta < -10°C)

– **Integrating defrost (Constant monitoring)**

Compressor integrating operation time	More than 240 min. (For long continuous operation)	More than 213 min. (For long continuous operation	Less than 10 min.* (For intermittent operation)
Condition	Tn ≤ -3°C	Tn ≤ -5°C	Count of the compressor off: 40 times

*: If the compressor continuous operation time is less than 10 minutes, the number of the compressor off is counted. If any defrost operated, the compressor off count is cleared.

• Release condition

The defrost operation is released when either one of the conditions below is satisfied.

Outdoor unit heat exchanger temperature (after 1 minute or later since compressor start)	13°C or more
Compressor operation time	15 minutes

CONTROL AND FUNCTIONS

6-1. Defrost operation in heating operation stopped

If the outdoor unit is frosted when stopping the heating operation, it stops after performing the automatic defrosting operation.

In this time, if the indoor unit operation lamp flashes slowly (6 sec on/2 sec off), the outdoor unit allow the heat exchanger to defrost, and then stop.

• Triggering condition

When all of the following conditions are satisfied in heating operation

– Compressor operation integrating time: 30 minutes or more
– Compressor continuous operation time: 10 minutes or more
– Outdoor unit heat exchanger temperature: -4°C or less

• Release condition

The defrost operation is released when either one of the conditions below is satisfied.

Outdoor unit heat exchanger temperature (after 1 minute or later since compressor start)	13°C or more
Compressor operation time	15 minutes

CONTROL AND FUNCTIONS

7. Various control

7-1. Auto restart

When the power was interrupted by a power failure etc. during operation, the operation contents at that time are memorized and when the power is recovered, operation is automatically started with the memorized operation contents.

Operation contents memorized when the power is interrupted
Operation mode
Setting temperature
Fan mode setting
Timer mode and set time (set by wireless remote controller)
Airflow direction setting
Swing
ECONOMY operation
10 °C HEAT operation
Outdoor low noise operation

7-2. MANUAL AUTO operation (For Wall mounted type)

When the wireless remote controller is lost or battery power dissipated, this function will work without the remote controller.

When MANUAL AUTO button is pressed more than 3 seconds and less than 10 seconds, MANUAL AUTO operation starts as shown in the table below. To stop operation, press the MANUAL AUTO button for 3 seconds.

Operation mode	Auto changeover
Fan mode	AUTO
Timer mode	Continuous (no timer setting available)
Setting temperature	24°C
Vertical airflow direction louver setting	Standard
SWING	Off
ECONOMY	Off
Human sensor	Off

CONTROL AND FUNCTIONS

7-3. Forced cooling operation (For Wall mounted type)

The outdoor unit may not operate depending on the room temperature.

When FORCED COOLING OPERATION button is pressed more than 10 seconds, forced cooling operation starts as shown in the table below.

Operation mode	Cooling
Fan mode	HIGH
Timer mode	Continuous (no timer setting available)
Setting temperature	24°C
Vertical airflow direction louver setting	Standard
SWING	Off
ECONOMY	Off
Human sensor	Off

- During the forced cooling operation, it operates regardless of room temperature sensor.
- Operation LED and timer LED blink at the same time during the forced cooling operation.
  They blink for 1 second ON and 1 second OFF on both operation LED and timer LED (same as test operation).

By performing one of the following action, test operation will be canceled:

- Pressing the remote controller START/STOP button
- Pressing FORCED COOLING OPERATION button for 3 seconds
- 60 minutes passed after starting forced cooling operation

NOTE: When HEAT operation is selected on the remote controller during forced cooling operation, heating test run will begin in about 3 minutes.

7-4. 10 °C HEAT operation

10 °C HEAT operation performs as below setting when pressing 10 °C HEAT button.

Operation mode	Heating
Setting temperature	10°C
Fan mode	AUTO
LED display	Economy
Defrost operation	Operate as normal

CONTROL AND FUNCTIONS

7-5. ECONOMY operation

The ECONOMY operation starts by pressing ECONOMY button on the remote controller.
The ECONOMY operation is almost the same operation as below settings.

Mode	Cooling/Dry	Heating
Target temperature	Setting temperature +1°C	Setting temperature -1°C

7-6. POWERFUL operation (For Wall mounted type)

The POWERFUL operation starts by pressing POWERFUL button on the remote controller.
The indoor unit and outdoor unit operate at maximum power as shown in the table below.

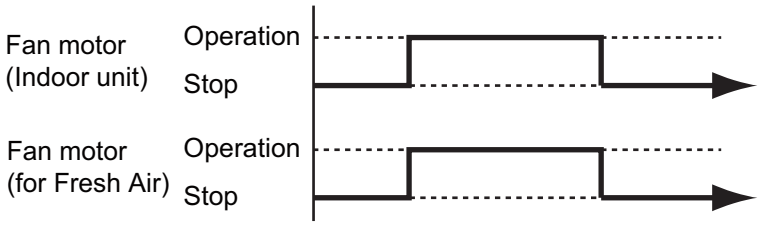
Compressor frequency		Maximum
Fan mode		POWERFUL
Vertical airflow direction louver setting	Cooling	3
	Dry	
	Heating	6

Release condition:

- Cooling/Dry
  Room temperature ≤ Setting temperature -0.5°C or Operation time has passed 20 minutes.
- Heating
  Room temperature ≥ Setting temperature +0.5°C or Operation time has passed 20 minutes.

7-7. Fresh air control (For Compact cassette, Mini duct, and Slim duct types)

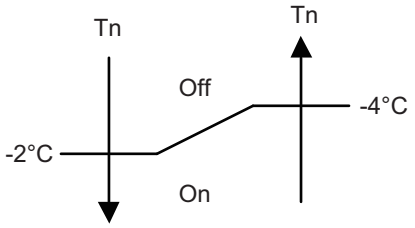
The fan motor for Fresh Air is operated in synchronization with the indoor fan operation as below.



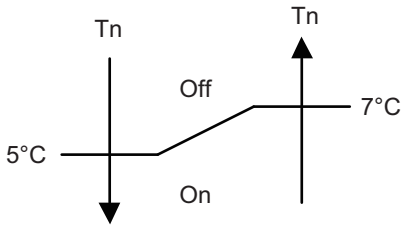
7-8. Compressor preheating

By preheating the compressor, warm airflow is quickly discharged when the operation is started.

- **Triggering condition**
  - 30 minutes after compressor stopped.
  - Outdoor unit heat exchanger temperature (Tn)

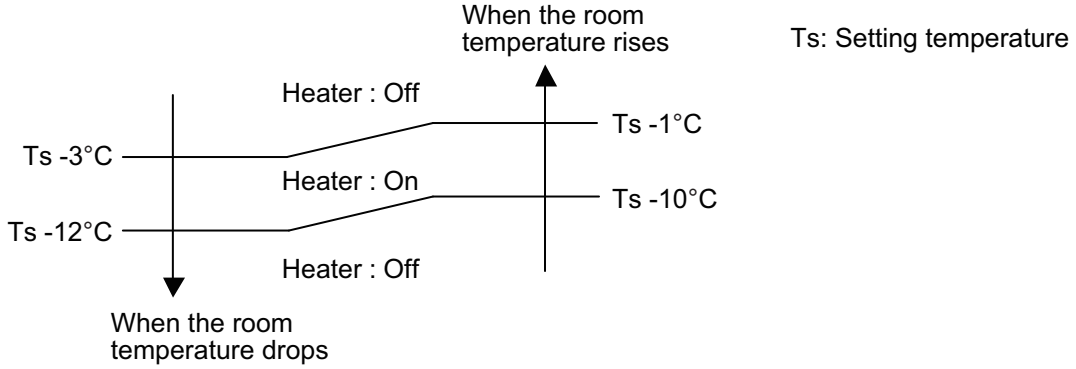


When the jumper wire (JM2) is disconnected:



7-9. External electrical heater control (For Compact cassette, Mini duct, and Slim duct types)

The external electrical heater is operated as below.



NOTES:

- When the compressor stop, external electric heater is off.
- It operates only in heating mode and when the indoor fan operates. (However, S-LOW is excluded.)

7-10. Electronic expansion valve control

The most proper opening of the electronic expansion valve is calculated and controlled under the present operating condition based on the table below.

Operation mode	Pulse range
Cooling/dry mode	Between 50 and 480 pulses
Heating mode	Between 30 and 480 pulses

NOTE: At the time of supplying the power to the outdoor unit, the initialization of the electronic expansion valve is operated (528 pulses are input to the closing direction).

7-11. Drain pump control

■ Drain control for cooling operation (For Mini duct type)

● During the compressor in operation

- **Triggering condition**
  The thermostat is turned on during cooling or dry mode.

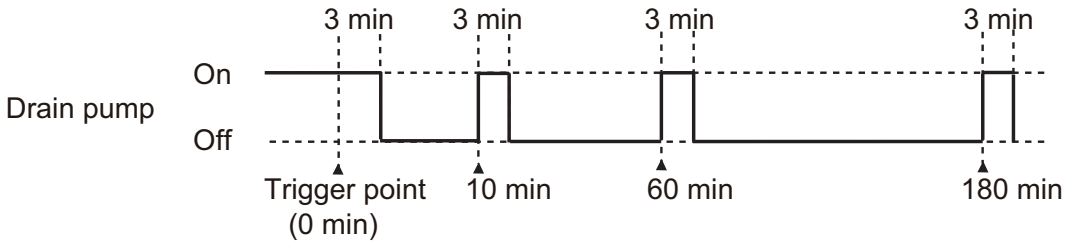
- **Operation details**
  The drain pump is turned on.

- **Release condition**
  – The thermostat is turned off.
  Refer to "When the compressor is not in operation" for the operation after release.
  – The compressor is stopped.
  Refer to "When the compressor is not in operation" for the operation after release.
  – The operation is switched to heating mode.
  Refer to "When the compressor is not in operation" for the operation after release.
  – The float switch is turned on.
  Refer to "Overflow control" for the operation after release.
  – The compressor is stopped by Anti-freezing control.
  Refer to "The compressor is stopped by Anti-freezing control" for the operation after release.

● When the compressor is not in operation

- **Triggering condition**
  – The thermostat is turned off.
  – The compressor is stopped.
  – The operation is switched to heating mode.
  – The float switch is turned off.

- **Operation details**
  – Count 180 minutes.
  – Start drain pump intermittent operaion.



- **Release condition**
  – 3 minutes drain pump operation is finished after 180 minutes count.
  – The operation is switched to cooling or dry mode.
  Refer to "During the compressor in operation" for the operation after release.
  – The float switch is turned on.
  Refer to "Overflow control" for the operation after release.

- **Operation after release**
  The drain pump is turned off and the air conditioner operate according the settings.

CONTROL AND FUNCTIONS

● Overflow control

- **Triggering condition**
  The float switch is turned on.

- **Operation details**
  - The drain pump is turned on.
  - When the operation mode is cooling or dry, operate the followings.
    - The compressor is stopped.
    - Then indoor fan control is turned off.

- **Release condition**
  - The float switch is turned off.
    - In the case that on the cooling or dry mode the thermostat is on, refer to "During the compressor in operation" for the operation after release.
    - In other case, refer to "When the compressor is not in operation" for the operation after release.
  - 3 minutes passed

- **Operation after release**
  The compressor stopps permanently.

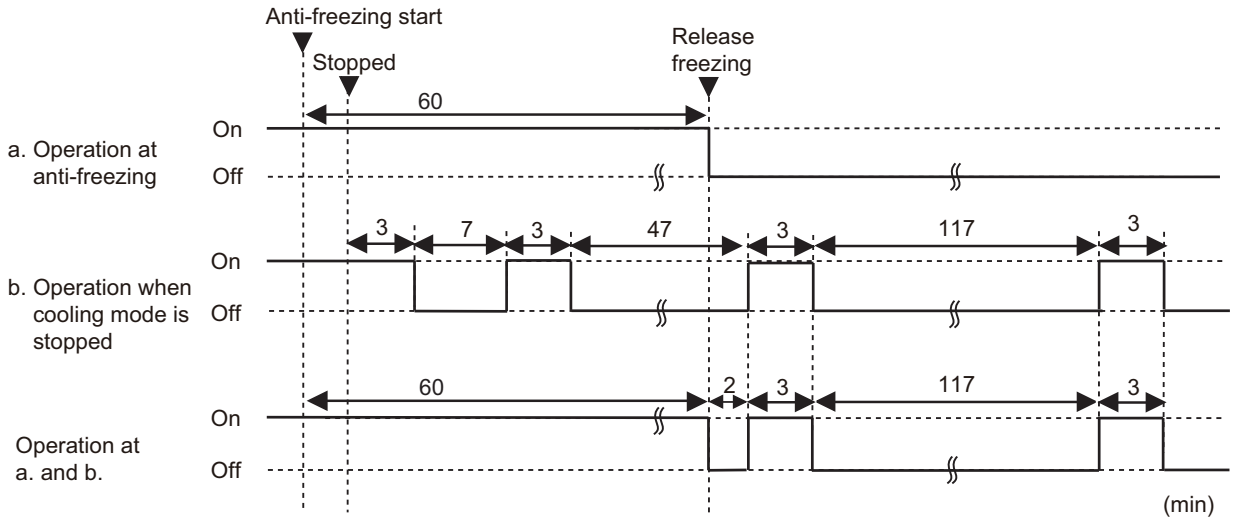
● The compressor is stopped by Anti-freezing control

- **Triggering condition**
  During the compressor in operation, the compressor is stopped by Anti-freezing control.

- **Operation details**
  The drain pump is kept on in 60 minutes after Anti-freezing control released.

- **Release condition**
  60 minutes passed

- **Operation after release**
  According to the settings, operate the followings.

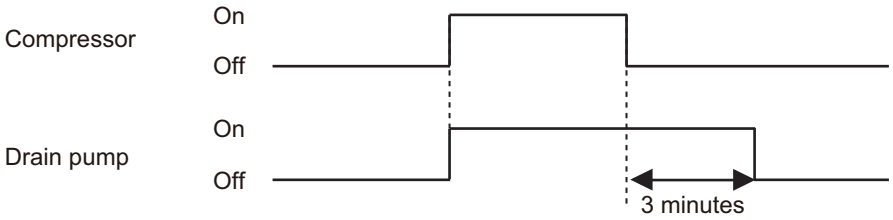


CONTROL AND FUNCTIONS

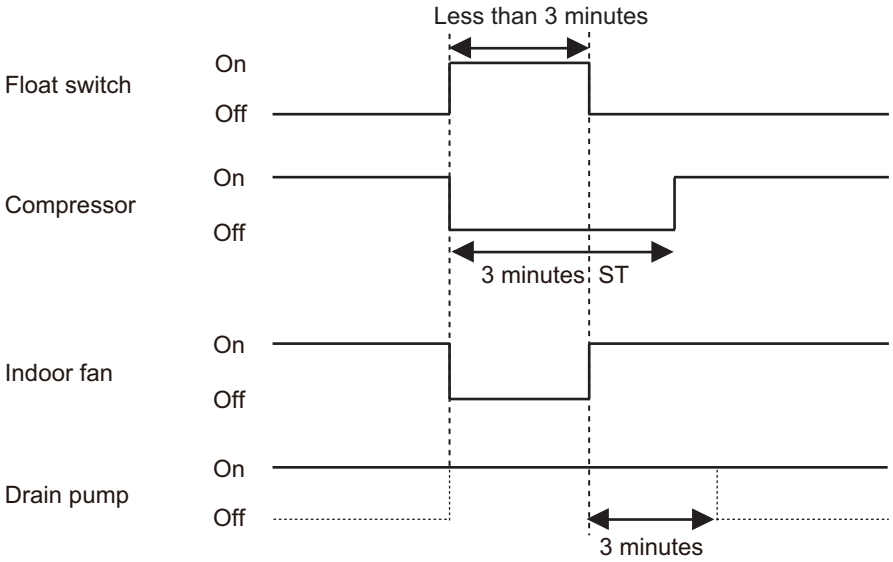
■ Drain control for dehumidification operation (For Compact cassette and Slim duct types)

● During cooling or dry mode

- When the compressor starts, the drain pump starts simultaneously.
- The drain pump operates continuously for 3 minutes after the compressor is turned off.



- When the compressor stops by the "Anti-freezing control (cooling and dry mode)" on page 01-56, the drain pump is turned off in 1 hour after the compressor stops.
- When the float switch is on, the compressor, indoor and outdoor fan motor operation are stopped.
- Drain pump operates continuously for 3 minutes after the float switch is turned off and then drain pump is turned off.
- When the float switch turns on continuously for 3 minutes, "failure indication" operates. (It is necessary to turn off power for release it.)
- When the float switch turns off less than 3 minutes, the unit starts cooling operation. Indoor fan motor starts after the float switch is turned off and the compressor starts after 3 minutes st.

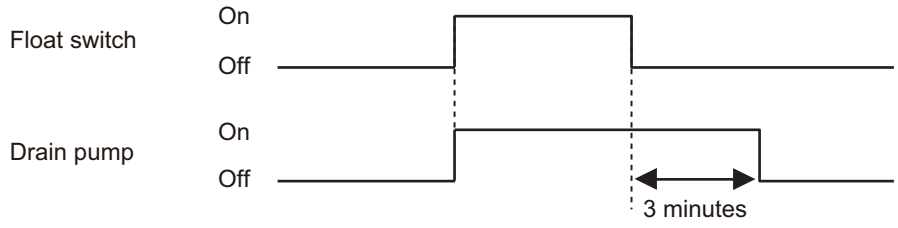


CONTROL AND FUNCTIONS

● During heating mode or fan mode and when operation is stopped

- **Triggering condition**
  Drain pump is turned on at the same time that the float switch is turned on.

- **Operation details**
  When the float switch turns on continuously for 3 minutes, "failure indication" operates. Thereafter, even if the float switch turns off, the "failure indication" is not released. (It is necessary to turn off power for release it.)



- **Release condition**
  Drain pump operates continuously for 3 minutes after the float switch is turned off and then drain pump is turned off.

7-12. Prevention to restart for 3 minutes (3 minutes st)

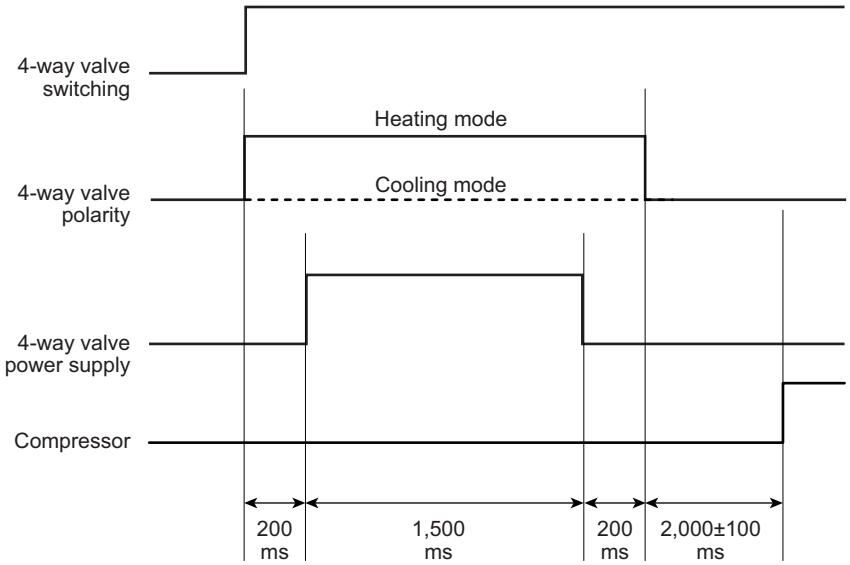
When the compressor fails to start for the number of times below, it does not enter operation status for 3 minutes.

Retry number	50
Retry set number	3

When the compressor fails to start in the retry set number above, the compressor is stopped.

7-13. 4-way valve control

- If heating mode is selected at the compressor start, 4-way valve is energized for heating.
- When the air conditioner is switched between cooling and heating mode, compressor is stopped, and the 4-way valve is switched when the 3 minutes passes and the compressor is started.



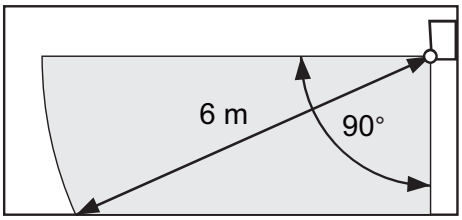
7-14. Human sensor for energy saving (For Wall mounted type)

If no one enters the room for approximately 20 minutes, the set temperature is automatically controlled. (When someone comes back into the room, the human sensor detect this, and automatically revert to the original settings.)

Operation mode	Operation details (If there is no one in the room for a while)
Cool/Dry	The setting temperature is increased by maximum 2°C. (Maximum setting temperature: 30°C)
Heat	The setting temperature is decreased by maximum 4°C. (Minimum setting temperature: 16°C)
Auto	Energy saving function is performed automatically for the selected mode (cool/heat/dry).

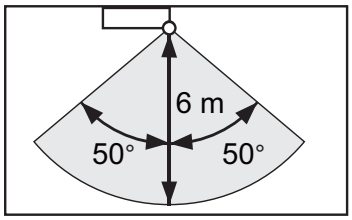
- Application range:

Vertical angle 90°



Side view

Horizontal angle 100°



Top view

Energy saving function may not work when the room temperature is very different from the temperature defined in the temperature setting, such as when immediately after starting the operation.

- Details about detection with the human sensor:
  The human sensor detects whether there are people in the room by looking for movement by people in the room.

8. Various protections

8-1. Discharge gas temperature over-rise prevention control

The discharge gas temperature sensor (discharge thermistor: outdoor unit side) detects the discharge gas temperature.

- When the discharge temperature becomes higher than the trigger condition, the compressor frequency is decreased as the table below, and it continues to decrease until the discharge temperature becomes lower than the trigger condition.
- When the discharge temperature becomes lower than the release condition, control of compressor frequency is released.
- When the discharge temperature becomes higher than the compressor protection temperature, the compressor is stopped and the indoor unit LED starts blinking.

Trigger condition	104°C
Compressor frequency	-20 rps/120 seconds
Release condition	101°C
Compressor protection temperature	110°C

8-2. Anti-freezing control (cooling and dry mode)

The compressor frequency is decrease in cooling and dry mode when the indoor unit heat exchanger temperature sensor detects the temperature lower than the trigger condition.

When the indoor unit heat exchanger temperature reaches release condition, the anti-freezing control is stopped.

Trigger condition		4°C
Release condition	Outdoor temp. ≥ 10°C*1 Outdoor temp. ≥ 12°C*2	7°C
	Outdoor temp. < 10°C*1 Outdoor temp. < 12°C*2	13°C

*1: During the outdoor temperature dropping

*2: During the outdoor temperature rising

CONTROL AND FUNCTIONS

8-3. Current release control

The compressor frequency is controlled so that the outdoor unit input current does not exceeds current limit value set according to the outdoor temperature.

The compressor frequency returns according to the operation mode, when the current becomes lower than the release value.

■ Model: AOYG14KBTA2

Operation mode	Outdoor temp. (Ta)	Trigger condition	Release condition
Cooling	50°C ≤ Ta	3.5 A	3.0 A
	46°C ≤ Ta < 50°C	4.0 A	3.5 A
	40°C ≤ Ta < 46°C	4.5 A	4.0 A
	12°C ≤ Ta < 40°C	8.5 A	8.0 A
	2°C ≤ Ta < 12°C	8.5 A	8.0 A
	Ta < 2°C	8.5 A	8.0 A
Heating	17°C ≤ Ta	7.0 A	6.5 A
	12°C ≤ Ta < 17°C	9.0 A	8.5 A
	5°C ≤ Ta < 12°C	9.0 A	8.5 A
	Ta < 5°C	9.0 A	8.5 A

■ Model: AOYG18KBTA2

Operation mode	Outdoor temp. (Ta)	Trigger condition	Release condition
Cooling	50°C ≤ Ta	4.5 A	4.0 A
	46°C ≤ Ta < 50°C	4.5 A	4.0 A
	40°C ≤ Ta < 46°C	6.0 A	5.5 A
	12°C ≤ Ta < 40°C	10.0 A	9.5 A
	2°C ≤ Ta < 12°C	10.0 A	9.5 A
	Ta < 2°C	10.0 A	9.5 A
Heating	17°C ≤ Ta	7.0 A	6.5 A
	12°C ≤ Ta < 17°C	9.0 A	8.5 A
	5°C ≤ Ta < 12°C	10.0 A	9.5 A
	Ta < 5°C	10.0 A	9.5 A

CONTROL AND FUNCTIONS

8-4. Indoor unit fan motor over temperature protection

■ Compact cassette type

When satisfy the following conditions, the protection works.

- After the 90 seconds from the fan operation, detect less than 300 rpm for 10 seconds.
- IPM trip protection works.
- Current overload protection works.

When detecting the above condtion, recheck the condition after 6 minutes. When count the twice, the protection works.

- **Protection contents**
  Reduce the static pressure 20 Pa. When it does not dissolve even the minimum static pressure condition, work the following operation.
  - Fan motor error displayed when less than 300 rpm for 10 seconds is detected after the 90 seconds from the fan operation.
  - Fan stop 40 seconds when IPM trip protection works.
  - Fan stop 50 seconds when corrent overload protection works.

■ Slim duct and Mini duct types

When satisfy the following conditions, the protection works.

- After the 90 seconds from the fan operation, detect less than 200 rpm for 10 seconds.
- IPM trip protection works.
- Current overload protection works.

When detecting the above condtion, recheck the condition after 6 minutes. When count the twice, the protection works.

- **Protection contents**
  Reduce the static pressure 20 Pa. When it does not dissolve even the minimum static pressure condition, work the following operation.
  - Fan motor error displayed when less than 200 rpm for 10 seconds is detected after the 90 seconds from the fan operation.
  - Fan stop 40 seconds when IPM trip protection works.
  - Fan stop 50 seconds when corrent overload protection works.

CONTROL AND FUNCTIONS

8-5. Compressor temperature protection

When the compressor temperature sensor detects higher than the trigger condition below, the compressor is stopped. When the compressor temperature sensor detects the release condition, the protection is released.

Trigger condition	108°C
Release condition	80°C (3 minutes after compressor stop)

8-6. High pressure protection

Trigger condition	Pressure switch: Off (Open: Higher than 4.2 MPa) Compressor stop
Release condition	Pressure switch: On (Close: Lower than 3.2 MPa) (3 minutes after compressor stop) Compressor restart

8-7. Low outdoor temperature protection

When the outdoor temperature sensor detects lower than the trigger condition below, the compressor is stopped.

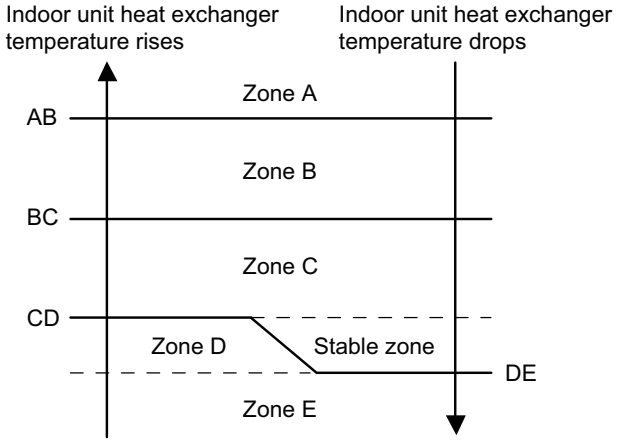
Operation mode	Cooling/Dry	Heating
Trigger condition	-20°C	
Release condition	-15°C	

8-8. High temperature and high pressure release control

The compressor is controlled as follows.

■ Models: AOYG14KBTA2 and AOYG18KBTA2

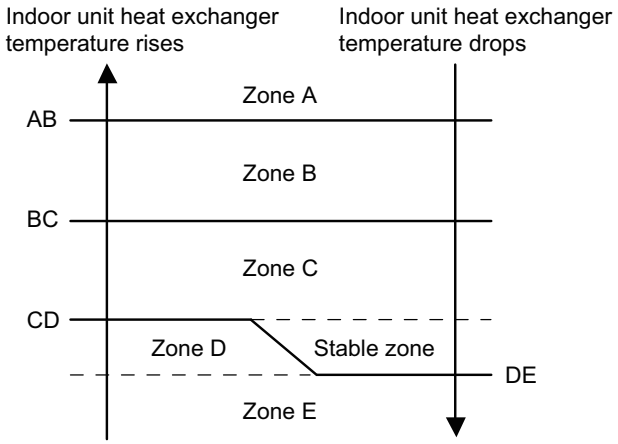
- **Cooling mode**



AB: 61°C
BC: 60°C
CD: 59°C
DE: 54°C

Zone	Operation	
Zone A	Compressor is stopped.	
Zone B	The compressor frequency is decreased.	-30 rps/30 sec.
Zone C		-5 rps/60 sec.
Zone D	The protection is released and the operation is returned to normal mode.	
Zone E		

- **Heating mode**



AB: 61°C
BC: 55°C
CD: 53°C
DE: 50°C

Zone	Operation	
Zone A	Compressor is stopped.	
Zone B	The compressor frequency is decreased.	-25 rps/120 sec.
Zone C		-3 rps/60 sec.
Zone D	The protection is released and the operation is returned to normal mode.	
Zone E		

Refrigerant R32

Compact Cassette / Slim Duct / Mini Duct / Wall Mounted INVERTER (MULTI)

2 . TROUBLE SHOOTING

2 ERROR DISPLAY

2-1 INDOOR UNIT AND WIRED REMOTE CONTROLLER DISPLAY

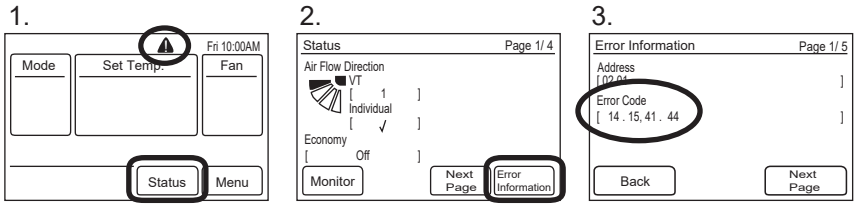
Check the Error LED display on the Indoor unit (IR Receiver *Option)

1. Check ECONOMY (Green) LED Blinking, it means the Error on the system. (Not brinking: No Error)
2. Count OPERATION (Green) LED blinks: The number of blinking means the first digit of Error code.
3. Count TIMER (Orange) LED blinks: The number of blinking means the second digit of Error code.

Ex.) ECONOMY: Blinking continuous / OPERATION: 4 times / TIMER: 1 time ⇒ Indoor Room Thermistor Error

Check the Error code on the wired remote controller (Remote controller *Option)

1. If an error occurs, an error icon appears on the “Monitor mode screen”.
   Touch the [Status] on the “Monitor mode screen”.The “Status” screen is displayed.
2. Touch the [Error Information] on the “Status”screen. The “Error Information”screen is displayed.
   (If there are no errors, the [Error Information] will not be displayed.)
3. 2-digit numbers correspond to the error code in the table below. Touch the [Next page]
   (or [Previous page]) to switch to other connected indoor units.



For the details of the indoor unit or outdoor unit error , refer to the error codes in each installation manual

Error Contents	Error Code	Trouble shooting
Serial Communication Error	11	1,2
Wired Remote Controller Communication Error	12	3
External communication Error	18	4
Indoor unit capacity Error	22	5
Combination Error	23	6
Indoor unit address setting Error	26	7
Connection unit number Error (Indoor unit Wired remote controller Error)	29	8
Indoor unit PCB model information Error	32	9
Indoor unit motor electricity consumption detection Error	33	10
Manual auto switch Error	35	11
Indoor unit power supply Error for fan motor	39	12
Indoor unit Communication circuit (wired remote controller) Error	3A	13
Indoor Room Thermistor Error	41	14
Indoor Heat Ex. Thermistor Error	42	15
Indoor Unit Fan Motor Error	51	16
Drain pump Error	53	17

Error Contents	Error Code	Trouble shooting
Outdoor unit main PCB model information error	62	18
Inverter Error	63	19
PFC circuit Error	64	20
Trip terminal L Error	65	21
Discharge Thermistor Error	71	22
Compressor Thermistor Error	72	23
Heat Ex. Outlet / Middle Thermistor Error	73	24
Outdoor Thermistor Error	74	25
2-way Valve Thermistor Error	76	26-1
3-way Valve Thermistor Error	76	26-2
Current sensor Error	84	27
Trip detection	94	29
Compressor rotor position detection Error	95	30
Outdoor Unit Fan Motor Error	97	31
4-way Valve Error	99	32
Discharge Temp. Error	A1	33
Compressor Temp. Error	A3	40

2-2 TROUBLESHOOTING WITH ERROR CODE

Trouble shooting 1 **OUTDOOR UNIT Error Method:** **Serial communication error (Serial Reverse Transfer Error)**	**Indicate or Display:** Error code : 11 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB Outdoor unit fan motor	When the indoor unit cannot receive the serial signal from Outdoor unit more than 2minutes after power ON, or the indoor unit cannot receive the serial signal more than 15seconds during normal operation.

Forecast of Cause:

1. Connection failure 2. External cause 3. Main PCB failure 4. Outdoor unit fan motor failure

Check Point 1-1 : Reset the power and operate

- Does Error indication show again?

NO → **Check Point 1-2: Check external cause such as noise**

- Check the complete insulation of the grounding.
- Check if there is any equipment that causes harmonic wave near the power cable (Neon light bulb or any electronic equipment which causes harmonic wave).

YES ↓

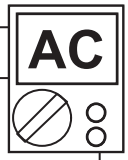
Check Point 2 : Check Connection

- Check any loose or removed connection line of Indoor unit and Outdoor unit.
  >> **If there is an abnormal condition, correct it by referring to Installation Manual or Data & Technical Manual.**

OK ↓

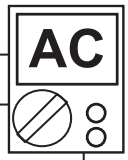
Check Point 3 : Check the voltage of power supply

- Check the voltage of power supply
  >> **Check if AC198V (AC220V -10%) - 264V (AC240V +10%) appears at Outdoor Unit Terminal L - N.**

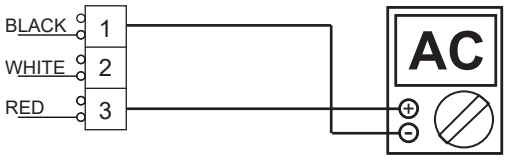


OK ↓

Check Point 4 : Check Serial Signal (Reverse Transfer Signal)



- Check Serial Signal (Reverse Transfer Signal)
  >> **Check if Indicated value swings between AC90V and AC270V at Outdoor Unit Terminal 1 - 3.**
  >> **If it is abnormal, Check Outdoor unit fan motor (PARTS INFORMATION 5)**
  >> **If Outdoor fan motor is abnormal, replace Outdoor unit fan motor and Main PCB.**
  >> **If Outdoor fan motor is normal, replace Main PCB.**



Trouble shooting 2 **INDOOR UNIT Error Method:** **Serial communication error (Serial Forward Transfer Error)**	**Indicate or Display:** Error code : 11 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB	When the outdoor unit cannot properly receive the serial signal from indoor unit for 10 seconds or more.

Forecast of Cause:

1. Connection failure 2. External cause 3. Controller PCB failure

Check Point 1-1 : Reset the power and operate

- Does Error indication show again?

NO → **Check Point 1-2: Check external cause such as noise**

- Check if the ground connection is proper.
- Check if there is any equipment that causes harmonic wave near the power cable (Neon light bulb or any electronic equipment which causes harmonic wave).

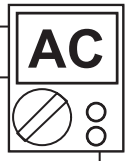
YES ↓

Check Point 2 : Check Connection

- Check any loose or removed connection line of Indoor unit and Outdoor unit.
  >> **If there is an abnormal condition, correct it by referring to Installation Manual or Data & Technical Manual.**
- Check connection condition in control unit. (If there is loose connector, open cable or mis-wiring)

OK ↓

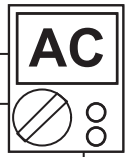
Check Point 3 : Check the voltage of power supply



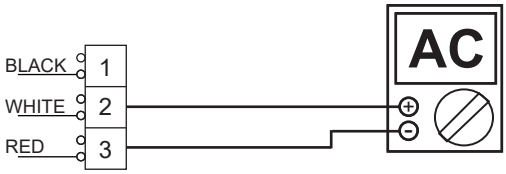
- Check the voltage of power supply
  >> **Check if AC198V (AC220V -10%) - 264V (AC240V +10%) appears at Outdoor Unit Terminal L - N.**

OK ↓

Check Point 4 : Check Serial Signal (Forward Transfer Signal)



- Check Serial Signal (Forward Transfer Signal)
  >> **Check if indicated value swings berween AC30v and AC130V at outdoor unit terminal 2 - 3.**
  >> **If it is abnormal, replace Controller PCB.**



Trouble shooting 3 **INDOOR UNIT Error Method:** **Wired Remote Controller Communication Error**	**Indicate or Display:** Error code : 12 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB Wired Remote Controller	Upon receiving the signal more than 1 time from Wired Remote or other Indoor unit, but the same signal has not been received more than 1 minute (3 Wire type), 2.5 minute (2 Wire type)

Forecast of Cause:

1. Connection failure 2. Wired Remote Controller failure 3. Controller PCB failure

Check Point 1 : Check the connection of terminal

After turning off the power.
Check & correct the followings.

- Check the connection of terminal berween Wired Remote Controller and indoor unit, and check if there is a disconnection of the cable.

OK

Check Point 1-2 : Check Wired Remote Controller and Controller PCB

For AS* G __ KGTB

- Check Voltage at CN300 (Terminal 1-2) of UTY-TWRXZ2 (Communication kit). (Power supply to Remote control)
  >> If it is DC12V, Remote control is failure. (Controller PCB is normal) >> Replace Remote control
  >> If it is DC 0V, Controller PCB is failure. (Check Remote control once again) >> Replace Controller PCB

For AS* G __ KMTB, KMCC

- Check Voltage at CNC01 (Terminal 1-3) of UTY-TWBXF2 (Communication kit). (Power supply to Remote control)
  >> If it is DC13V, Remote control is failure. (Controller PCB is normal) >> Replace Remote control
  >> If it is DC 0V, Controller PCB is failure. (Check Remote control once again) >> Replace Controller PCB

For AR type

- Check Voltage at CN300 of Controller PCB. (Terminal 1-3, Terminal 1-2) (Power supply for the Remote Control)
  >> If it is DC13V, Remote control is failure. (Controller PCB is normal) >> Replace Remote control
  >> If it is DC 0V, Controller PCB is failure. (Check Remote control once again) >> Replace Controller PCB

For AU type

- Check Voltage at CN14 of Controller PCB. (Terminal 1-3, Terminal 1-2) (Power supply for the Remote Control)
  >> If it is DC12V, Remote control is failure. (Controller PCB is normal) >> Replace Remote control
  >> If it is DC 0V, Controller PCB is failure. (Check Remote control once again) >> Replace Controller PCB

▶ **Upon correcting the removed connector or mis-wiring, reset the power.**

Check Point 2 : Wire installation Wrong RCgroup setting

- ☐ Wrong wire connection in RCgroup (Please refer to the installation manual)
- ☐ The number of connecting indoor unit and Remote controller in one RCgroup were less than 16 units.

Check Point 2-1 : Check Indoor unit controller PCB

- ☐ Check if controller PCB damage.
- ☐ Change controller PCB and check the Error after setting remote controller address.

Trouble shooting 4 **INDOOR UNIT Error Method:** **External communication error**	**Indicate or Display:** Error code : 18 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
External communication error	After receiving a signal from the external I/O PCB, the same a signal has not been received for 15sec

Forecast of Cause :

1. Connection failure 2. External I/O PCB failure 3. Controller PCB failure

Check Point 1 : Check the connection

- Check any loose or removed connection of between the controller PCB to the external I/OPCB
  >>If there is an abnormal condition, correct it by refer to installation manual or the technical manual.
- Check the condition condtion on the external I/O PCB and the controller PCB
  (If there is loose connector, open cable or mis-wiring)

OK

Check Point 2: Replace external I/O PCB

▶ **If Check Point 1 do not improve the symptom, change External I/O PCB.**

OK

Check Point 3: Replace Controller PCB

▶ **If Check Point 2 do not improve the symptom, change Controller PCB.**

Trouble shooting 5 **OUTDOOR UNIT Error Method:** **Indoor unit capacity error**	**Indicate or Display:** Error code : 22 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
All indoor units	The total capacity of the indoor units if it is install beyond.

Forecast of Cause :

1. The selection of indoor units is incorrect 2. Main PCB(Outdoor unit) failure

Check Point 1 : Check the total capacity of indoor unit

- Check the total capacity of the connected indoor units.
  >> **If abnormal condition is found, correct it by referring to Installation Manual or Design & Technical Manual.**

OK

Check Point 2 : Replace Main PCB

▶ **If Check Point 1 do not improve the symptom, replace Main PCB of Outdoor unit.**

Trouble shooting 6 **INDOOR UNIT Error Method:** **Combination error**	**Indicate or Display:** Error code : 23 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Indoor unit	The outdoor unit receives the serial signal of applied refrigerant information from Indoor unit. When the refrigerant is R410a.

Forecast of Cause:

1. The selection of indoor units is incorrect

Check Point 1 : Check the type of indoor unit
・Check the type of the connected indoor unit. **>> If abnormal condition is found, correct it.**

OK

Check Point 2 : Replace Main PCB
▶ **If Check Point 1 do not improve the symptom, replace Main PCB of Outdoor unit.**

Trouble shooting 7 **INDOOR UNIT Error Method:** Indoor unit address setting error	**Indicate or Display:** Error code : 26 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Wired remote controller (2-Wire) Indoor unit Controller PCB circuit	When the address number set by auto setting and manual setting are mixed in one RC group. When the duplicated address number exists in one RC group.

Forecast of Cause :

1. Wrong wiring of RCgroup 2. Wrong remote address setting 3. Indoor unit controller PCB failure
4. Remote controller failure

Check Point 1 : Wire installation

- ☐ Wrong wire connection in RCgroup (Please refer to the installation manual)

OK

Check Point 2 : Wrong RCgroup setting

- ☐ The given address number by auto setting (00) and the manual set number (Except 00) were not existing in one RCG.
- ☐ The remote controller address setting by U.I. were not existing same address.
- ☐ The duplicated address number is not existing in one RCgroup

OK

Check Point 3 : Check Indoor unit controller PCB

- ☐ Check if controller PCB damage
- ☐ Change controller PCB and check the Error after setting remote controller address

Trouble shooting 8 **INDOOR UNIT Error Method:** **Connection unit number error (Indoor unit in Wired remote controller system)**	**Indicate or Display:** Error code : 29 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Wired remote controller (2-Wire) Indoor unit Controller PCB circuit	When the number of connecting indoor units are out of specified rule.

Forecast of Cause :

1. Wrong wiring / Number of I.U, RC in RCgroup 2. Indoor unit controller PCB defective

Check Point 1 : Wire installation

- ☐ Wrong number of connecting indoor unit

OK

Check Point 2 : Check Indoor unit controller PCB

- ☐ Check if controller PCB damage
- ☐ Check if controller PCB and check the Error after setting remote controller address

Trouble shooting 9 **INDOOR UNIT Error Method:** **Indoor unit PCB model information error**	**Indicate or Display:** Error code : 32 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB	When power is on and there is some below case. 1. When model information of EEPROM is incorrect. 2. When the access to EEPROM failed.

Forecast of Cause:

1. External cause 2. Defective connection of electric components 3. Controller PCB failure

Check Point 1-1 : Reset Power Supply and operate

・Does Error indication show again?

NO → **Check Point 1-2 : Check external cause such as noise**

・Check if the ground connection is proper.
・Check if there is any equipment that causes harmonic wave near the power cable (Neon light bulb or any electronic equipment which causes harmonic wave).

YES → **Check Point 2 : Check Indoor unit electric components**

・Check all connectors.
(loose connector or incorrect wiring)
・Check any shortage or corrosion on PCB.

→ **Check Point 3 : Replace Controller PCB**

▶ **Change Controller PCB.**

Note : EEPROM

EEPROM(Electronically Erasable and Programmable Read Only Memory) is a non-volatile memory which keeps memorized information even if power is turned off.
It can change the contents electronically.
To change the contents, it uses higher voltage than normal, and it can not change a partial contents. (Rewriting shall be done upon erasing the all contents.)
There is a limit in a number of rewriting.

Trouble shooting 10 **INDOOR UNIT Error Method:** **Indoor unit motor electricity consumption detection error**	**Indicate or Display:** Error code : 33 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Indoor unit fan motor Indoor unit Controller PCB circuit	When the voltage value or the current value of the motor go beyond the limits.

Forecast of Cause:

1. Fan motor failure 2. Controller PCB failure

Check Point 1 : Check rotation of Fan

・Rotate the fan by hand when operation is off.
(Check if fan is caught, dropped off or locked motor)
>>If Fan or Bearing is abnormal, replace It.

↓ **OK**

Check Point 2 : Check ambient temp. around motor

・Check excessively high temperature around the motor.
(if there is any surrounding equipment that causes heat)
>>Upon the temperature coming down, restart operation.

↓ **OK**

Check Point 3 : Check Indoor unit fan motor

・Check Indoor unit fan motor. (PARTS INFORMATION 4)
>>if Indoor unit fan motor is abnormal, replace Indoor unit fan motor.

↓ **OK**

Check Point 4 : Replace Controller PCB

▶ **If Check Point 1- 3 do not improve the symptom, replace Controller PCB.**

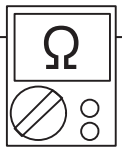
Trouble shooting 11 **INDOOR UNIT Error Method:** **Manual auto switch Error**	**Indicate or Display:** Error code : 35 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB Indicator PCB Manual auto switch	When the Manual Auto Switch becomes ON for consecutive 60 or more seconds.

Forecast of Cause:

1. Manual auto switch failure 2. Controller PCB and Indicator PCB failure

Check Point 1 : Check the Manual auto switch



- Check if Manual auto switch is kept pressed.
- Check ON/OFF switching operation by using a meter.

>>If Manual auto switch is disabled (on/off switching), replace it.

OK

Check Point 2 : Replace Controller PCB

▶ **If Check Point 1 do not improve the symptom, change Controller PCB and Indicator PCB.**

Trouble shooting 12 **INDOOR UNIT Error Method:** **Indoor unit power supply error for fan motor**	**Indicate or Display:** Error code : 39 **Outdoor unit : No indication**
Detective Actuators: Indoor unit Power Supply PCB	**Detective details:** When a momentary power cut off. When do not start fan motor.

Forecast of Cause :

1. External cause 2. Connection of connector failure 3. Power Supply PCB failure

Check Point 1 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop : Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure : Check if there is a defective contact or leak current in the power supply circuit.
- Noise : Check if there is any equipment causing harmonic wave near electric line.
  (Neon bulb or electric equipment that may cause harmonic wave)
  Check the complete insulation of grounding.

OK

Check Point 2 : Check connection of Connector

- Check if connector is removed.
- Check erroneous connection.
- Check if cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 3 : Replace Power supply PCB

▶ **If Check Point 1, 2 do not improve the symptom, replace Power supply PCB.**

Trouble shooting 13 **INDOOR UNIT Error Method:** **Indoor unit Communication circuit (wired remote controller) error**	**Indicate or Display:** Error code : 3A **Outdoor unit : No indication**
Detective Actuators: Indoor unit Controller PCB circuit	**Detective details:** Detect the communication error of microcomputer and communication PCB.

Forecast of Cause :

1.Communication PCB defective 2. Indoor unit controller PCB defective

Check Point 1 : Check the connection of terminal
After turning off the power supply, check & correct the followings □ Indoor unit - Check the connection the communication PCB and the controller PCB

OK

Check Point 2 : Replace the communication PCB
If the Check point 1 is ok, replace the communication PCB

OK

Check Point 3 : Replace the controller PCB
If condition is doesn't change, replace the controller PCB

Trouble shooting 14 **INDOOR UNIT Error Method:** **Indoor Room Thermistor Error**	**Indicate or Display:** Error code : 41 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB Circuit Indoor Temperature Thermistor	Indoor unit thermistor is open or short is detected always.

Forecast of Cause :

1. Connector failure connection 2. Thermistor failure 3. Controller PCB failure

Check Point 1 : Check connection of Connector

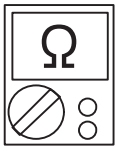
- ☐ Check if connector is loose or removed
- ☐ Check erroneous connection
- ☐ Check if thermistor cable is open

>>Reset Power when reinstalling due to removed connector or incorrect wiring.

OK

Check Point 2 : Remove connector and check Thermistor resistance value

Thermistor Characteristics(Rough value)



Temperature (°C)	-10	-5	0	5	10	15	20	25
Resistance value (kΩ)	58.2	44.0	33.6	25.9	20.2	15.8	12.5	10.0

Temperature (°C)	30	35	40	45
Resistance value (kΩ)	8.0	6.5	5.3	4.3

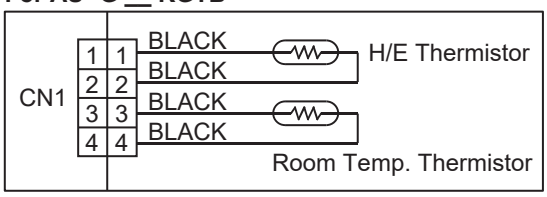
▶ **If Thermistor is either open or shorted, replace it and reset the power.**

OK

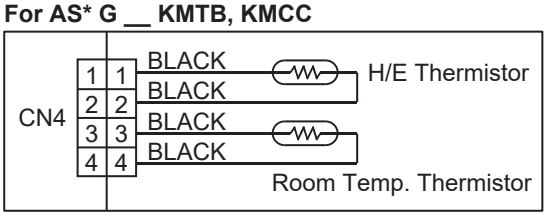
Check Point 3 : Check Voltage of Controller PCB (DC 5.0V)

Make sure circuit diagram of each indoor unit and check terminal voltage at Thermistor (DC5.0V)

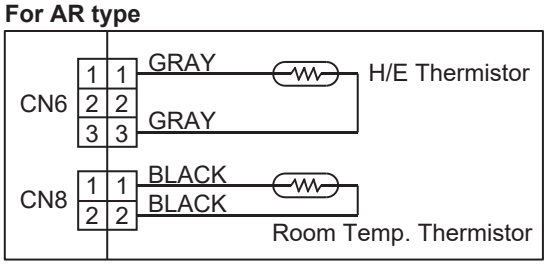
For AS* G __ KGTB



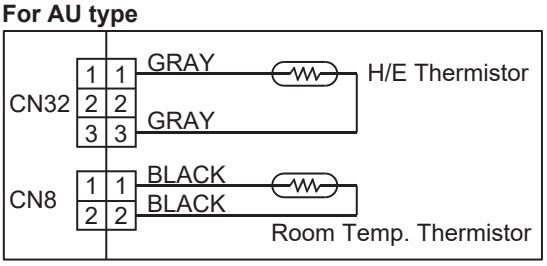
For AS* G __ KMTB, KMCC



For AR type



For AU type



▶ **If the voltage does not appear, replace Controller PCB and execute the check operation again.**

Trouble shooting 15 **INDOOR UNIT Error Method:** **Indoor Heat Ex. Thermistor Error**	**Indicate or Display:** Error code : 42 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB Circuit Heat Exchanger (MID) Thermistor	Indoor unit thermistor is open or short is detected always.

Forecast of Cause :

1. Connector failure connection 2. Thermistor failure 3. Controller PCB failure

Check Point 1 : Check connection of Connector

- ☐ Check if connector is loose or removed
- ☐ Check erroneous connection
- ☐ Check if thermistor cable is open

>>Reset Power when reinstalling due to removed connector or incorrect wiring.

OK

Check Point 2 : Remove connector and check Thermistor resistance value

Thermistor Characteristics(Rough value)

For AS type

Temperature (°C)	-30	-25	-20	-15	-10	-5	0	5	10	15
Resistance value (kΩ)	1131.9	804.5	579.6	422.9	312.3	233.2	176.0	134.2	103.3	80.3

Temperature (°C)	20	25	30	35	40	45	50	55	60	65
Resistance value (kΩ)	62.9	49.7	39.6	31.7	25.6	20.8	17.1	14.1	11.6	9.7

For AR / AU type

Temperature (°C)	-30	-25	-20	-15	-10	-5	0	5	10	15
Resistance value (kΩ)	1013.1	729.1	531.5	392.3	292.9	221.1	168.6	129.8	100.9	79.1

Temperature (°C)	20	25	30	35	40	45	50	55	60	65
Resistance value (kΩ)	62.5	49.8	40.0	32.4	26.3	21.6	17.8	14.8	12.3	10.3

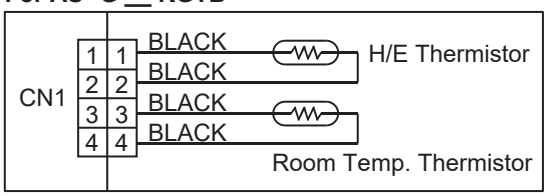
▶ **If Thermistor is either open or shorted, replace it and reset the power.**

OK

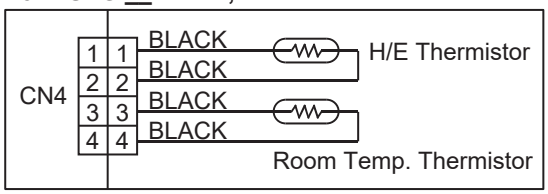
Check Point 3 : Check Voltage of Controller PCB (DC 5.0V)

Make sure circuit diagram of each indoor unit and check terminal voltage at Thermistor (DC5.0V)

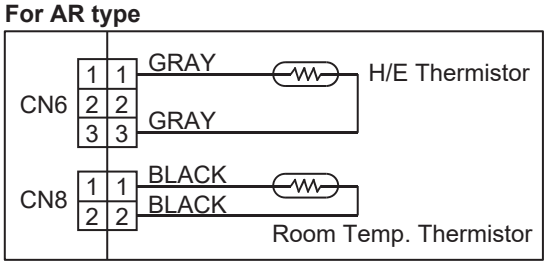
For AS* G __ KGTB



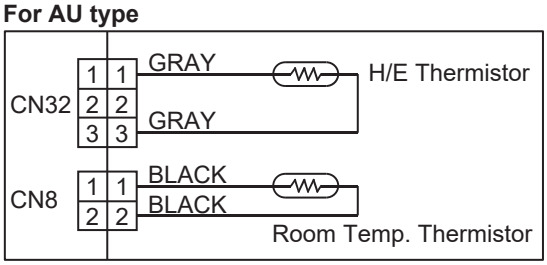
For AS* G __ KMTB, KMCC



For AR type



For AU type



▶ **If the voltage does not appear, replace Controller PCB and execute the check operation again.**

Trouble shooting 16 **INDOOR UNIT Error Method:** **Indoor Unit Fan Motor Error**	**Indicate or Display:** Error code : 51 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB Indoor unit Power Supply PCB (For AR / AU type) Indoor unit fan motor	When the fan motor speed is less than 1/3 of the target fan speed for 56 seconds. When detect the 0 rpm for 56 seconds after fan motor started.

Forecast of Cause:

1. Fan rotation failure
2. Fan motor winding open
3. Motor protection by surrounding temperature rise
4. Controller PCB failure
5. Power Supply PCB failure
6. Indoor unit fan motor failure

Check Point 1 : Check rotation of Fan

・Rotate the fan by hand when operation is off.
(Check if fan is caught, dropped off or locked motor)
>>If Fan or Bearing is abnormal, replace It.

OK

Check Point 2 : Check ambient temp. around motor

・Check excessively high temperature around the motor.
(if there is any surrounding equipment that causes heat)
>>Upon the temperature coming down, restart operation.

OK

Check Point 3 : Check Indoor unit fan motor

・Check Indoor unit fan motor. (PARTS INFORMATION 4)
>>if Indoor unit fan motor is abnormal, replace Indoor unit fan motor.

OK

Check Point 4 : Replace Power Supply PCB (For AR / AU type)

▶ **If Check Point 1- 3 do not improve the symptom, replace Power Supply PCB.**

OK

Check Point 5 : Replace Controller PCB

▶ **If Check Point 1- 4 do not improve the symptom, replace Controller PCB.**

For AR / AU type

Trouble shooting 17 **INDOOR UNIT Error Method:** **Drain Pump Error**	**Indicate or Display:** Error code : 53 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB Circuit Float switch	When Float switch is ON for more than 3 minutes.

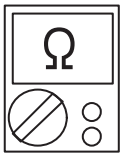
Forecast of Cause :

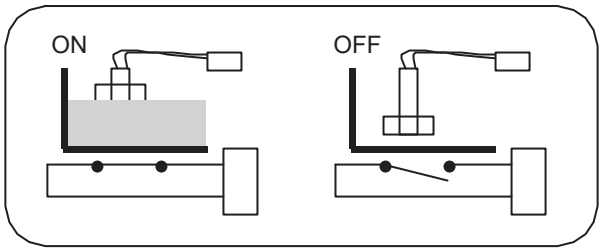
1. Float switch failure 2. Shorted connector/wire 3. Controller PCB failure
4. Drain pump failure 5. Hose clogging

Check Point 1 : Check Float switch

- Check operation of float switch. (any blocking by dust, etc.)
- Remove Float switch and check ON/OFF switching operation by using a meter.

>>If Float switch is abnormal, replace it.





OK

Check Point 2 : Check Connector and Wire

- Check loose contact of CN9 /shorted wire (pinched wire).

>>Replace Float switch if the wire is abnormal

OK

Check Point 3 : Check Drain hose

- Check Drain hose .

>>If there is Hose clogging. Please clear the clog.

OK

Check Point 4 : Replace Drain pump

▶ **If Check Point 1- 3 do not improve the symptom, replace Drain pump.**

OK

Check Point 5 : Replace Controller PCB

▶ **If Check Point 4 do not improve the symptom, replace Controller PCB.**

Trouble shooting 18 **OUTDOOR UNIT Error Method:** **Outdoor unit main PCB model information error**	**Indicate or Display:** Error code : 62 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB	Access to EEPROM failed due to some cause after outdoor unit started.

Forecast of Cause:

1. External cause (Noise, temporary open, voltage drop)
2. Main PCB failure

Check Point 1-1 : Reset Power Supply and operate

- Does Error indication show again?

NO → **Check Point 1-2 : Check external cause**

- Check if temporary voltage drop was not generated.
- Check if momentary open was not generated.
- Check if ground is connection correctly or there are no related cables near the power line.

YES → **Check Point 2 : Replace Main PCB**

▶ **Change Main PCB.**

Trouble shooting 19 **OUTDOOR UNIT Error Method:** **Inverter error**	**Indicate or Display:** Error code : 63 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB	・Error information received from Outdoor unit Main PCB

Forecast of Cause :

1. External cause.
2. Power supply to Main PCB wiring disconnection, open
3. Outdoor unit Main PCB failure

Check Point 1-1 : Turn the power on again?

・Error displayed again?

NO → **Check Point 1-2: External cause**

・Check if temporary voltage drop was not generated.
・Check if temporary open was not generated.
・Check if ground is connected correctly or there are no related cables near the power line.

YES ↓

Check Point 2 : Check the wiring

・Connector and wiring connection state check
・Cable open check

OK ↓

Check Point 3 : Replace Main PCB

・Replace Outdoor unit Main PCB.

Trouble shooting 20 **OUTDOOR UNIT Error Method:** **PFC circuit error**	**Indicate or Display:** Error code : 64 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB	When inverter output DC voltage is higher than 415V(14 type) or 420V(18 type) for over 3 seconds, the compressor stops. If the same operation is repeated 5 times, the compressor stops permanently.

Forecast of Cause :

1. External cause 2. Connector connection failure 3. Main PCB failure

Check Point 1 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop : Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure : Check if there is a defective contact or leak current in the power supply circuit.
- Noise : Check if there is any equipment causing harmonic wave near electric line. (Neon bulb or electric equipment that may cause harmonic wave) Check the complete insulation of grounding.

OK

Check Point 2 : Check connection of Connector

- Check if connector is removed.
- Check erroneous connection.
- Check if cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 3 : Replace Main PCB

▶ **If Check Point 1, 2 do not improve the symptom, change Main PCB.**

Trouble shooting 21 **OUTDOOR UNIT Error Method:** **Trip terminal L error**	**Indicate or Display:** Error code : 65 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB	When the signal from FO terminal of IPM is "L"(=0V) while the compressor stops.

Forecast of Cause:

1. Outdoor unit Main PCB failure

Check Point 1 : Replace Main PCB
▶ **Replace Outdoor unit Main PCB.**

Trouble shooting 22 **OUTDOOR UNIT Error Method:** **Discharge Thermistor Error**	**Indicate or Display:** Error code : 71 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Discharge temperature thermistor	・Discharge temperature thermistor short or open detected

Forecast of Cause :
1. Connector connection failure, open
2. Thermistor failure
3. Main PCB failure

Check Point 1 : Check the connector connection and cable open

- ☐ Connector connection state check
- ☐ Cable open check

OK

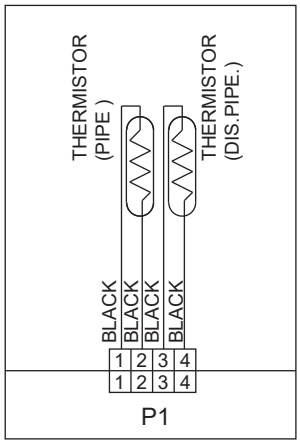
Check Point 2 : Check the thermistor

- ☐ Thermistor characteristics check
  (Disconnect the thermistor from the PCB and check.)
  * For the thermistor characteristics, refer to the "Service Parts Information 8".

OK

Check Point 3 : Check voltage of Main PCB (DC5.0V)

- ☐ Main PCB P1:3-4 voltage value =5V
  Remove the thermistor from Main PCB, check the voltage.



►**If the voltage does not appear, replace Main PCB, and execute the check operation again.**

Trouble shooting 23 **OUTDOOR UNIT Error Method:** **Compressor Temp. Thermistor Error**	**Indicate or Display:** Error code : 72 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Compressor temperature thermistor	・Compressor temperature thermistor short or open detected

Forecast of Cause :
1. Connector connection failure, open
2. Thermistor failure
3. Main PCB failure

Check Point 1 : Check the connector connection and cable open

- ☐ Connector connection state check
- ☐ Cable open check

OK

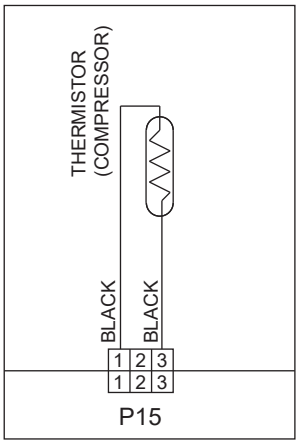
Check Point 2 : Check the thermistor

- ☐ Thermistor characteristics check
  (Disconnect the thermistor from the PCB and check.)
  * For the thermistor characteristics, refer to the "Service Parts Information 8".

OK

Check Point 3 : Check voltage of Main PCB (DC5.0V)

- ☐ Main PCB P15:1-3 voltage value =5V
  Remove the thermistor from Main PCB, check the voltage.



▶**If the voltage does not appear, replace Main PCB, and execute the check operation again.**

Trouble shooting 24 **OUTDOOR UNIT Error Method:** **Heat Ex. Outlet / Middle Temp. Thermistor Error**	**Indicate or Display:** Error code : 73 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Heat exchanger Outlet / Middle temperature thermistor	・Heat exchanger outlet temperature thermistor short or open detected ・Heat exchanger middle temperature thermistor short or open detected

Forecast of Cause :
1. Connector connection failure, open
2. Thermistor failure
3. Main PCB failure

Check Point 1 : Check the connector connection and cable open

- ☐ Connector connection state check
- ☐ Cable open check

OK

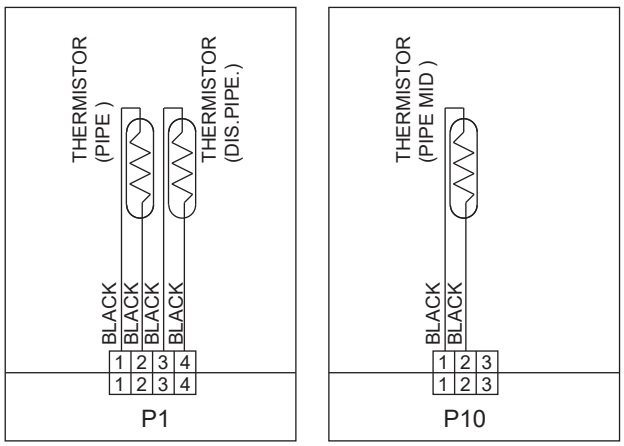
Check Point 2 : Check the thermistor

- ☐ Thermistor characteristics check
  (Disconnect the thermistor from the PCB and check.)
  * For the thermistor characteristics, refer to the "Service Parts Information 8".

OK

Check Point 3 : Check voltage of Main PCB (DC5.0V)

- ☐ Main PCB P1 :1-2 voltage value =5V
  Main PCB P10:1-2 voltage value =5V
  Remove the thermistor from Main PCB, check the voltage.



►**If the voltage does not appear, replace Main PCB, and execute the check operation again.**

Trouble shooting 25 **OUTDOOR UNIT Error Method:** **Outdoor Thermistor Error**	**Indicate or Display:** Error code : 74 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor temperature thermistor	・Outdoor temperature thermistor short or open detected

Forecast of Cause :
1. Connector connection failure, open
2. Thermistor failure
3. Main PCB failure

Check Point 1 : Check the connector connection and cable open

- ☐ Connector connection state check
- ☐ Cable open check

OK

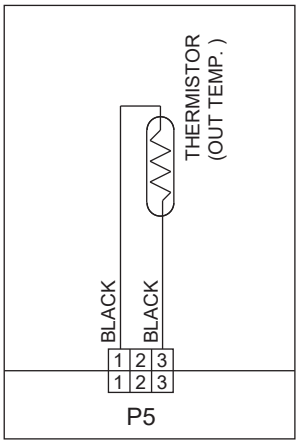
Check Point 2 : Check the thermistor

- ☐ Thermistor characteristics check
  (Disconnect the thermistor from the PCB and check.)
  * For the thermistor characteristics, refer to the "Service Parts Information 8".

OK

Check Point 3 : Check voltage of Main PCB (DC5.0V)

- ☐ Main PCB P5:1-3 voltage value =5V
  Remove the thermistor from Main PCB, check the voltage.



►**If the voltage does not appear, replace Main PCB, and execute the check operation again.**

Trouble shooting 26-1 **OUTDOOR UNIT Error Method:** **2-way Valve Thermistor Error**	**Indicate or Display:** Error code : 76 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor temperature thermistor	・Outdoor temperature thermistor short or open detected

Forecast of Cause :
1. Connector connection failure, open
2. Thermistor failure
3. Main PCB failure

Check Point 1 : Check the connector connection and cable open

- ☐ Connector connection state check
- ☐ Cable open check

OK

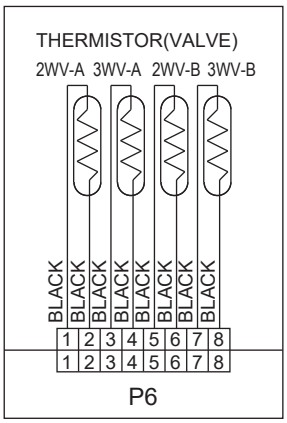
Check Point 2 : Check the thermistor

- ☐ Thermistor characteristics check
  (Disconnect the thermistor from the PCB and check.)
  * For the thermistor characteristics, refer to the "Service Parts Information 8".

OK

Check Point 3 : Check voltage of Main PCB (DC5.0V)

- ☐ Main PCB P6:1-2 voltage value =5V
  Main PCB P6:5-6 voltage value =5V
  Remove the thermistor from Main PCB, check the voltage.



▶ **If the voltage does not appear, replace Main PCB, and execute the check operation again.**

Trouble shooting 26-2 **OUTDOOR UNIT Error Method:** **3-way Valve Thermistor Error**	**Indicate or Display:** Error code : 76 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor temperature thermistor	・Outdoor temperature thermistor short or open detected

Forecast of Cause :
1. Connector connection failure, open
2. Thermistor failure
3. Main PCB failure

Check Point 1 : Check the connector connection and cable open

- ☐ Connector connection state check
- ☐ Cable open check

OK

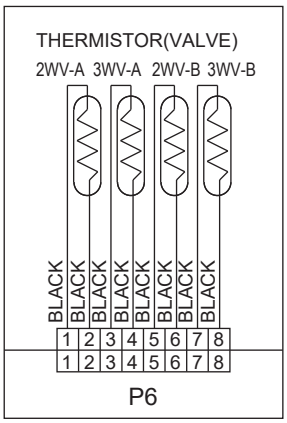
Check Point 2 : Check the thermistor

- ☐ Thermistor characteristics check
  (Disconnect the thermistor from the PCB and check.)
  * For the thermistor characteristics, refer to the "Service Parts Information 8".

OK

Check Point 3 : Check voltage of Main PCB (DC5.0V)

- ☐ Main PCB P6:3-4 voltage value =5V
  Main PCB P6:7-8 voltage value =5V
  Remove the thermistor from Main PCB, check the voltage.



▶ **If the voltage does not appear, replace Main PCB, and execute the check operation again.**

Trouble shooting 27 **OUTDOOR UNIT Error Method:** **Current sensor error**	**Indicate or Display:** Error code : 84 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB	When Input Current Sensor has detected 0A, while Inverter Compressor is operating at higher than 56rps, after 1minute upon starting the Compressor. (Except during the defrost operation)

Forecast of Cause :

1. Defective connection of electric components 2. External cause 3. Main PCB failure

Check Point 1-1 : Reset Power Supply and operate

- Does Error indication show again?

NO → Check Point 1-2 :

YES ↓

Check Point 2 :
Check connections of Outdoor Unit Electrical Components

- Check if the terminal connection is loose.
- Check if connector is removed.
- Check erroneous connection.
- Check if cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.

OK ↓

Check Point 3 : Replace Main PCB

▶ **If Check Point 1, 2 do not improve the symptom, change Main PCB.**

Check Point 1-2 :
Check external cause at Indoor and Outdoor
(Voltage drop or Noise)

- Instant drop : Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure : Check if there is a defective contact or leak current in the power supply circuit.
- Noise : Check if there is any equipment causing harmonic wave near electric line.(Neon bulb or electric equipment that may cause harmonic wave) Check the complete insulation of grounding.

Trouble shooting 29 **OUTDOOR UNIT Error Method:** **Trip detection**	**Indicate or Display:** Error code : 94 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB Compressor	・"**Protection stop** by overcurrent generation after inverter compressor start processing completed" generated consecutively 10 times. *The number of generations is reset if the start-up of the compressor succeeds.

Forecast of Cause :
1. Outdoor unit fan operation defective, foreign matter on hear exchanger, excessive rise of ambient temperature
2. Main PCB
3. Inverter compressor failure (lock, winding short)

Check Point 1 : Check the outdoor unit fan operation, heat exchanger, ambient temperature

・No obstructions in air passages?
・Heat exchange fins clogged
・Outdoor unit fan motor check
・Ambient temperature not raised by the effect of other heat sources?
・Discharged air not sucked in?

↓ **OK**

Check Point 2: Replace Main PCB

▶ **If Check Point 1 do not improve the symptom, change Main PCB.**

↓ **OK**

Check Point 3: Replace Compressor

▶ **If Check Point 2 do not improve the symptom, change Compressor.**

Trouble shooting 30 **OUTDOOR UNIT Error Method:** **Compressor rotor position detection error**	**Indicate or Display:** Error code : 95 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB Compressor	"Protection stop by "overcurrent generation at inverter compressor starting" restart" generated consecutively 50 times x 3 sets (total 150 times)

Forecast of Cause :

1. Defective connection of electric components 2. Main PCB failure 3. Compressor failure

Check Point 1 : Check Noise from Compressor

・Turn on Power and check operation noise.

▶ **If an abnormal noise show, replace Compressor.**

OK

Check Point 2 : Check connection of around the Compressor components

For Compressor Terminal, Main PCB

・Check if connector is removed.
・Check erroneous connection.
・Check if cable is open. (Refer to PARTS INFORMATION 2)

>>Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 3: Replace Main PCB

▶ **If Check Point 1,2 do not improve the symptom, change Main PCB.**

OK

Check Point 4: Replace Compressor

▶ **If Check Point 3 do not improve the symptom, change Compressor.**

Trouble shooting 31 **OUTDOOR UNIT Error Method:** **Outdoor Unit Fan Motor Error**	**Indicate or Display:** Error code : 97 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB Outdoor unit fan motor	① When outdoor fan rotation speed is less than 100rpm in 20 seconds after fan motor starts, fan motor stops. ② After fan motor restarts, if the same operation within 60sec is repeated 3 times in a row, compressor and fan motor stops. ③ If ① and ② repeats 5 times in a row, compressor and fan motor stops permanently.

Forecast of Cause:

1. Fan rotation failure 2. Motor protection by surrounding temperature rise 3. Main PCB failure
4. Outdoor unit fan motor failure

Check Point 1 : Check rotation of Fan

・Rotate the fan by hand when operation is off.
(Check if fan is caught, dropped off or locked motor)
>>If Fan or Bearing is abnormal, replace it.

OK

Check Point 2 : Check ambient temp. around motor

・Check excessively high temperature around the motor.
(If there is any surrounding equipment that causes heat)
>>Upon the temperature coming down, restart operation.

OK

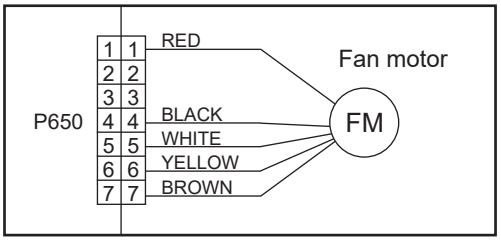
Check Point 3 : Check Outdoor unit fan motor

・Check Outdoor unit fan motor. **(PARTS INFORMATION 5)**
>>If Outdoor Fan Motor is abnormal, replace Outdoor fan motor and Main PCB.

OK

Check Point 4 : Check Output Voltage of Main PCB

・Check outdoor unit circuit diagram and the voltage. (Measure at Main PCB side connector)



Read wire	DC voltage
Red - Black	280V (AC220V-10%) ~ 373V (AC240+10%)
White - Black	15±1.5V

▶ **If the voltage is not correct, replace Main PCB.**

Trouble shooting 32 **OUTDOOR UNIT Error Method:** **4-Way Valve Error**	**Indicate or Display:** Error code : 99 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Indoor Unit Controller PCB Circuit Heat Exchanger Temperature Thermistor Room Temperature Thermistor 4-way valve	When the indoor heat exchanger temperature is compared with the room temperature, and either following condition is detected continuously two times, the compressor stops. ・Cooling or Dry operation [Indoor heat exchanger temp.] - [Room temp.] > 10°C ・Heating operation [indoor heat exchanger temp.] - [Room temp.] < -10°C If the same operation is repeated 5 times, the compressor stops permanently.

Forecast of Cause :

1. Connector connection failure 2. Thermistor failure 3. Coil failure 4. 4-way valve failure
5. Main PCB failure

Check Point 1 : Check connection of Connector

・Check if connector is removed.
・Check erroneous connection.
・Check if thermistor cable is open.
>> Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 2 : Check thermistor of Indoor unit

・Isn't it fallen off the holder?
・Is there a cable pinched?
>> Check characteristics of thermistor, (Refer to Trouble shooting 14,15), If defective, replace the thermistor.

OK

Check Point 3 : Check the solenoid coil and 4-way valve

[Solenoid coil]
・Remove P60 from PCB and check the resistance value of coil.
Resistance value is about 2.78 kΩ
>> If it is Open or abnormal resistance value, replace Solenoid Coil.

[4-way valve]
・Check each piping temperature, and the location of the valve by the temperature difference.
>> If the value location is not proper, replace 4-way valve.

OK

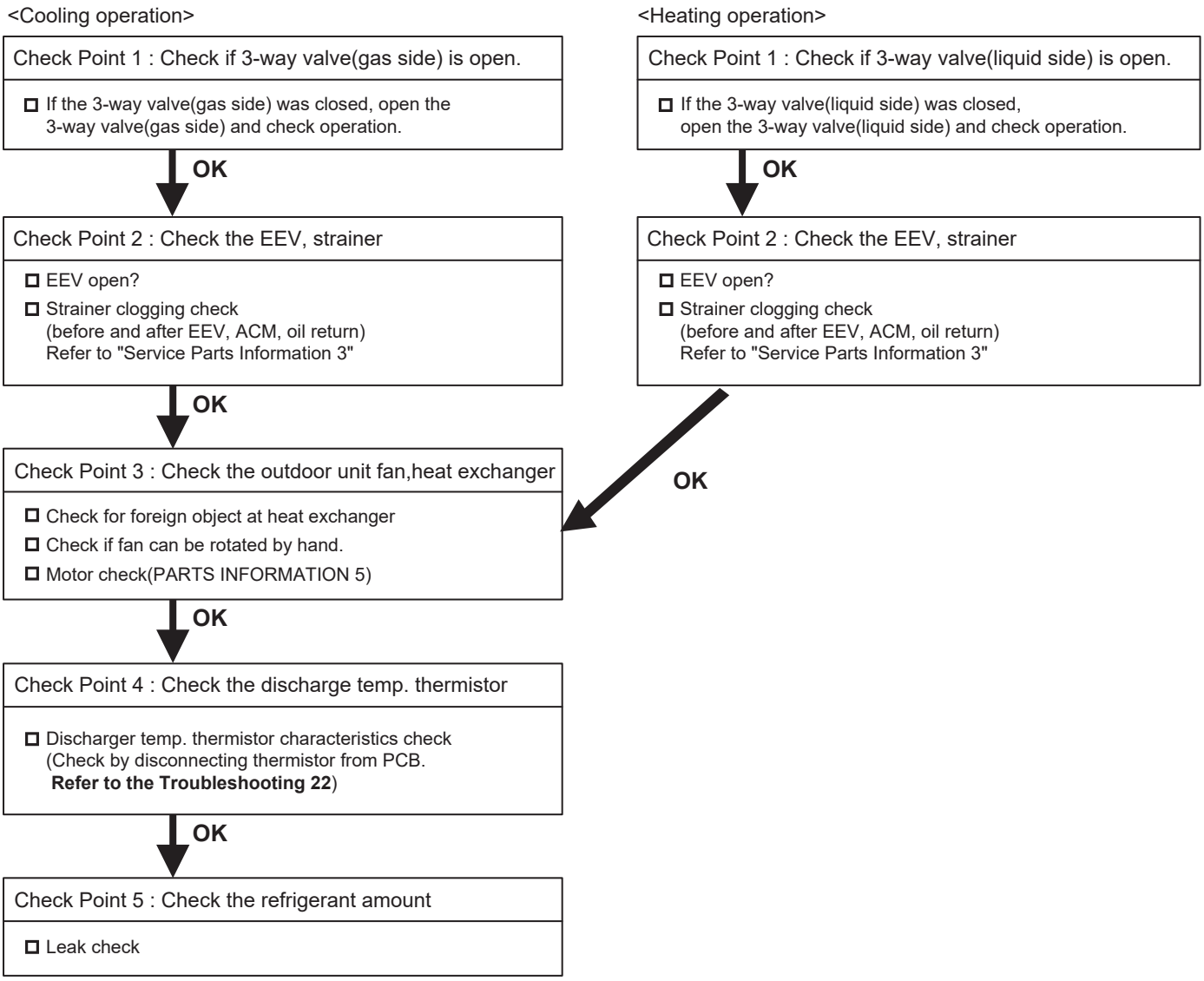
Check Point 4 : Replace Main PCB

▶ **If Check Point 1- 3 do not improve the symptom, replace Main PCB.**

Trouble shooting 33 **OUTDOOR UNIT Error Method:** **Discharge Temp. Error**	**Indicate or Display:** Error code : A1 **Outdoor unit : No indication**

Detective Actuators:	**Detective details:**
Discharge temperature thermistor	▪ "Protection stop by "discharge temperature ≧ 110°C during compressor operation"" generated 2 times within 24 hours.

Forecast of Cause :
1. 3-way valve not opened
2. EEV defective, strainer clogged
3. Outdoor unit operation failure, foreign matter on heat exchanger
4. Discharge temperature thermistor failure
5. Insufficient refrigerant

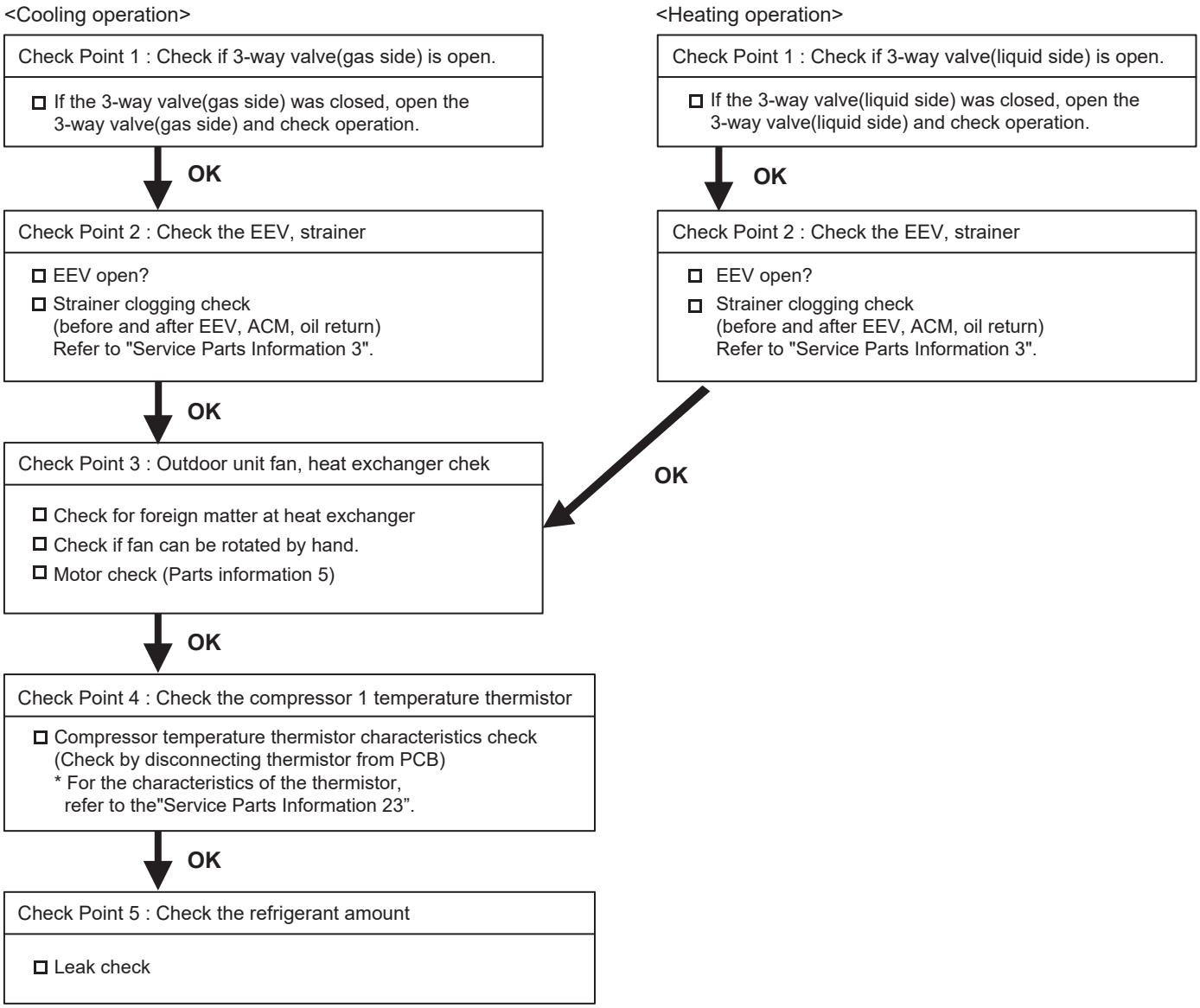


Trouble shooting 40 **OUTDOOR UNIT Error Method:** Compressor Temp. Error	**Indicate or Display:** Error Code : A3 Outdoor Unit : No indication

Detective Actuators:	**Detective details:**
Compressor temperature thermistor	▪ "Protection stop by "compressor tempreture" ≧ 108°C during compressor operation" generated 2 times within 24 hours.

Forecast of Cause :

1. 3-way valve not opened
2. EEV defective, strainer clogged
3. Outdoor unit operation defective, foreign matter on heat exchanger
4. Compressor temperature thermistor defective
5. Insufficient refrigerant



2-3 TROUBLESHOOTING WITH NO ERROR CODE

Trouble shooting 34

Indoor Unit - No Power

Forecast of Cause:

1. Power Supply failure 2. External cause
3. Electrical Components defective

Check Point 1 : Check Installation Condition

- Isn't the breaker down?
- Check loose or removed connection cable.

>>If abnormal condition is found, correct it by referring to Installation Manual or Data & Technical Manual.

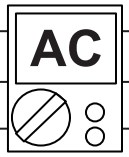
OK

Check Point 2 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop ----- Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure ----- Check if there is a defective contact or leak current in the power supply circuit.
- Noise ----- Check if there is any equipment causing harmonic wave near electric line. (Neon bulb or electric equipment that may cause harmonic wave) Check the complete insulation of grounding.

OK

Check Point 3 : Check Electrical Components



- Check the voltage of power supply.

>> Check if AC198 - 264V appears at Indoor Unit Terminal 1 - 2 (Power Supply).

NO

YES

For AS type

- Check Fuse in Controller PCB

>>If Fuse is open, check if the wiring between Terminal and Main PCB is loose, and replace Fuse.

- Check Varistor in Controller PCB.

>>If Varistor is defective, there is a possibility of an abnormal power supply. Check the correct power supply and replace Varistor. Upon checking the normal power supply, replace Varistor.

For AR /AU type

- Check Fuse in Power supply PCB.

>> If Fuse is open, check if the wiring between Terminal and Power supply PCB (Indoor unit) is loose, and replace Fuse.

- Check Varistor in Power supply PCB.

>> If Varistor is defective, there is a possibility of an abnormal power supply. Check the correct power supply and replace Varistor. Upon checking the normal power supply, replace Varistor.

OK

▶ **If the symptom does not change by above Check 3, replace Power supply PCB (Indoor unit).**

Trouble shooting 35

Outdoor unit - No Power

Forecast of Cause:

1.Power Supply failure 2. External cause
3.Electrical Components defective

Check Point 1 : Check Installation Condition

- Isn't the breaker down?
- Check loose or removed connection cable.

>>If abnormal condition is found, correct it by referring to Installation Manual or Data & Technical Manual.

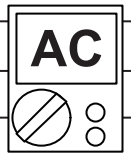
OK

Check Point 2 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop ----- Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure ----- Check if there is a defective contact or leak current in the power supply circuit.
- Noise ----- Check if there is any equipment causing harmonic wave near electric line.
  (Neon bulb or electric equipment that may cause harmonic wave)
  Check the complete insulation of grounding.

OK

Check Point 3 : Check Electrical Components



- Check the voltage of power supply.

>> Check if AC198 - 264V appears at Outdoor unit Terminal L - N.

NO

YES

- Check Fuse in Main PCB.

>> If Fuse is open, check if the wiring between Terminal and Main PCB is loose, and replace Fuse.

OK

▶ **If the symptom does not change by above Check 3, replace Main PCB.**

Trouble shooting 36

No Operation (Power is ON)

Forecast of Cause:

1. Setting/ Connection failure 2. External cause
3. Electrical Component defective

Check Point 1 : Check indoor and outdoor installation condition

- Indoor Unit - Check incorrect wiring between Indoor Unit - Remote Control.
  Or, check if there is an open cable connection.
- Are these Indoor Unit, Outdoor Unit, and Remote Control suitable model numbers to connect?

>> If there is some abnormal condition, correct it by referring to Installation manual and Data & Technical Manual.

OK

Turn off Power and check/ correct followings.

- Is there loose or removed communication line of Indoor Unit and Outdoor Unit?

OK

Check Point 2 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop ----- Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure ----- Check if there is a defective contact or leak current in the power supply circuit.
- Noise ----- Check if there is any equipment causing harmonic wave near electric line.
  (Neon bulb or electric equipment that may cause harmonic wave)
  Check the complete insulation of grounding.

OK

Check Point 3 : Check Wired Remote Controller and Controller PCB

For AS* G __ KGTB

- Check Voltage at CN300 (Terminal 1-2) of UTY-TWRXZ2 (Communication kit).
  (Power supply to Remote control)
  >> If it is DC12V, Remote control is failure. (Controller PCB is normal) >> Replace Remote control
  >> If it is DC 0V, Controller PCB is failure. (Check Remote control once again) >> Replace Controller PCB

For AS* G __ KMTB, KMCC

- Check Voltage at CNC01 (Terminal 1-3) of UTY-TWBXF2 (Communication kit).
  (Power supply to Remote control)
  >> If it is DC13V, Remote control is failure. (Controller PCB is normal) >> Replace Remote control
  >> If it is DC 0V, Controller PCB is failure. (Check Remote control once again) >> Replace Controller PCB

For AR type

- Check Voltage at CN300 of Controller PCB. (Terminal 1-3, Terminal 1-2)
  (Power supply for the Remote Control)
  >> If it is DC13V, Remote control is failure. (Controller PCB is normal) >> Replace Remote control
  >> If it is DC 0V, Controller PCB is failure. (Check Remote control once again) >> Replace Controller PCB

For AU type

- Check Voltage at CN14 of Controller PCB. (Terminal 1-3, Terminal 1-2)
  (Power supply for the Remote Control)
  >> If it is DC12V, Remote control is failure. (Controller PCB is normal) >> Replace Remote control
  >> If it is DC 0V, Controller PCB is failure. (Check Remote control once again) >> Replace Controller PCB

>> If the symptom does not change by above Check 1, 2, 3, replace Main PCB of Outdoor unit.

Trouble shooting 37

No Cooling / No Heating

Forecast of Cause:

1. Indoor Unit error 2. Outdoor Unit error
3. Effect by Surrounding environment
4. Connection Pipe / Connection Wire failure 5. Refrigeration cycle failure

Check Point 1 : Check Indoor Unit

- Does Indoor unit FAN run on HIGH FAN?
- Is Air Filter dirty?
- Is Heat Exchanger clogged?
- Check if Energy save function is operated.

OK

Check Point 2 : Check Outdoor Unit Operation

- Check if Outdoor Unit is operating
- Check any objects that obstruct the air flow route.
- Check clogged Heat Exchanger.
- Is the Valve open?

OK

Check Point 3 : Check Site Condition

- Is capacity of Indoor unit fitted to Room size?
- Any windows open? Or direct sunlight ?

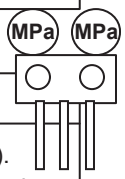
OK

Check Point 4 : Check Indoor/ Outdoor Installation Condition

- Check connection pipe (specified pipe length & Pipe diameter?)
- Check any loose or removed communication line.

>> If there is an abnormal condition, correct it by referring to Installation Manual or Data & Technical Manual.

OK



Check Point 5 : Check Refrigeration cycle

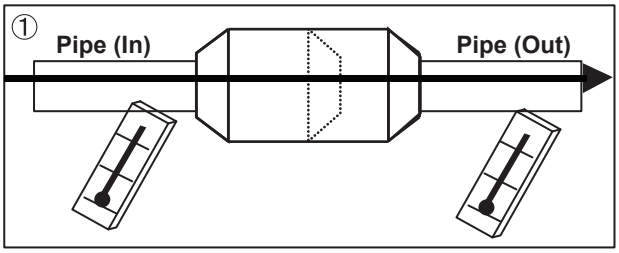
- Check if Strainer is clogged (Refer to the figure at right).
- Measure Gas Pressure and if there is a leakage, correct it.

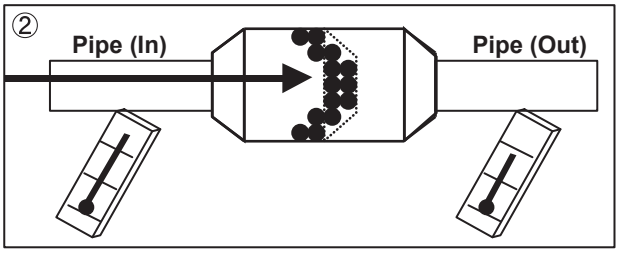
>> When recharging the refrigerant, make sure to perform vacuuming, and recharge the specified amount.

- Check EEV (PARTS INFORMATION 3)
- Check Compressor (PARTS INFORMATION 1,2)

Attention

Strainer normally does not have temperature difference between inlet and outlet as shown in ①, but if there is a difference like shown in ②, there is a possibility of inside clogged. In this case, replace Strainer.





Trouble shooting 38

Abnormal Noise

Forecast of Cause :

1. Abnormal installation (Indoor/ Outdoor)
2. Fan failure (Indoor/ Outdoor)
3. Compressor failure (Outdoor)

Diagnosis method when Abnormal Noise is occurred

- Abnormal noise is coming from Indoor Unit. (Check and correct followings)

- Is Main unit installed in stable condition?
- Is the installation of air suction grille and front panel normal?

OK

- Is Fan broken or deformed?
- Is the screw of Fan loose?
- Is there any object which obstruct the Fan rotation?

- Abnormal noise is coming from Outdoor Unit. (Check and correct followings)

- Is Main Unit installed in stable condition?
- Is Fan Guard installed normally?

OK

- Is Fan broken or deformed?
- Is the screw of Fan loose?
- Is there any object which obstruct the Fan rotation?

OK

- Check if vibration noise by loose bolt or contact noise of piping is happening.

OK

- Is Compressor locked?
  >> Check Compressor (PARTS INFORMATION 1,2)

Trouble shooting 39

Water Leaking

Forecast of Cause:

1. Erroneous installation 2. Drain hose failure

Diagnosis method when water leak occurs

- Is Main Unit installed in stable condition?
- Is Main Unit broken or deformed at the time of transportation or maintenance?

OK

- Is Drain Hose connection loose?
- Is there a trap in Drain Hose?
- Is Drain Hose clogged?

OK

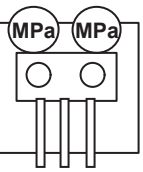
- Is Fan rotating?

Diagnosis method when water is spitting out.

- Is the filter clogged?

OK

- Check Gas Pressure and correct it if there was a gas leak.



2-4 SERVICE PARTS INFORMATION

SERVICE PARTS INFORMATION 1

Compressor

Diagnosis method of Compressor (If Outdoor Unit LED displays Error, refer to Trouble shooting)

Does not start up

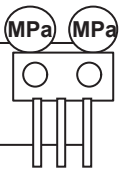
- Is there open or loose connection cable?
- Check Main PCB, connection of Compressor, and winding resistance. (Refer to the next page).

>> If there is no failure, the defect of Compressor is considered (Locked compressor due to clogged dirt or less oil)

Replace Compressor

Stops soon after starting up

- Is there open or loose connection cable?
- Is Gas pipe valve open? (Low pressure is too low)
- Check if Refrigerant is leaking. (Recharge Refrigerant)



- Check if capillary tube, strainer is clogged. (PARTS INFORMATION 3)
- Check Main PCB, connection of Compressor,and winding resistance. (Refer to the next page).

>> If there is no failure, the defect of Compressor can be considered. (Compression part broken or valve defective.)

Replace Compressor

Abnormal noise

- Check if vibration noise by loose bolt or contact noise of piping is happening.

▶Defective Compressor can be considered. (due to inside dirt clogging or broken component)

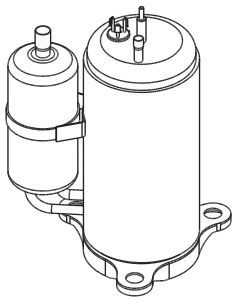
Replace Compressor

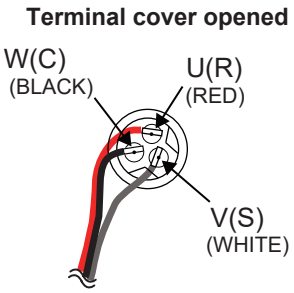
SERVICE PARTS INFORMATION 2

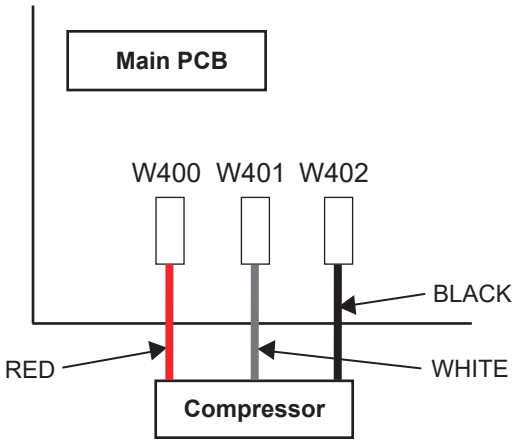
Inverter Compressor

Check Point 1 : Check Connection

・Check terminal connection of Compressor
(loose or incorrect wiring)

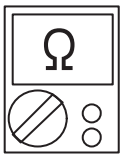


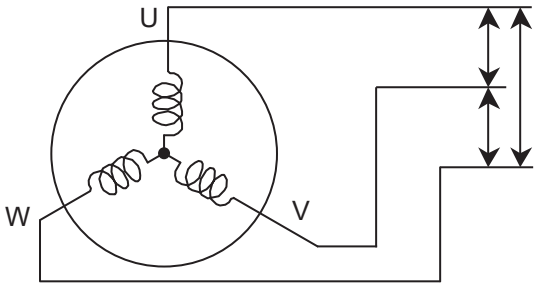




Check Point 2 : Check Winding Resistance

・Check winding resistance of each terminal
▶**If the resistance value is 0Ω or infinite, replace Compressor.**





Resistance Value :
1.975Ω at 25°C (14 type)
1.91Ω at 20°C (18 type)

Check Point 3 : Replace Main PCB

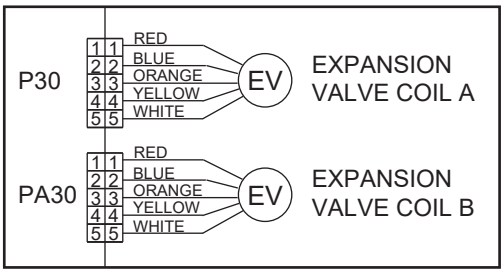
▶**If the symptom does not change with above Check 1, 2, replace Main PCB.**

SERVICE PARTS INFORMATION 3

Outdoor unit Electronic Expansion Valve
(EEV)

Check Point 1 : Check Connections

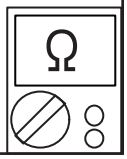
・Check connection of connector
(Loose connector or open cable)



Check Point 2 : Check Coil of EEV

・Remove connector, check each winding resistance of Coil.

Read wire	Resistance value
White - Red	**46**Ω ± **4**Ω at 20°C
Yellow - Red	
Orange - Red	
Blue - Red	



▶ **If Resistance value is abnormal, replace EEV.**

Check Point 3 : Check Noise at start up

▪ Turn on Power and check operation noise.

▶ **If an abnormal noise does not show, replace Main PCB.**

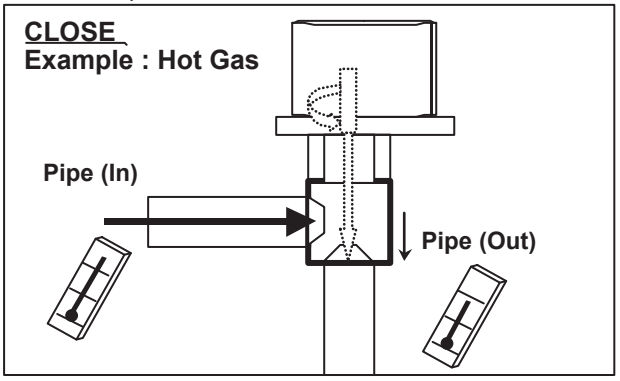
Check Point 4 : Check Voltage from Main PCB.

▪ Remove Connector and check Voltage (DC12V)

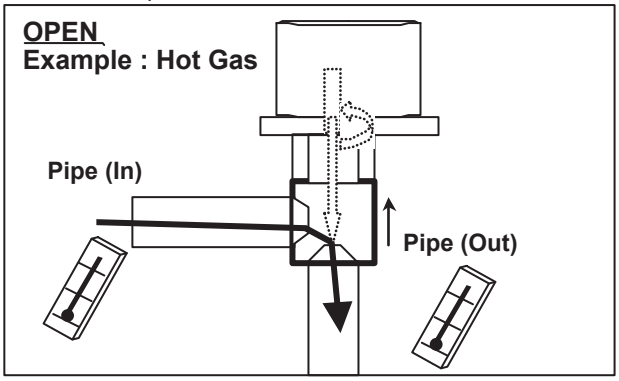
▶ **If it does not appear, replace Main PCB.**

Check Point 5 : Check Opening and Closing Operation of Valve

When Valve is closed,
it has a temp. difference between Inlet and Outlet.

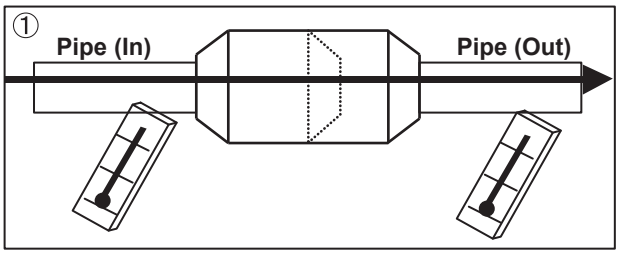


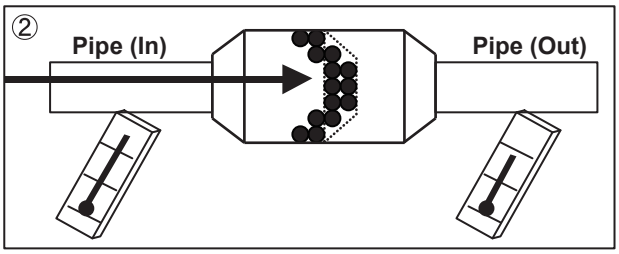
If it is open,
it has no temp. difference between Inlet and Outlet.



Check Point 6 : Check Strainer

Strainer normally does not have temperature difference between inlet and outlet as shown in ①,
but if there is a difference as shown in ② , there is a possibility of inside clogged. In this case, replace Strainer.





SERVICE PARTS INFORMATION 4

Indoor unit fan motor

Check Point 1 : Check rotation of Fan

・Rotate the fan by hand when operation is off.
(Check if fan is caught, dropped off or locked motor)
>>If Fan or Bearing is abnormal, replace it.

Check Point 2 : Check resistance of Indoor unit Fan Motor

・Refer to below. Circuit-test "Vm" and "GND" terminal.
(Vm: DC voltage, GND: Earth terminal)
>>If they are short-circuited (below 300 kΩ), replace Indoor unit fan motor and Controller PCB.

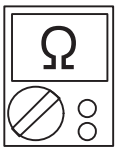
Other than AS_G07-14KMTB and AS_G07-14KMCC.

Pin number (wire color)	Terminal function (symbol)
1 (Red)	DC voltage(Vm)
2	No function
3	No function
4 (Black)	(GND)
5 (White)	Control voltage (Vcc)
6 (Yellow)	Speed command (Vsp)
7 (Brown*)	Feed back (FG)

*AS_G07-14KGTA and RSG07-14KGTA are Blue.

AS_G07-14KMTB and AS_G07-14KMCC.

Pin number (wire color)	Terminal function (symbol)
6 (Red)	DC voltage(Vm)
5	No function
4 (Black)	(GND)
3 (White)	Control voltage (Vcc)
2 (Yellow)	Speed command (Vsp)
1 (Blue)	Feed back (FG)



SERVICE PARTS INFORMATION 5

Outdoor unit fan motor

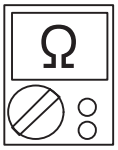
Check Point 1 : Check rotation of Fan

・Rotate the fan by hand when operation is off.
(Check if fan is caught, dropped off or locked motor)
>>If Fan or Bearing is abnormal, replace it.

Check Point 2 : Check resistance of Outdoor Fan Motor

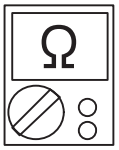
・Refer to below. Circuit-test "Vm" and "GND" terminal.
(Vm: DC voltage, GND: Earth terminal)
>>If they are short-circuited (below 300 kΩ), replace Outdoor fan motor and Main PCB.

Pin number (wire color)	Terminal function (symbol)
1 (Red)	DC voltage (Vm)
2	No function
3	No function
4 (Black)	Earth terminal (GND)
5 (White)	Control voltage (Vcc)
6 (Yellow)	Speed command (Vsp)
7 (Brown)	Feed back (FG)



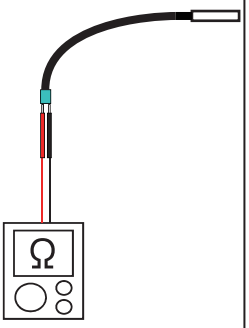
SERVICE PARTS INFORMATION 8

Thermistor*
***Outdoor unit**



Check Point : Check Thermistor resistance value

☐ Remove connector and check Thermistor resistance value.



Temperature [°C]	Resistance Value [kΩ]			
	Thermistor A	Thermistor B	Thermistor C	Thermistor D
-30	1013.1	95.6	224.3	1013.1
-20	531.6	50.3	115.2	531.6
-10	292.9	27.8	62.3	292.9
0	168.6	16.1	35.2	168.6
10	100.9	9.6	20.7	100.9
20	62.5	6.0	12.6	62.5
30	40.0	3.8	8.0	40.0
40	26.3	2.5	5.2	26.3
50	17.8	1.7	3.5	17.8
60	12.3	1.2	2.4	12.3
70	8.7	0.8	1.6	8.7
80	6.3	0.6	1.2	6.3
90	4.6	---	---	---
100	3.4	---	---	---
110	2.6	---	---	---
120	2.0	---	---	---
Applicable Thermistors	Discharge temp. TH Comp. temp. TH	Heat exchanger. TH	Outdoor temp. TH	2-way valve TH 3-way valve TH